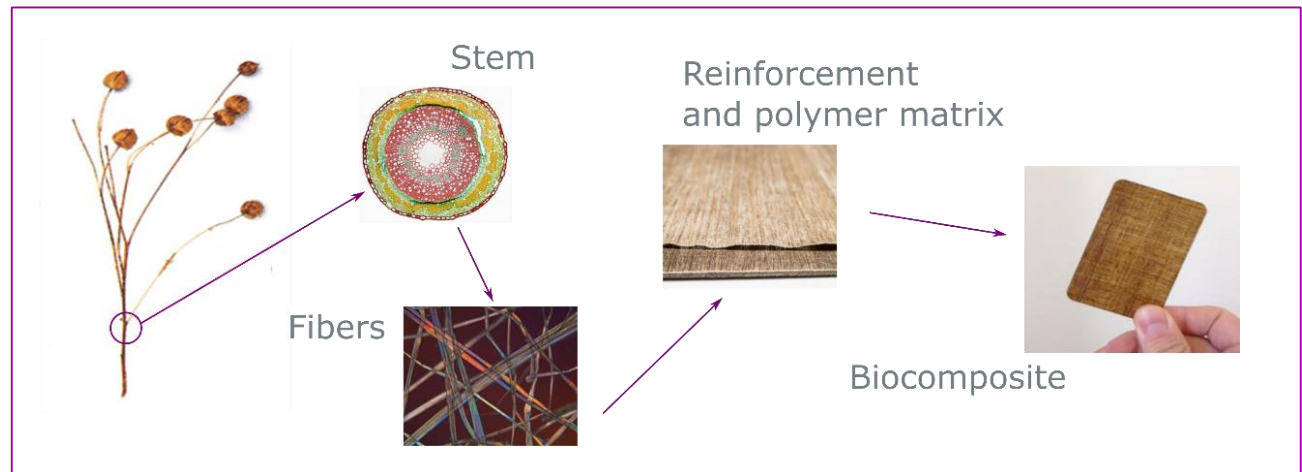




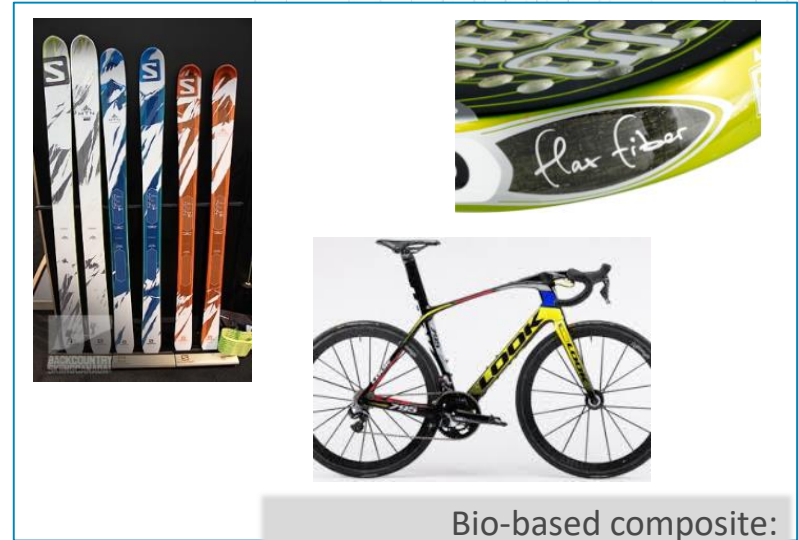
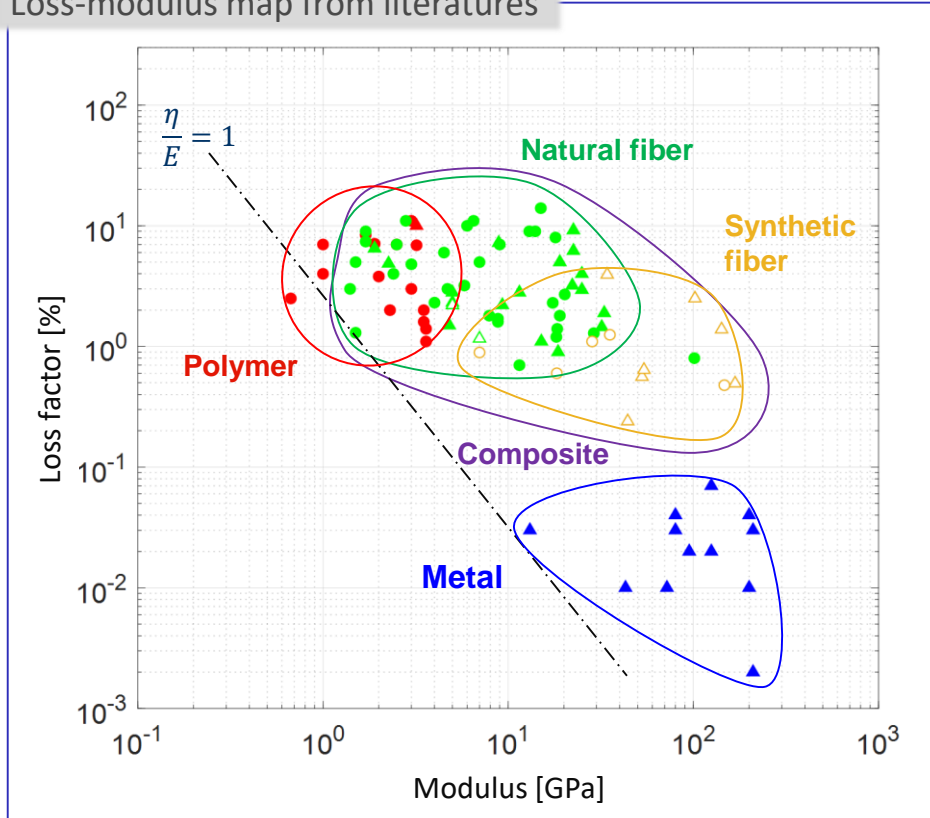
Dynamic characterization of synthetic and plant fibers



Pauline Butaud, Morvan Ouisse, Vincent Placet, Gilles Bourbon

Composite context

Loss-modulus map from literatures



Bio-based composite: application in the field of sports

Objective: go further in structural and multifunctional applications

- to master the natural resources
- to control the mechanical properties in a specific environment
- to optimize the architecturation of the composite



Renewable



Market demand



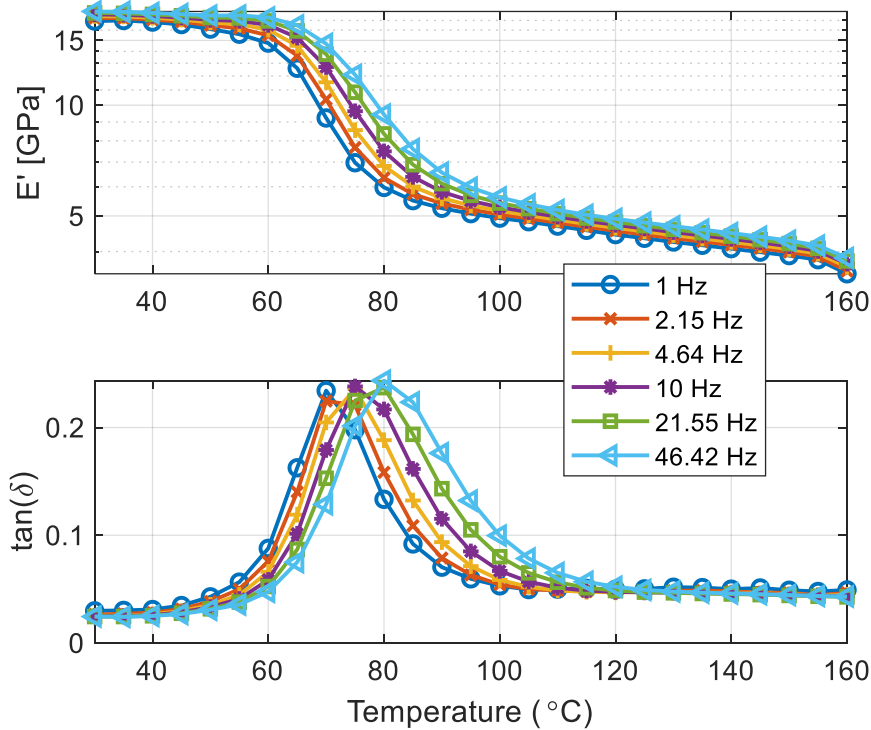
Natural fiber resources

Bio-based composites

Damping: macroscale analysis

UD flax composite

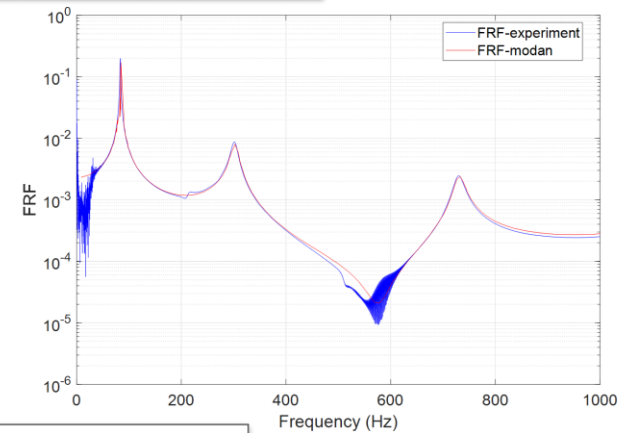
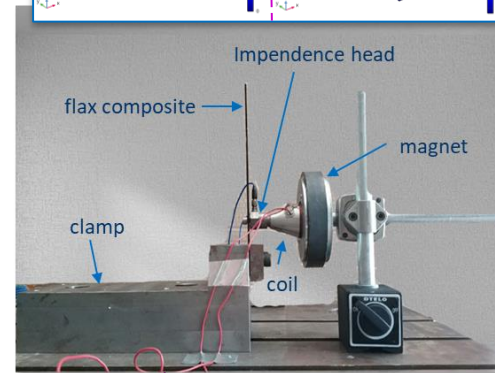
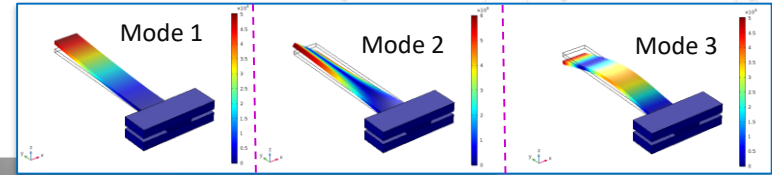
Dynamic Mechanical Analysis (DMA tests)



Storage modulus : 18 GPa in glassy state
to 3,8 GPa in rubbery state

Loss factor : 2,5 to 24% according to the
temperature and the frequency

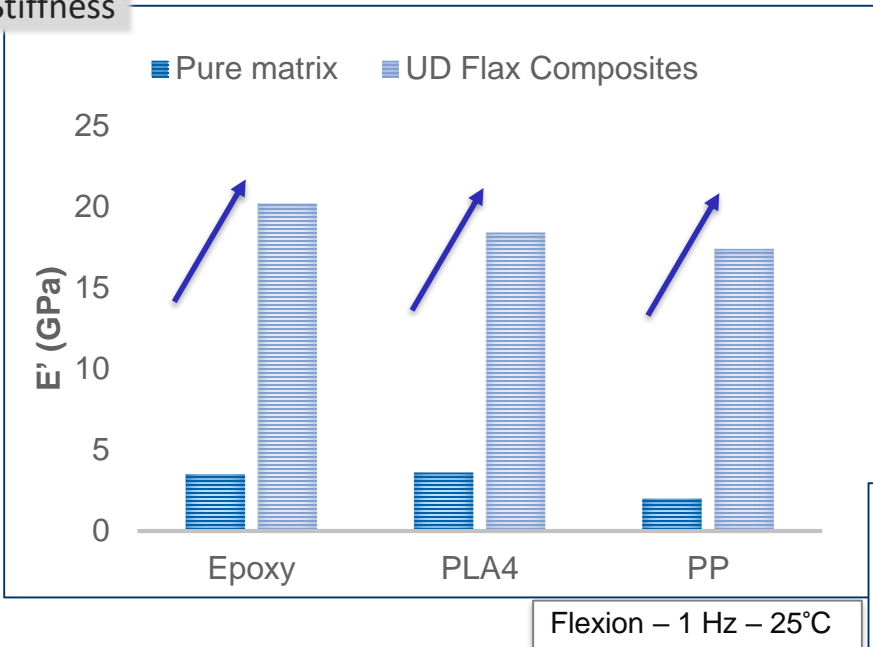
Modal analysis



Loss factor: 1,3 to 2,5%
according to the frequency

Composite mechanical properties: matrix / fibers

Stiffness



Contents lists available at ScienceDirect

Composites: Part A

journal homepage: www.elsevier.com/locate/compositesa



Damping of thermoset and thermoplastic flax fibre composites

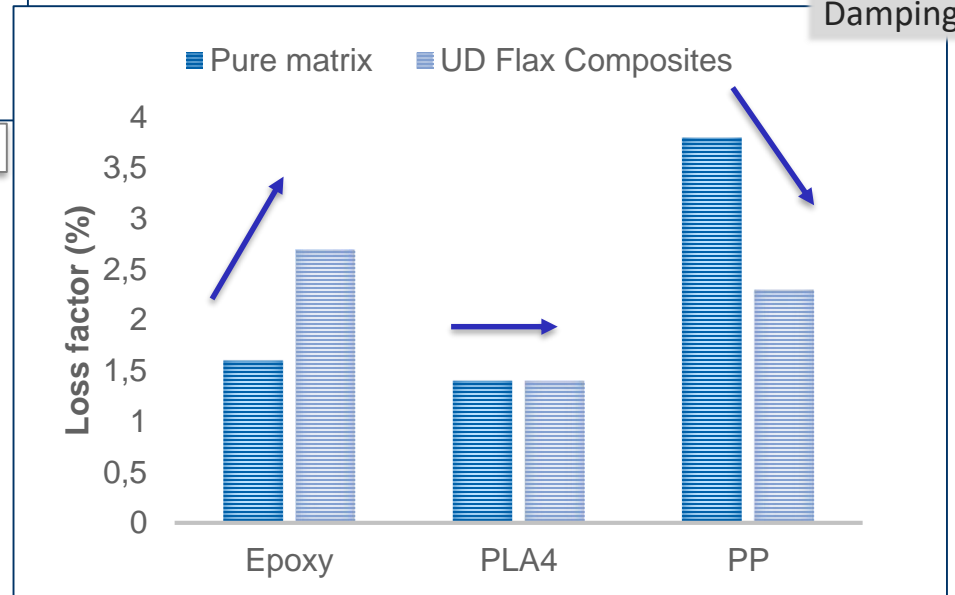
F. Duc, P.E. Bourban*, C.J.G. Plummer, J.-A.E. Manson

2014

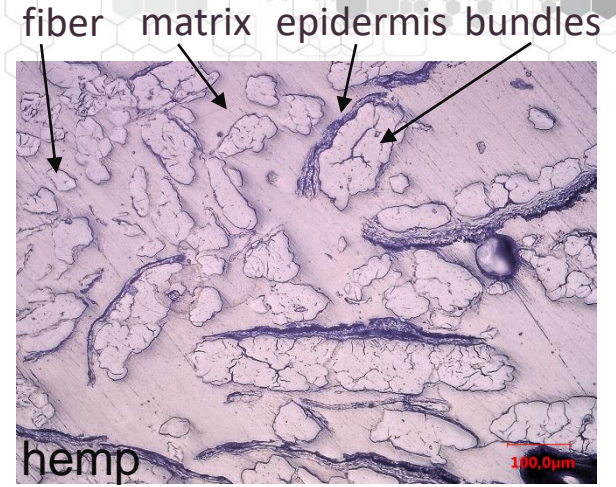
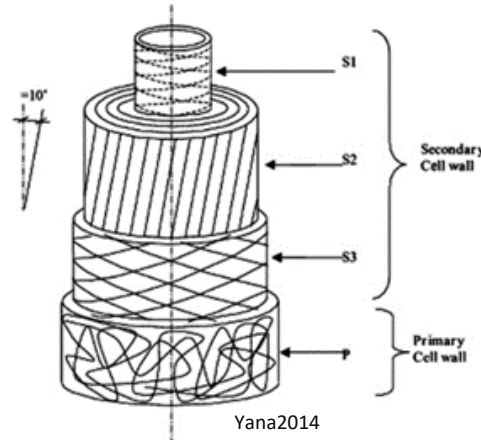
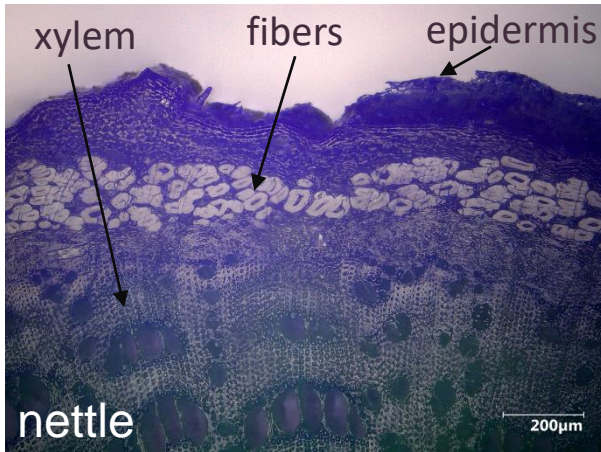
Impact of flax fibers reinforcement polymer composite on:

- **stiffness:** the storage modulus increases
- **damping:** the loss factor evolution is depending on the matrix...

Damping



Bio-based composite microstructure



Energy dissipation could come from :

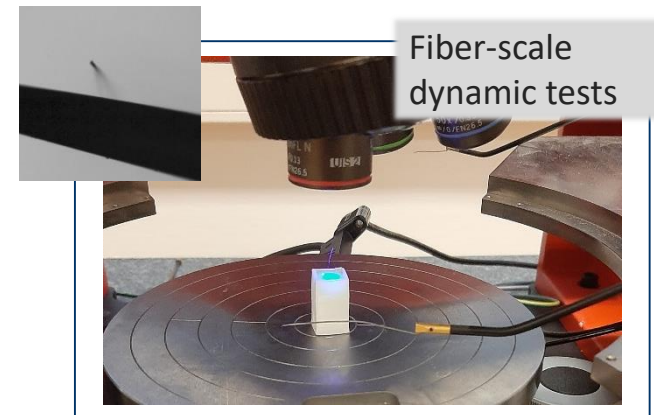
- fiber properties: polymeric and hierarchical
- interface fiber/matrix
- interface in fiber bundles (friction)
- damage
- matrix properties

Difficulties to study bio-based material

variability
hierarchical sensitivity

environment influence

humidity
temperature frequency
fiber type



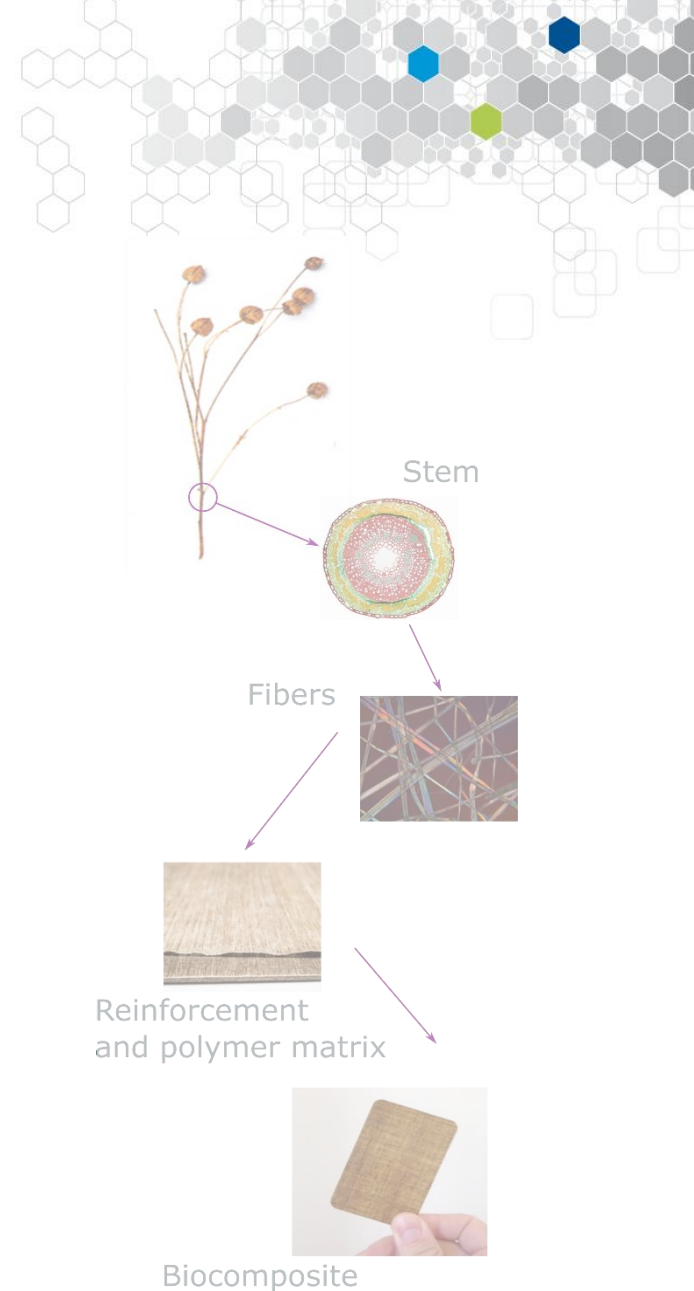
Outline

Context and motivations

State of the art on fiber-scale tests

Dynamic tests on elementary fiber

First measurements and discussions

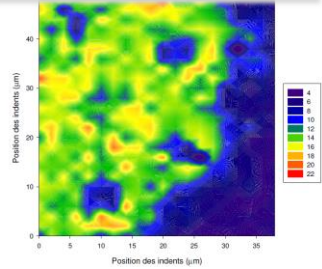


Modulus at the fiber-scale

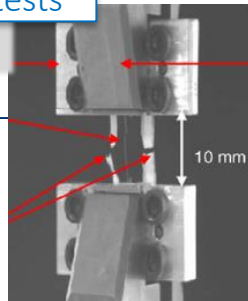
DMA tensile tests

Placet et al. 2009
hemp fibers

Bourmaud, 2009



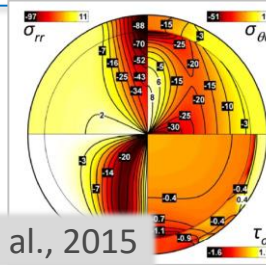
flax fiber



Mounier et al. 2012

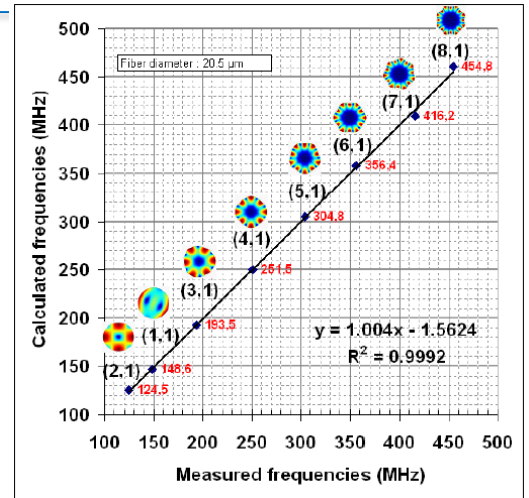
Determination of the transverse elastic properties of by laser resonant ultrasound spectroscopy

Single fiber transverse compression testing



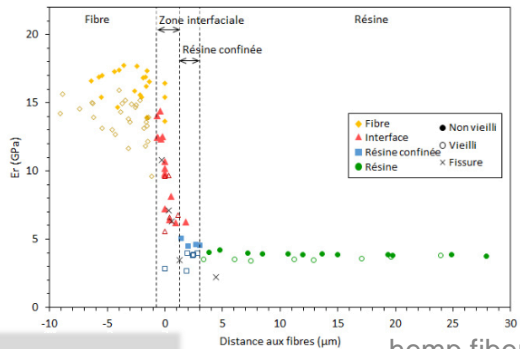
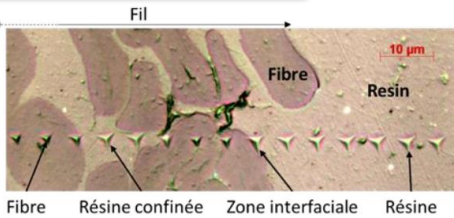
aramid fibers

Wollbrett et al., 2015



glass fiber and carbon fiber

Nanoindentation test: modulus identification



Perrier, 2016

hemp fiber

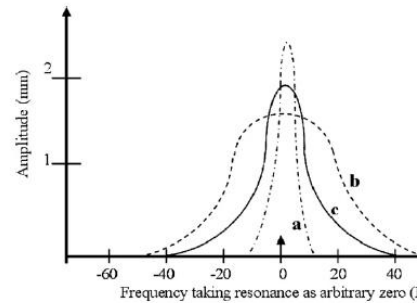
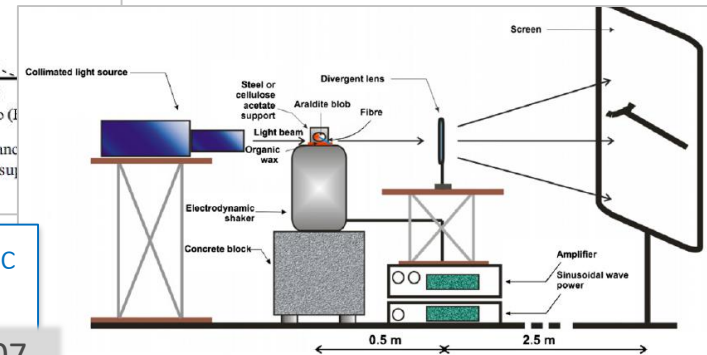


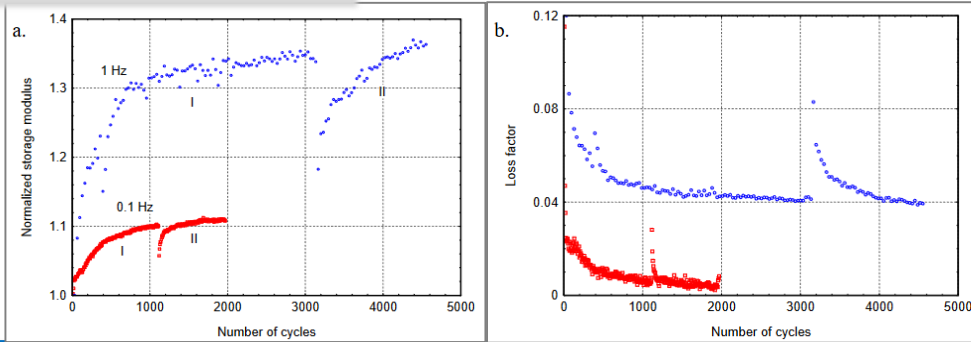
Fig. 5. Schematic representation of: (a) expected resonance and those found with (b) fibre mounted on a polymeric support fibre mounted on a steel support.

Determination of the elastic moduli of glass by forced vibrations Perrin et al. 2007



Damping at the fiber-scale

Placet et al. 2014



DMA tests on elementary hemp fiber

Key points to measure the damping at the fiber-scale:

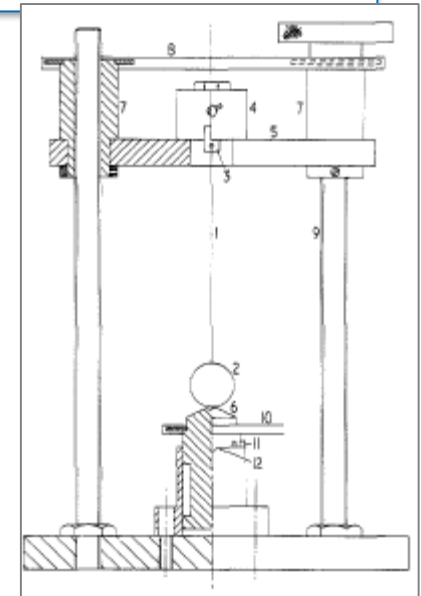
- To quantify the aerodynamic effect (vacuum)
- To control of the limit conditions:
 - Clamp design
 - Measure method
 - Excitation mode
- To know the sample (geometry, density...)

Adams et al. 1975

Torsion pendulum for elementary fiber: determination of the modulus and the loss factor under vacuum.

Philips, 1987

Yu, 2016



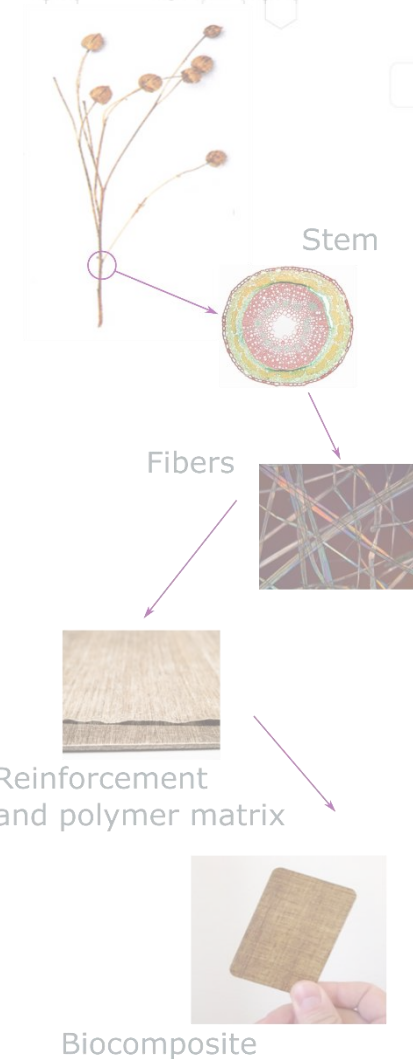
Outline

Context and motivations

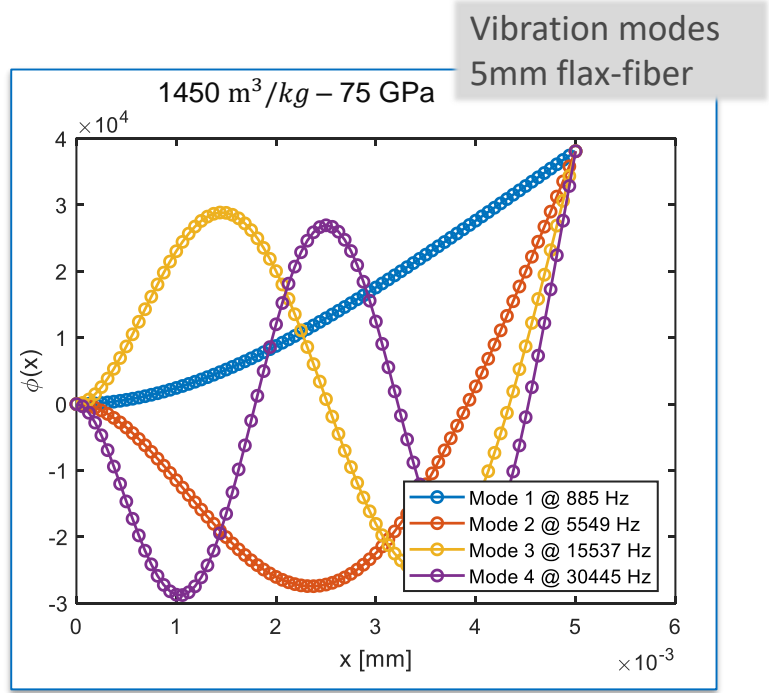
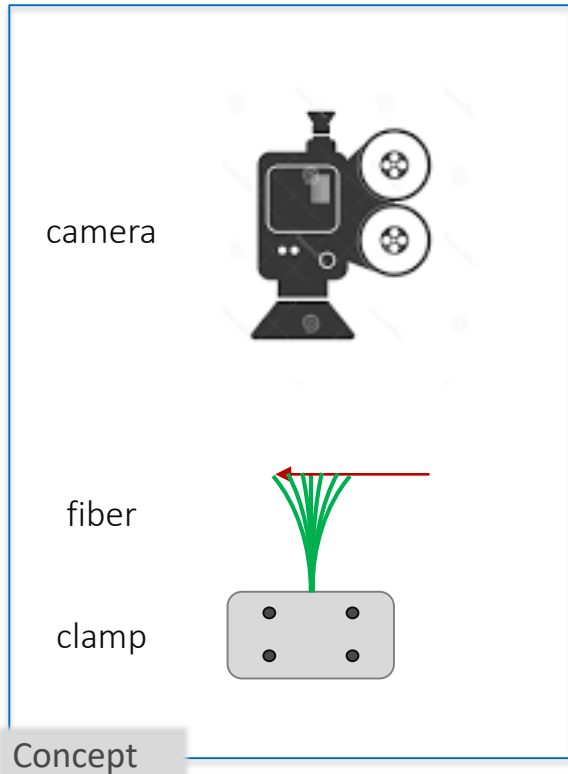
State of the art

Dynamic tests on elementary fiber

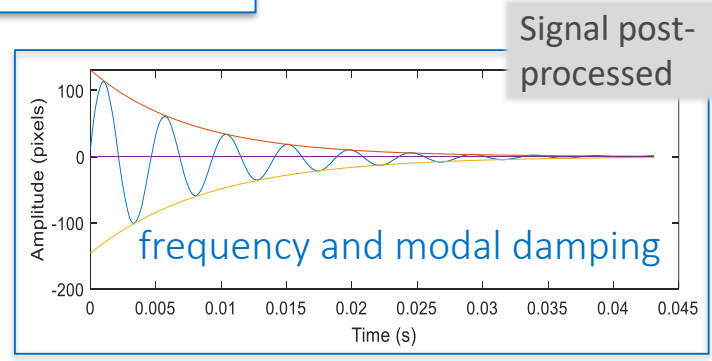
First measurements and discussions



Dynamic test on fiber: concept



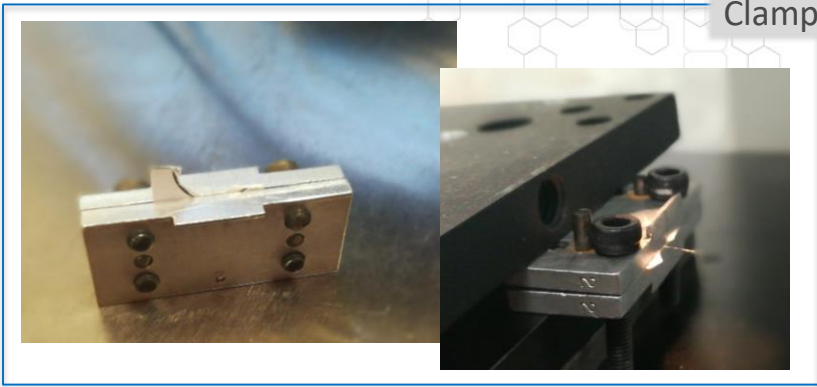
Objective: develop an **experimental method** to characterize the **damping** at the fiber scale



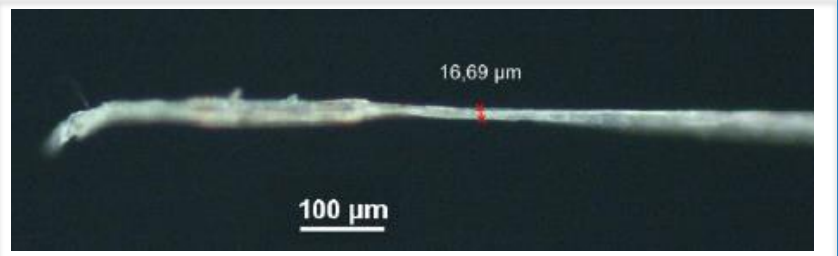
Elementary fiber



Fiber preparation

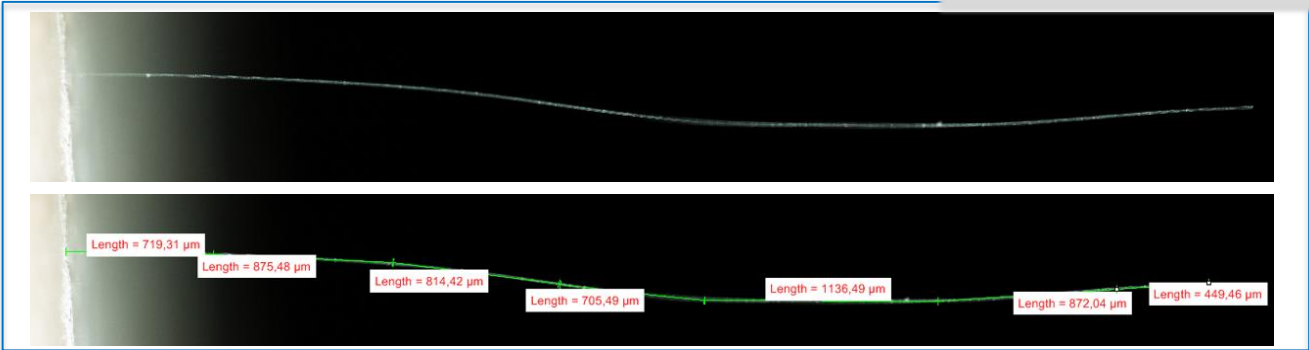


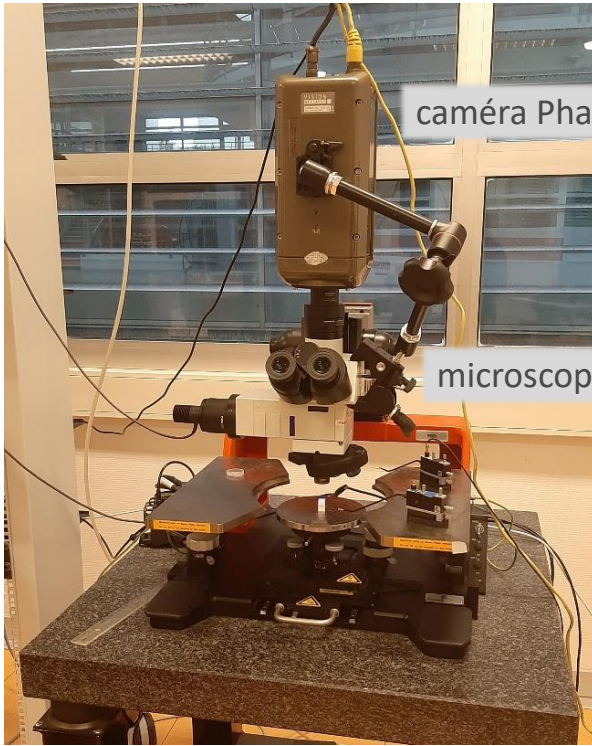
Clamp



Hair : 50 to 100µm

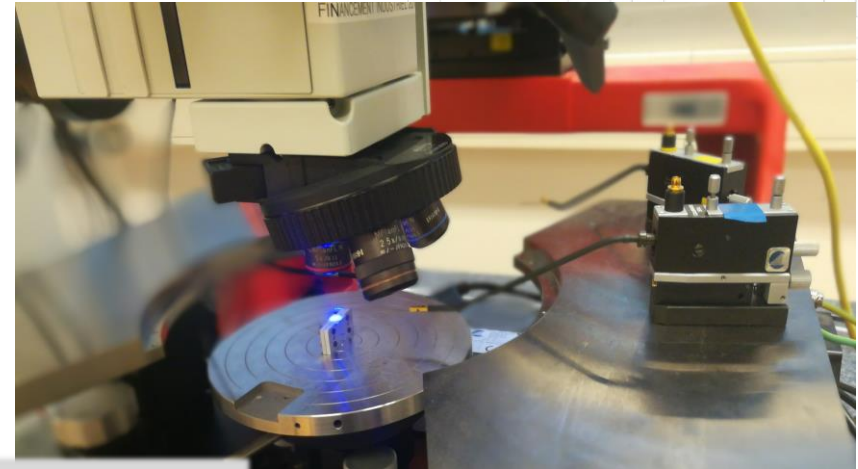
Flax fiber dimensions



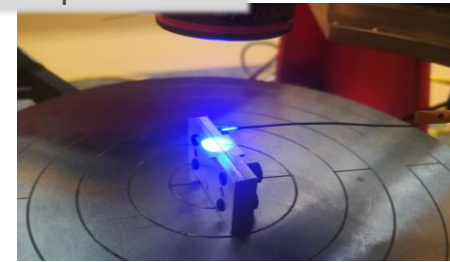


caméra Phantom V710

microscope 5x



clamp + fiber



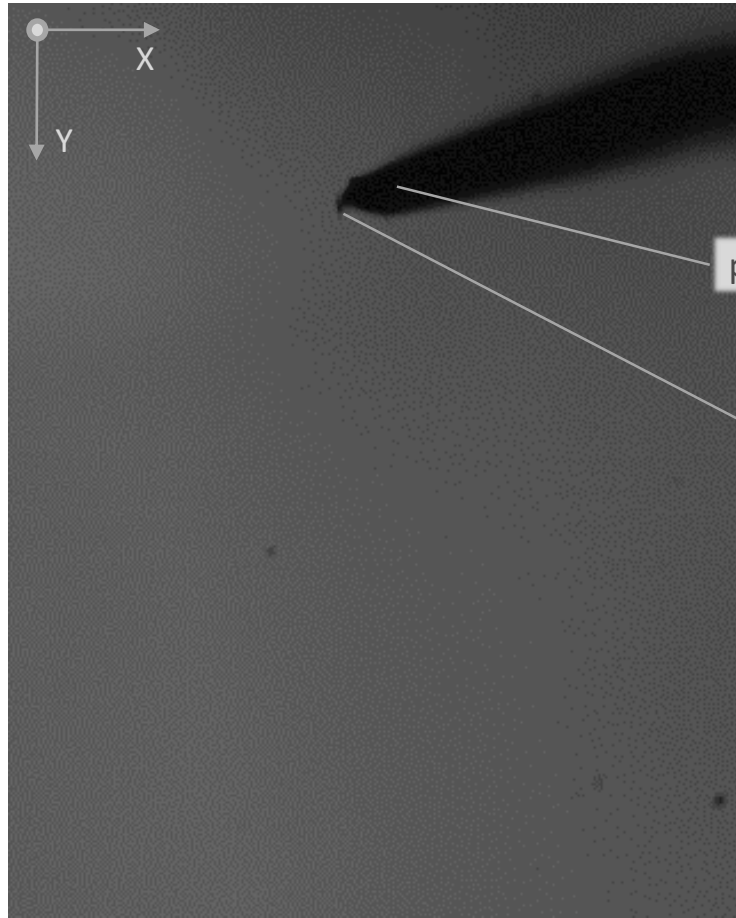
probe

Microscale measurement in MEMS room :

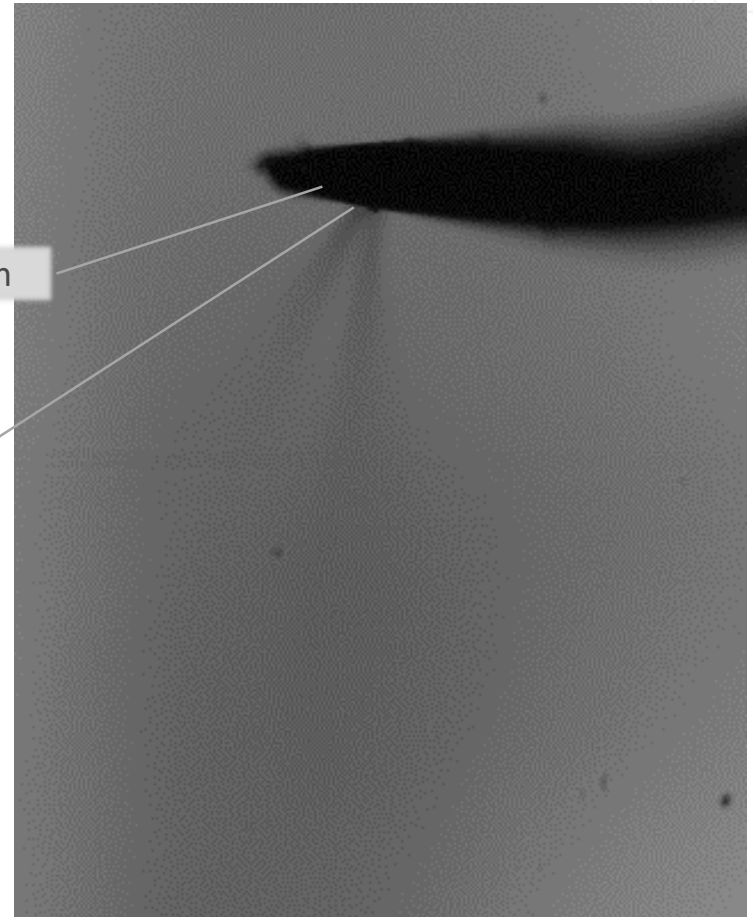
- camera and microscope isolated from vibrations
- excitation with an electrical probe



Glass fiber



Flax fiber



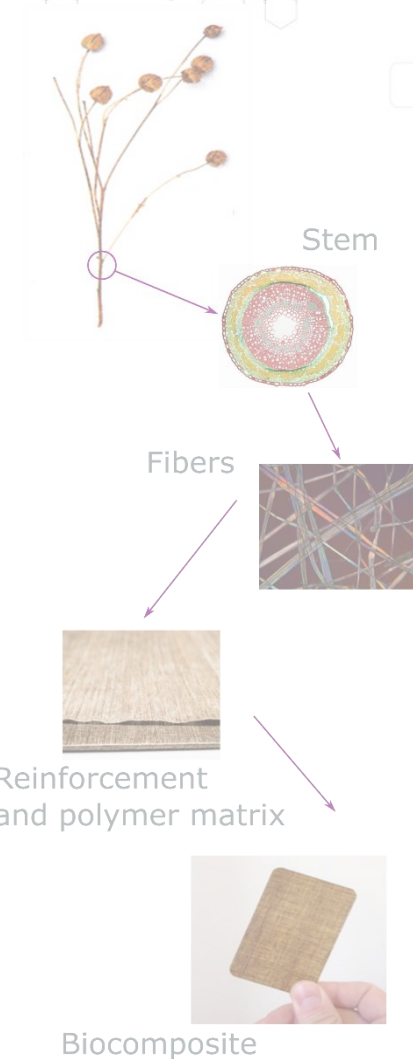
Outline

Context and motivations

State of the art

Dynamic tests on elementary fiber

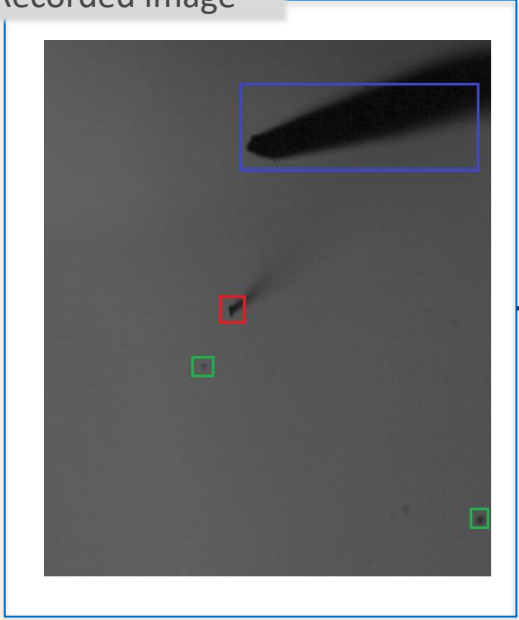
First measurements and discussions



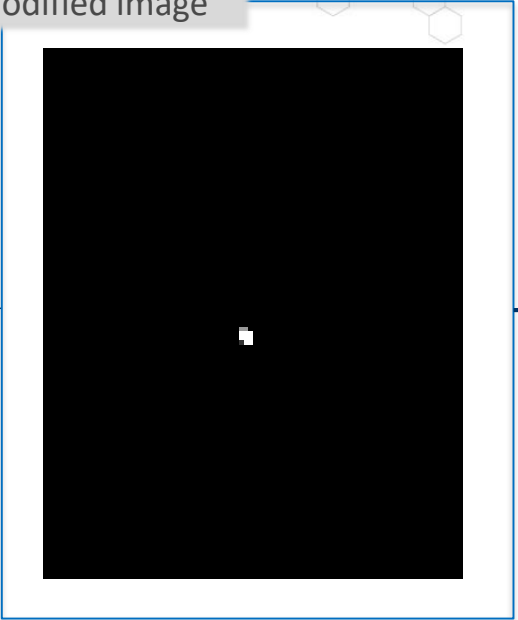
Data analysis



Recorded image



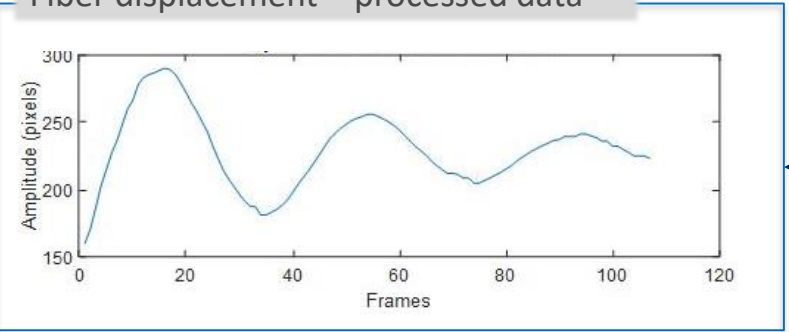
Modified image



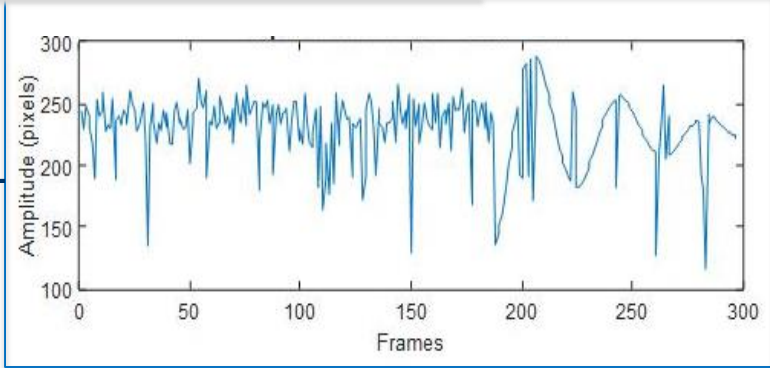
Substraction and binarization

Track the largest object

Fiber displacement – processed data



Fiber displacement – raw data

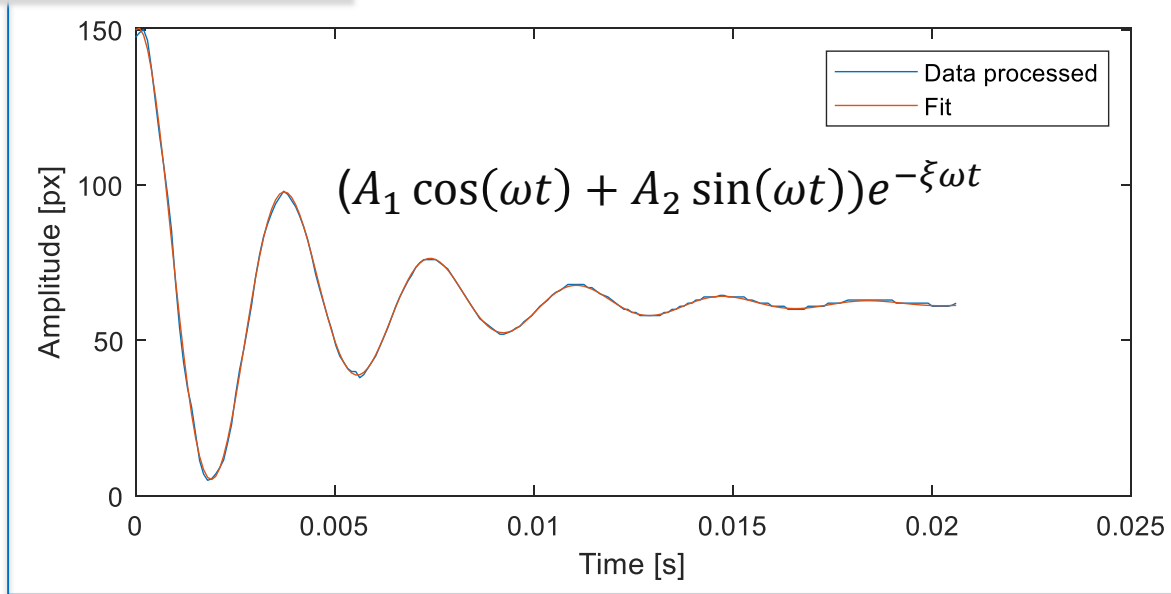


Isolation of the area of interest (time and spatial)

Mechanical properties analysis



Model approximation



Determination of the resonance frequency and of the modal damping

E' and $\tan(\delta)$

On going work!

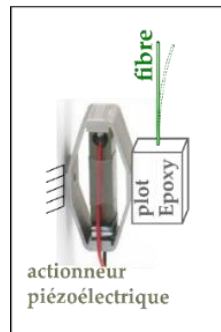
Uncertainty about:

- the clamp
- the excitation
- the geometry of the fiber (S, L, ρ)
- the aerodynamic effects

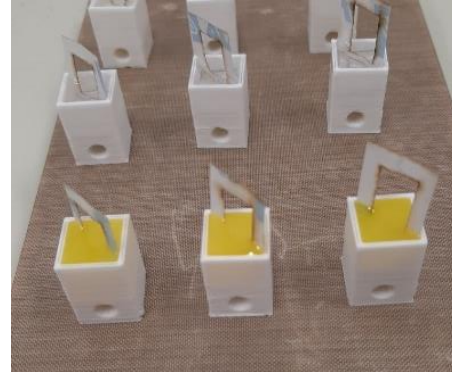
Work on:

- the clamp
- the excitation
- the environment effects

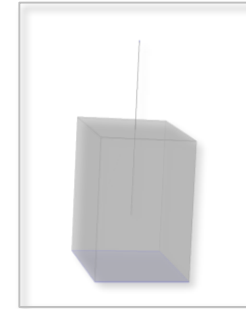
Excitation control



Clamp optimization



modelization



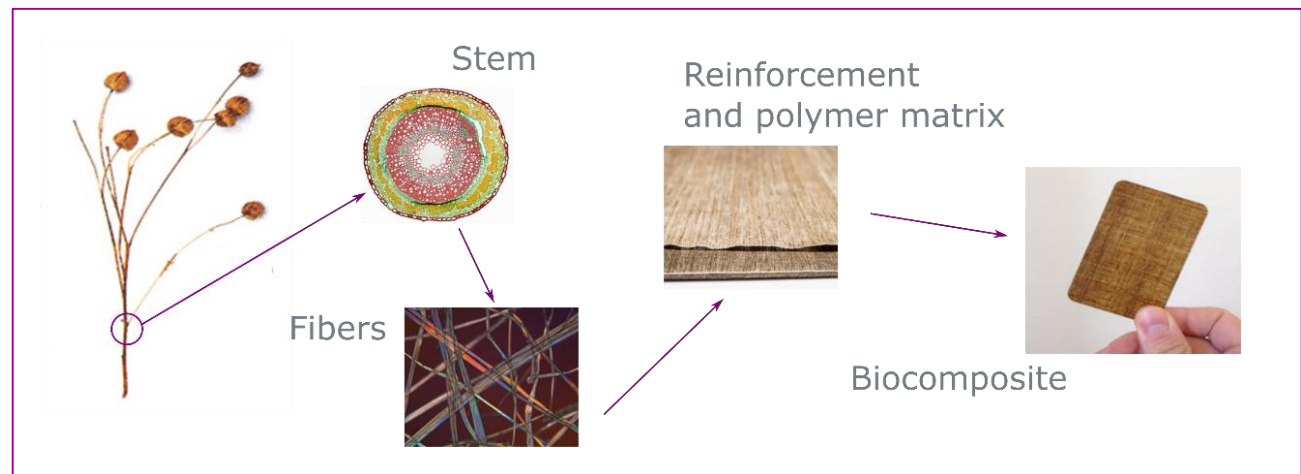
Environment effects

humidity
temperature
frequency
fiber type
vacuum level

Thank you for your attention

Any questions ?

Dynamic characterization of synthetic and plant fibers



Pauline Butaud, Morvan Ouisse, Vincent Placet, Gilles Bourbon