

Three-dimensional phononic crystal with ultra-wide bandgap for ultrasonics applications

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Artificial crystals

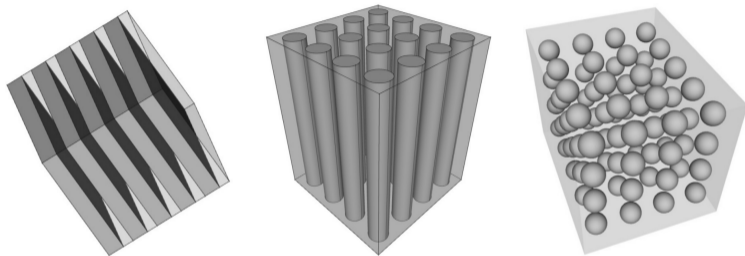


Figure: Artificial crystals for waves with 1D, 2D, or 3D periodicity

- Sonic crystal: matrix is a fluid (e.g., water or air)
- Phononic crystal: matrix is a solid (e.g., steel, silicon, quartz...) [1]
- Inclusions can be void, solid, or fluid

Bloch theorem

Helmholtz equation with periodic coefficients: $-\nabla \cdot (c(\mathbf{r})\nabla u(\mathbf{r})) = \omega^2 u(\mathbf{r})$

Theorem (Bloch)

The eigenmodes of the periodic Helmholtz equation are Bloch waves of the form

$$u(\mathbf{r}) = \exp(-i\mathbf{k} \cdot \mathbf{r})\tilde{u}(\mathbf{r})$$

where $\tilde{u}(\mathbf{r})$ is a periodic function with the same periodicity as the crystal and \mathbf{k} is the Bloch wave vector.

(Classical) band structure: solve for $\omega(k)$ with \mathbf{k} inside the first Brillouin zone

Sonic crystal of cylindrical steel rods in water: band structure

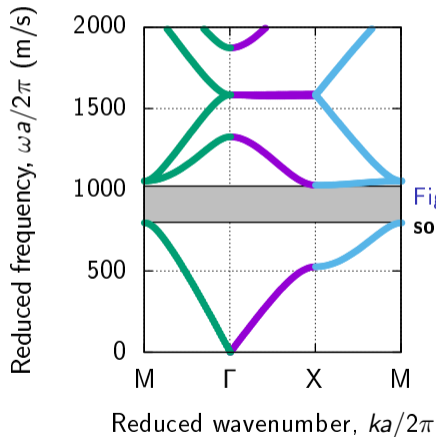
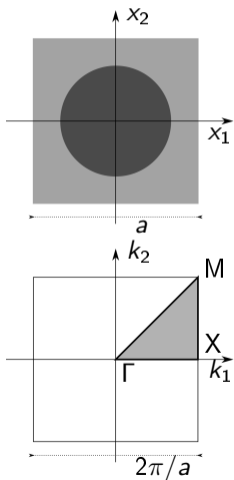


Figure: 2D square-lattice sonic crystal. $d/a = 0.83$

A square-lattice phononic crystal of steel rods in water: transmission

- Pitch: 100 μm
- Diameter: 70 μm
- Complete band gap:
8-9 MHz
- Plane source emits 1 Pa

FEM meshes for 3D sonic crystals

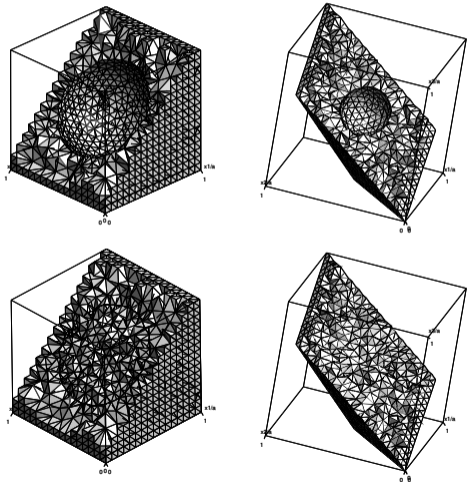


Figure: 3D meshes for simple cubic (SC, left) and face centered cubic (FCC, right) lattice sonic crystals.

Air bubbles in water

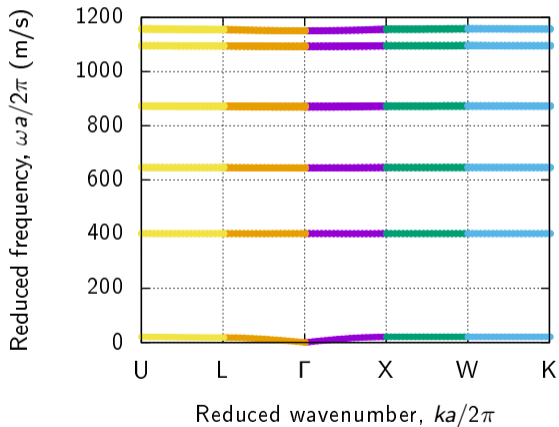
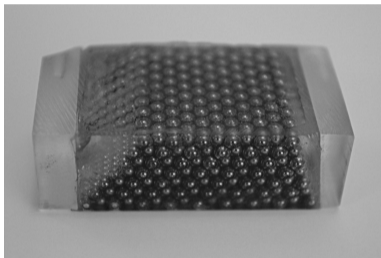
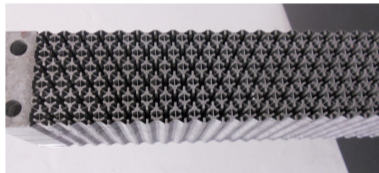


Figure: Band structure of fcc lattice sonic crystal of air bubbles in water. $d/a = 0.3628$.

Examples of phononic crystals



(a)



(b)

Figure: Examples of phononic crystals. (a) 3D phononic crystal of steel spheres in an epoxy matrix arranged according to a FCC lattice [2]. (b) 2D phononic crystal of holes in aluminum [3].

Elastodynamic equations

- Dynamic equation

$$T_{ij,j} + f_i = \rho \frac{\partial^2 u_i}{\partial t^2}$$

- u is the displacement vector, T_{ij} is the stress tensor
- f_i are body forces (often, sources)
- Constitutive equation of elasticity (Hooke's law)

$$T_{ij} = c_{ijkl} S_{kl}$$

with c_{ijkl} the elastic tensor and $S_{ij} = \frac{1}{2}(u_{i,j} + u_{j,i})$ the strain tensor.

- Contracted notation: $I = (ij)$ for any pair of symmetric indices. $I = 1 \cdots 6$. $T_I = c_{IJ} S_J$.
- In phononic crystals, the material tensors are discontinuous functions of position.

Weak form of the elastodynamic equation, boundary conditions

- Consider test functions v that are defined on the same finite element space as the displacement vector u . Projection on the test functions results in

$$-\int_{\Omega} dr v^* \cdot (\nabla \cdot T) + \int_{\Omega} dr v^* \cdot \rho \frac{\partial^2 u}{\partial t^2} = \int_{\Omega} dr v^* \cdot f$$

- Apply the divergence theorem and insert Hooke's law to get

$$\int_{\Omega} dr S(v)_i^* c_{IJ} S(u)_J - \int_{\sigma} ds v^* \cdot T_n + \int_{\Omega} dr v^* \cdot \rho \frac{\partial^2 u}{\partial t^2} = \int_{\Omega} dr v^* \cdot f$$

$T_n = T_{ij} n_j$ is the normal traction.

- External boundary conditions – free: $T_n = 0$; Dirichlet: $u_i = u_{0i}$
- Continuity between elements of displacements and normal tractions.

FEM for a unit-cell: the band structure of phononic crystals

Apply periodic boundary conditions and consider Bloch waves as $u_i(t, \mathbf{x}) = \tilde{u}_i(\mathbf{x}) \exp(i(\omega t - \mathbf{k} \cdot \mathbf{x}))$

$$\int_{\Omega} dr S(v)_i^* c_{IJ} S(u)_J = \omega^2 \int_{\Omega} dr v^* \cdot \rho u$$

where the strains should be understood as

$$S_1(u) = \frac{\partial \tilde{u}_1}{\partial x_1} - i k_1 \tilde{u}_1,$$

$$S_2(u) = \frac{\partial \tilde{u}_2}{\partial x_2} - i k_2 \tilde{u}_2,$$

$$S_3(u) = \frac{\partial \tilde{u}_3}{\partial x_3} - i k_3 \tilde{u}_3,$$

$$S_4(u) = \frac{\partial \tilde{u}_3}{\partial x_2} + \frac{\partial \tilde{u}_2}{\partial x_3} - i(k_3 \tilde{u}_2 + k_2 \tilde{u}_3),$$

$$S_5(u) = \frac{\partial \tilde{u}_3}{\partial x_1} + \frac{\partial \tilde{u}_1}{\partial x_3} - i(k_3 \tilde{u}_1 + k_1 \tilde{u}_3),$$

$$S_6(u) = \frac{\partial \tilde{u}_2}{\partial x_1} + \frac{\partial \tilde{u}_1}{\partial x_2} - i(k_2 \tilde{u}_1 + k_1 \tilde{u}_2).$$

3D FCC-lattice phononic crystal of steel spheres in epoxy

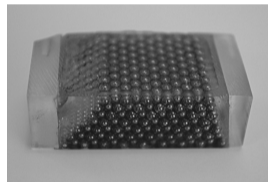
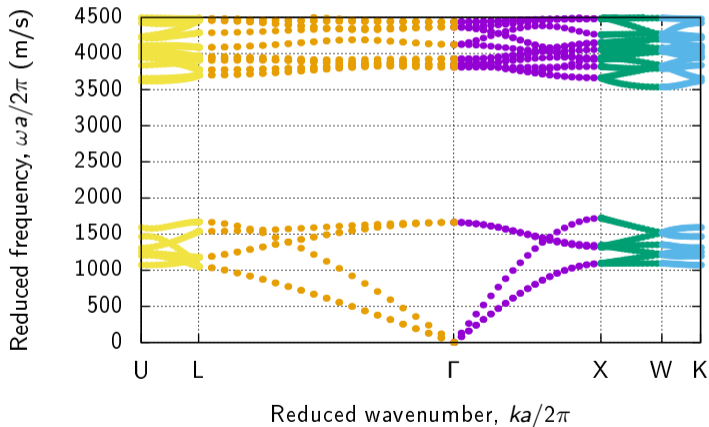


Figure: The filling fraction is $F = 0.74$ ($d/a = 0.707$) [2].

Steel spheres in epoxy, 3D close-packed FCC

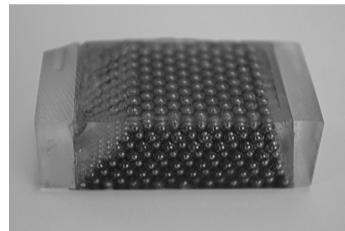
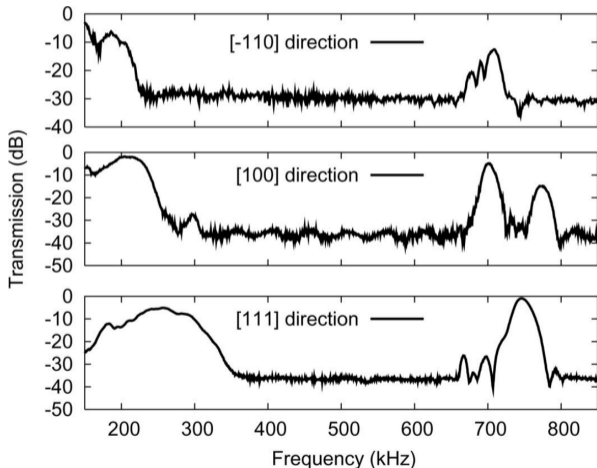
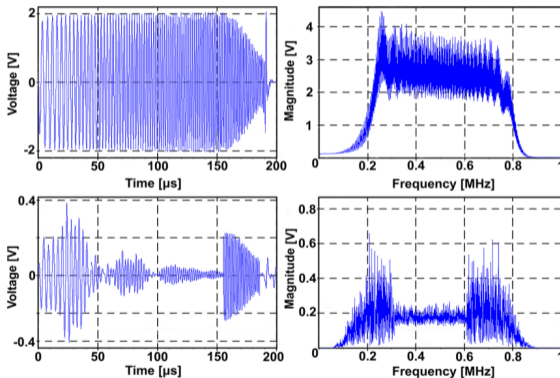
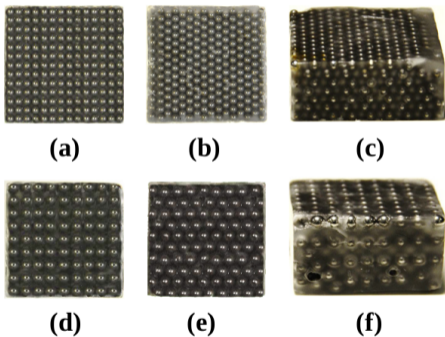


Figure: Experimental transmission power spectra along (a) the $[\bar{1}10]$, (b) the $[100]$, and (c) the $[111]$ directions of a 4-period PC [2].

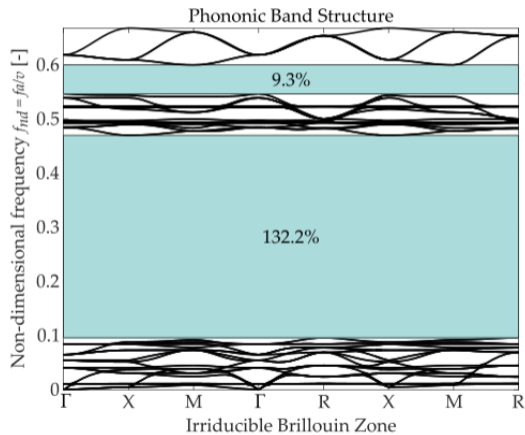
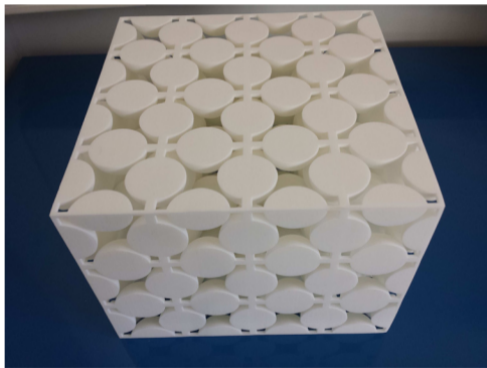
[2] Khelif et al, IEEE TUFFC 2010

Tragazikis et al, J. Phys. D 2019



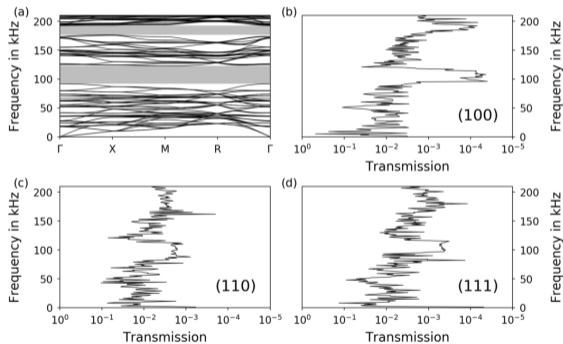
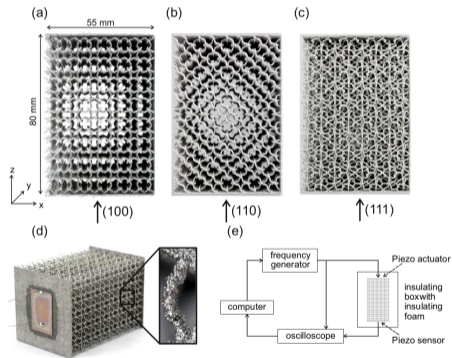
Crystals of steel balls (close-packed spheres) in paraffin, hcp [4]

D'Alessandro et al, Appl. Phys. Lett. 2016



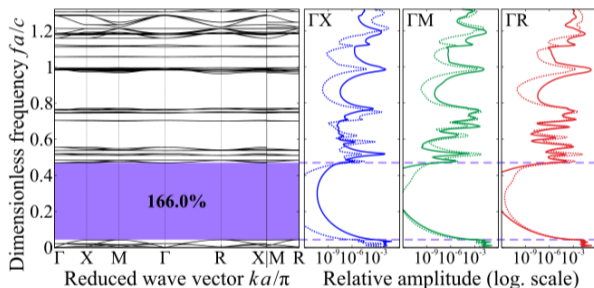
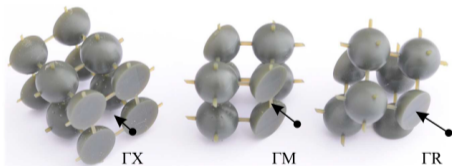
Perovskite-cubic crystal [5], 3D printed (SLS, selective laser sintering), around 11 kHz

Warmuth et al, Sci. Rep. 2017



Simple cubic [8], 3D printed (SBEM, selective electron beam melting), around 90 kHz

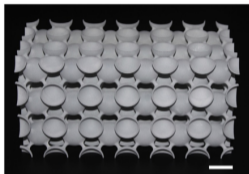
Lucklum et al, Appl. Phys. Lett. 2018



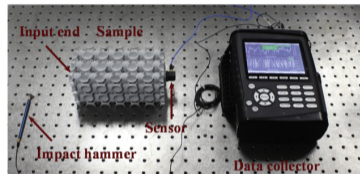
Simple cubic [6], 3D printed (SLA, stereolithography apparatus), around 55 kHz

McGee et al, Additive Manufacturing 2019

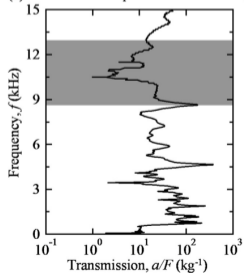
(a) 3D printed sample



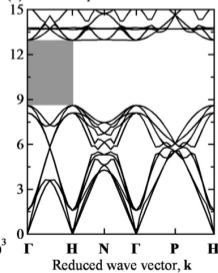
(b) Experimental setup



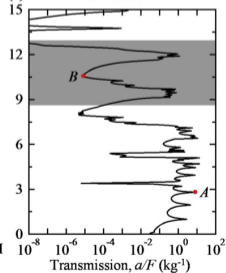
(c) Experiment



(d) Dispersion relation



(e) Simulation



Body-centered cubic [7], 3D printed (SLS, selective laser sintering), around 11 kHz

State of the art for band gap width

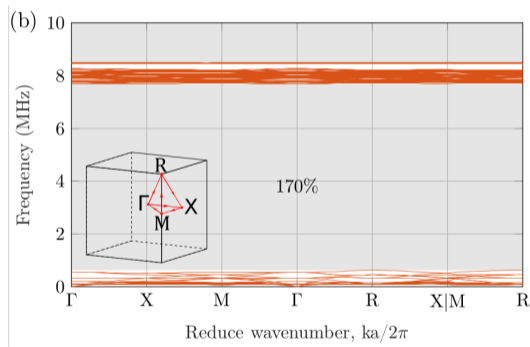
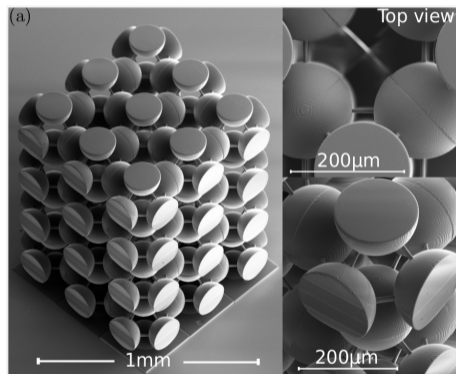
How do we reach ultrasonic frequencies (> 1 MHz)?

A smaller lattice constant is required

Table: 3D phononic crystals. pc: perovskite-cubic; fcc: face-centered cubic; hcp: hexagonal compact; sc: simple cubic; bcc: body-centered cubic; SLS: selective laser sintering; SLA: stereolithography apparatus; SBEM: Selective Electron Beam Melting.

Symmetry	Fabrication	ω_g	$\Delta\omega/\omega_g$
pc [this work]	3D printing (TPL)	4 MHz	170%
fcc [2]	steel balls and epoxy	500 kHz	60%
hcp [4]	steel balls and paraffin	635 kHz	72%
pc [5]	3D printing (SLS)	11.36 kHz	132%
sc [6]	3D printing (SLA)	55 kHz	166%
bcc [7]	3D printing (SLS)	11.3 kHz	48%
sc [8]	3D printing (SBEM)	90 kHz	22%

Two-photon lithography in photopolymer (Nanoscribe)

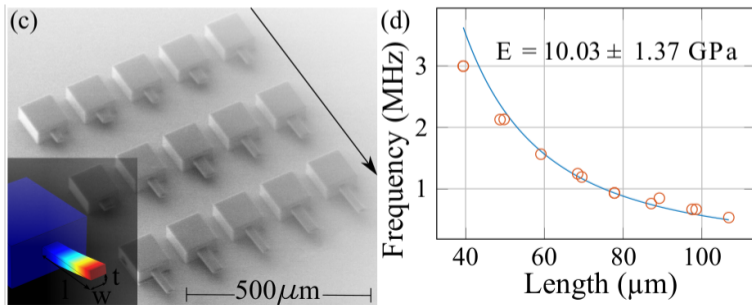


Perovskite-cubic crystal, large spheres (masses) connected by thin struts (diameter: $3\ \mu\text{m}$)
 Three-dimensional phononic crystal with ultra-wide bandgap at megahertz frequencies, Iglesias Martínez et al, Appl. Phys. Lett. **118** 063507 (2021)

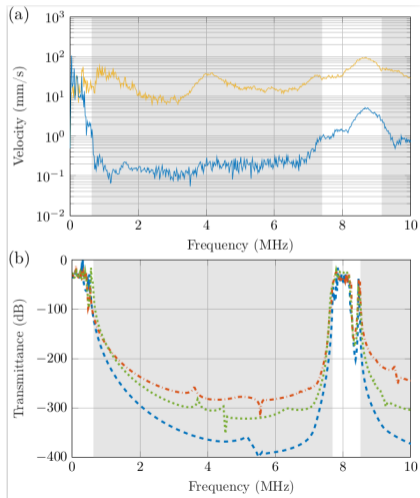
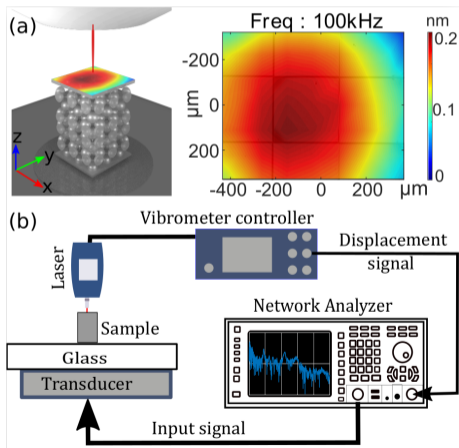
Determination of Young's modulus

Method

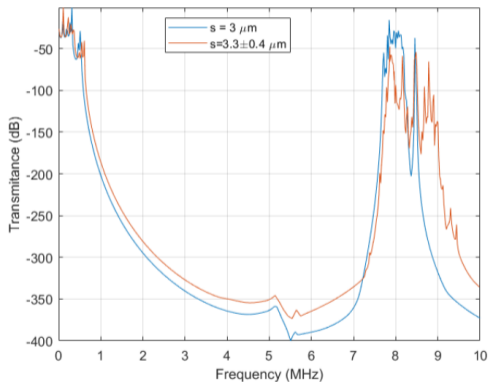
3D print rectangular-section beams, observe the fundamental vibration mode, compare with beam theory to fit E , Young's modulus. Poisson's ratio is determined from compression experiments. Alternative: we also use Brillouin light scattering.



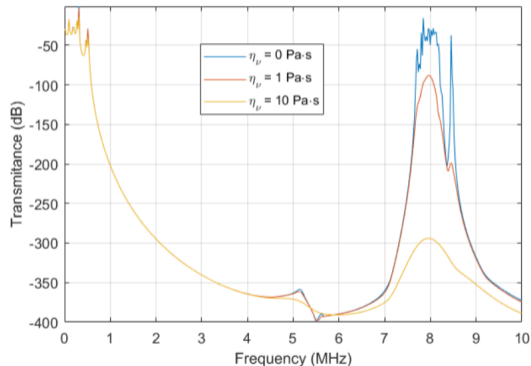
Vibration metrology: Polytec microsystem analyzer



Some possible concerns about operation and measurements

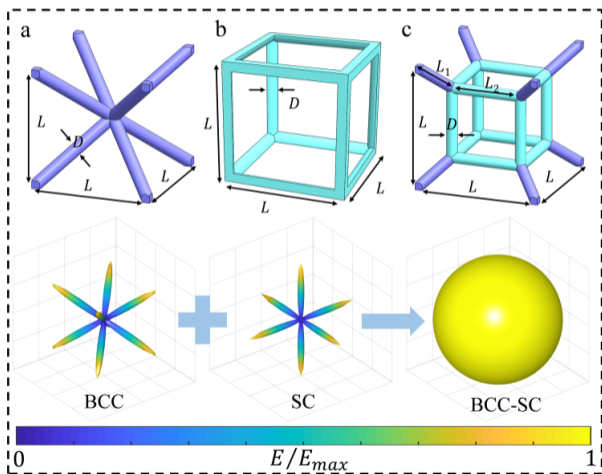


Errors on strut diameter?



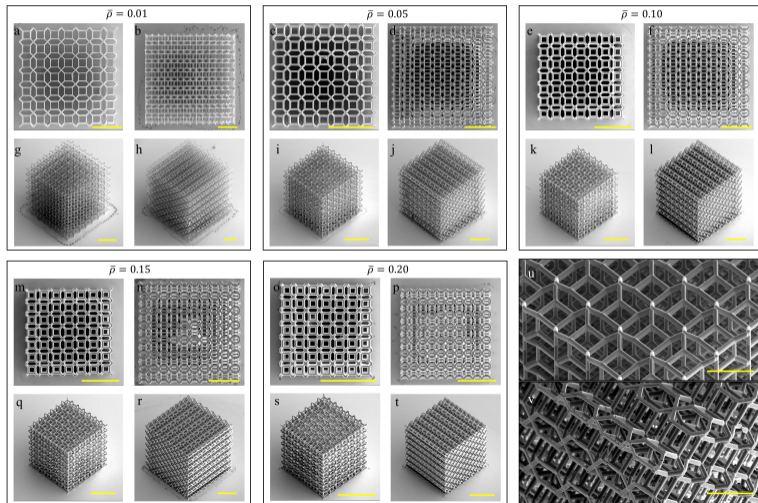
Influence of viscoelastic loss?

Nonlinear isotropy for energy absorption



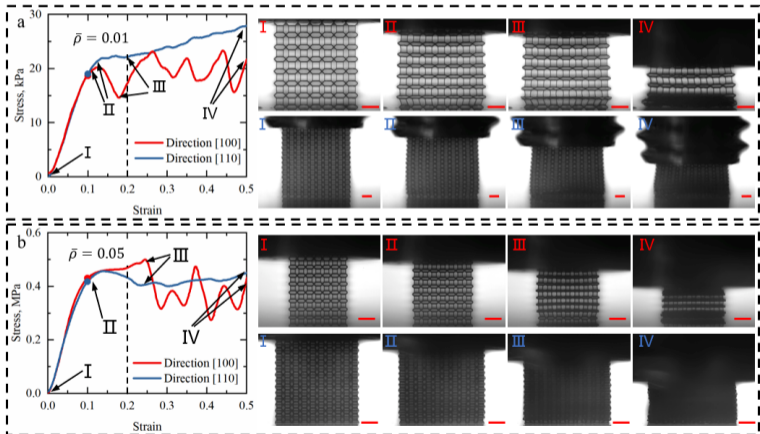
- The BCC lattice is extremely anisotropic, strong along diagonals, weak along cubic axes
- The SC lattice is also extremely anisotropic, weak along diagonals, strong along cubic axes
- The SC-BCC lattice is a continuous morphing between them and becomes isotropic at some point

Nonlinear isotropy for energy absorption



Samples fabricated using two-photon lithography.
Scale bar: 100 μm .

Nonlinear isotropy for energy absorption



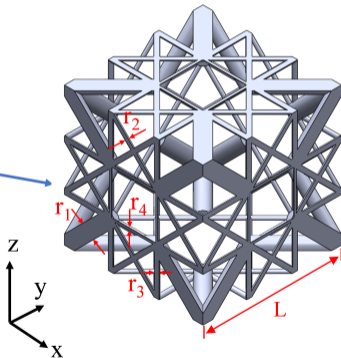
Compression tests.
Strains are measured by digital image correlation.
Scale bar: 100 μm .

Zero Poisson's ratio: an artificial isotropic cork material?

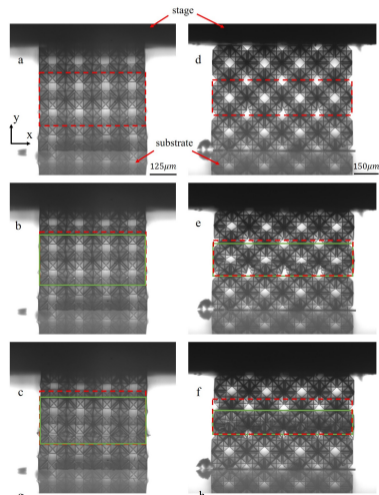
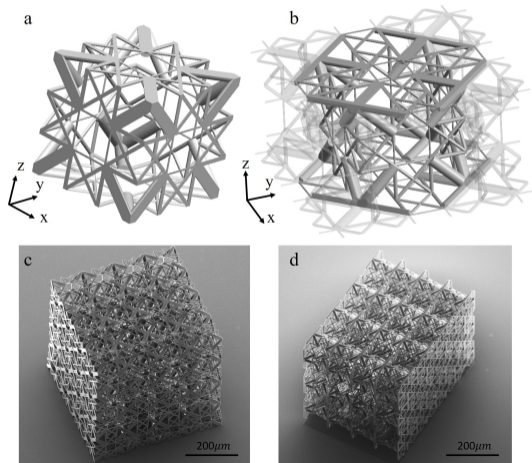
a



b



Zero Poisson's ratio: Two-photon lithography samples



Conclusion and outlook

- Additive manufacturing techniques allow fabrication of 3D phononic crystals with complex unit-cells
- Beyond close-packed assembly, the phononic band gap can be optimized. The maximum band gap width would be 200%
- Ultrasonic frequencies (> 1 MHz) require sub-micron resolution: two-photon lithography is suitable
- 3D phononic crystals meet mechanical metamaterials at that scale

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- [6] Frieder Lucklum and Michael J. Vellekoop. Bandgap engineering of three-dimensional phononic crystals in a simple cubic lattice. *Appl. Phys. Lett.*, 113(20):201902, 2018.
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Single phase 3D phononic band gap material.
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