1	Experimental realization of a pillared metasurface for flexural
2	wave focusing
3	Wan Wang <sup>1,#</sup> , Julio Iglesias <sup>2,#</sup> , Yabin Jin <sup>1,*</sup> , Bahram Djafari-Rouhani <sup>3</sup> , Abdelkrim
4	Knelli '
5	School of Aerospace Engineering and Applied Mechanics, Tongji University, 200092
7	<sup>2</sup> Institut FFMTO-ST_CNRS_Université de Bourgogne Franche-Comté 15B Avenue des
8	Monthoucons CEDEX F-25030 Besancon France
9	<sup>3</sup> Institut d'Electronique, de Microélectonique et de Nanotechnologie, UMR CNRS 8520.
10	Département de Physique. Université de Lille, 59650 Villeneuve d'Ascq. France
11	<sup>#</sup> Equal contribution
12	*Corresponding author: 083623jinyabin@tongji.edu.cn; abdelkrim.khelif@femto-st.fr
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14	Abstract
15	A metasurface is an array of subwavelength units with modulated wave responses
16	that show great potential for the control of refractive/reflective properties in compact
17	functional devices. In this work, we propose an elastic metasurface consisting of a line
18	of pillars with a gradient in their heights, erected on a homogeneous plate. The change
19	in the resonant frequencies associated with the height gradient allows to achieve
20	transmitted phase response covering $2\pi$ range while the amplitude response remaining
21	at a relatively high level. We employ the pillared units to design focusing metasurface
22	and compare the properties of the focal spots through simulation and experiment.
23	Subwavelength transverse and lateral full width at half maximum (FWHM) of the
24	focusing intensity profiles are observed in both simulation and experiment with the
25	underlying mechanism being the interference and diffraction of the scattered waves
26	from the resonant pillars as well as the boundaries (especially for experiment). The
27	good correspondence between the experimental and simulated relative focal length
28	shows the robustness of the focusing pillared metasurfaces with respect to fabrication
29 20	mperfections. This proposed compact, simple and robust metasurface with unaffected
30 21	hervesting wave communication, consing, non destructive testing, among others
31	harvesting, wave communication, sensing, non-destructive testing, among others.
32	Keywords: elastic metasurface: focusing: robustness: Lamb wave: generalized Snell's
34	law
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36	1. Introduction

A metasurface consists of an array of subwavelength thickness units exhibiting inhomogeneous or modulated phase response that can arbitrarily manipulate refracted or reflected wavefronts. This field was rapidly developed in the domains of optics [1-5], microwave [6-8], and acoustics [9-18]. Recently it has been extended to elastic waves [19-21] especially for Lamb waves in plates with diverse potential applications at different scales. The key feature to design an elastic metasurface is to realize a  $2\pi$ 

phase span response by the constituting units while keeping a relative high level of the 43 wave amplitude. As known by the classical wave motions, the propagating speeds of 44 the Lamb waves depend on the elastic properties of the host medium and the plate's 45 thickness (for flexural mode)[22, 23]. A large number of works focus on tailoring the 46 plates to design composite in-plane geometries in order to fulfill the  $2\pi$  phase shift span 47 requirement[24-34]. Although in-plane geometries provide a wide platform to 48 manipulate wave responses with different mechanisms, they will significantly reduce 49 the stiffness of plates which is very important as concerns the mechanical property of 50 the structure. 51

An alternative solution is to design added out-of-plane units on the plate, for 52 instance, by adding a thin patch with a size of the order of the wavelength for reflected 53 54 wave response[35], or a set of slender pillars with a subwavelength total length for 55 transmitted wave response [36, 37]. Given that a pillar is able to exhibit rich resonant properties[38-43], one can take advantage of the phase shift around the resonance to 56 build the units of the array in the metasurface. For example, a set of graded pillars can 57 produce different phase shifts in their transmission coefficient. However, in general, the 58 59 variation of the phase around a resonance span a region of  $\pi$  instead of  $2\pi$ . In ref. [38], some of the authors showed that the phase shift can cover a range of  $2\pi$  if we superpose 60 at the same frequency the fundamental compressional mode of the pillar with one of its 61 bending modes. Based on this result, ref. [44] proposed theoretically the design of a 62 metasurface, constituted by a set of pillars with graded heights, to achieve 63 subwavelength focusing and imaging of flexural Lamb waves. The purpose of the 64 present paper is the first experimental realization of such a design. 65

In this work, we experimentally realize a pillared metasurface consisting of a 66 transverse line of graded height resonant pillars with identical subwavelength diameter 67 that is able to design various wavefront functions. Each pillar of the metasurface acts 68 as a secondary excitation source with different transmitted phases through the 69 interference between the incident wave and the re-emitted wave. It is found that the 70 71 transmitted phase response covers  $2\pi$  shift while the amplitude remains at sufficiently high level. In Sec.2, we present the design process of the metasurface unit for phase 72 and amplitude manipulation which is further adopted to design plane wave focusing 73 effect. In Sec.3, we fabricate the pillared metasurface and experimentally demonstrate 74 75 focusing effect in good comparison with the numerically predicted results. Finally, we 76 make a summary of this work in section 4.

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#### 2. Pillared metasurface design

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We first consider the transmission through a line of identical pillars arranged on the plate in the frequency domain, as shown in Fig.1(a). Periodic conditions are applied on the two sides of the unit cell along the x direction to simulate the infinite line of uniform pillars. Perfect matching layers (PML) are also applied to the two ends of the unit cell along y direction to avoid wave reflections from the edges. An incident plane flexural wave (the dominant component is the out of plane displacement) source is excited by an out of plane face force, and the transmitted wave is detected at a point on the plate's surface after the pillar. By analyzing the wavenumber of the transmitted wave with Fourier transformation method, it is found that the transmitted wave is still dominated by the flexural wave, as seen the appendix for details. The transmission coefficient is defined as

91  $T = \left| \frac{w_0}{w_{\text{ref}}} \right|$ 

where  $w_0$  and  $w_{ref}$  are the out-of-plane displacement of the detection point with and 92 without the pillar respectively. Generally, two types of resonant modes, namely bending 93 and compressional modes, can be excited by the incident plane wave; then the pillars 94 play as a secondary source and emit out-of-phase scattering wave. The transmitted wave 95 results from the interference between the incident and re-emitted waves[38]. For a 96 97 specific case, the bending and compressional modes can occur at the same frequency 98 to enhance the re-emitting effect, making the amplitude of the scattering wave as about 1.55 times that of the incident wave. After the destructive interference of the scattering 99 and the incident waves, the transmitted wave is dominated by the scattering wave, with 100 an out-of-phase transmission coefficient of amplitude 0.55. 101

102 We set the pillar's diameter d = 3.6 mm, pillar's height h = 6.6 mm, plate thickness e = 6.0 mm, unit width w = 4.8 mm. The pillar and plate are made of 3D-printed 103 materials polylactic acid (PLA) with Young's modulus E as 3.5GPa, Poisson's ratio as 104 0.36 and density as 1240 kg/m<sup>3</sup> (provided from the manufacturer). The above 105 parameters are chosen appropriately such that the superposition effect of the bending 106 mode and compressional mode can be achieved at 59.2 kHz corresponding to the 107 simulated wavelength  $\lambda = 13.3$  mm. The diameter of the pillar is only 0.27 $\lambda$ , being deep 108 subwavelength. It should be mentioned that the size of the pillars can be scaled up and 109 down to drive the working frequency to lower or higher range, respectively. 110





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FIG. 1. (a) Illustration of the pillared metasurface unit. The flexural wave is excited by the out of plane face force and detected at a point on the plate's surface after the pillar. Periodic conditions are applied to the two boundaried along x direction. The cyan area represents PLA materials, and

116 the dark gray areas are the perfect matched layers. (b) Transmitted phase (black curve) and 117 amplitude (color level) as a function of the pillar height h in the metasurface unit.

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119 By sweeping the pillar's height at 59.2 kHz while maintaining other parameters as mentioned above, Fig. 1(b) shows the transmitted amplitude and phase responses of the 120 displacement  $u_z$ . It is found that when the pillar's height is swept from 4 mm to 11.4 121 mm, the transmitted phase can fully cover the range from  $-\pi$  to  $\pi$ , as shown by the black 122 curve, and the transmitted amplitude keeps a relatively high level, as shown by the color 123 map. Then it is possible to manipulate the transmitted wavefront based on the 124 generalized Snell's law for various advanced functions, such as beam deflection, 125 focusing, source illusion, wave suppression, among others. Focusing is one of the 126 widest effects studied in wave physics, which is widely used in non-destructive testing 127 128 or signal reception as for sensing application [45]. Therefore, we select it to demonstrate the functionality of the proposed pillared metasurface. To design a plane wave focusing 129 effect, it requires a gradient phase response along the transverse x axis in the 130 metasurface. The continuous phase response profile  $\varphi(x)$  can be given as 131

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$$\varphi(x) = \frac{2\pi}{\lambda} \left( \sqrt{F^2 + x^2} - F \right) + \varphi(x = 0)$$
 Eq. (1)

where F and x are the focal length and x-coordinate position along the metasurface, 133 respectively,  $\lambda$  is the working wavelength. Since the real metasurface is made up of 134 individual pillars and cannot represent continuous phase shift, the continuous phase 135 profile needs to be discretized into the required phase points according to pillar's 136 positions along the metasurface. In Fig. 2(a), we calculate the continuous phase profile 137 (blue curve) by Eq. (1) for the plane wave focusing with a focal length  $F=\lambda$ , and 138 discretize it into 31 phase points (orange dots) for a pillared metasurface composed of 139 31 pillars. The number of pillars is limited by the maximum size capacity of 3D printer. 140 The phase of the central unit is set as  $-\pi$ , corresponding to the strongest resonant status 141 of the pillar. However, it should be noted that the choice of the central phase is not the 142 143 key factor for the focusing effect, and other phases can be set as well. Once the discrete phases of metasurface units are obtained, the corresponding pillar' heights can be easily 144 retrieved from the black curve in Fig. 1(b). The final designed metasurface composed 145 of 31 gradient pillars is shown in Fig.2(b). 146





149 FIG. 2. (a) Theoretical phase profile (blue line) and discrete phases (orange dots) of the 31 150 pillars metasurface along *x* axis with the designed focal length  $F=\lambda$ . (b) Illustration of the designed 151 pillared metasurface.

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#### 3. Numerical and Experimental demonstrations of focusing effect

A focusing metasurface containing 31 pillars with the focal length as  $F=\lambda$  is 155 consequently designed as shown in Fig. 3(a). To launch the incident wave, we followed 156 a process close to the experiment. Namely, three piezoelectric ceramic transducers PZT 157 patches with dimension of 2.58 mm thick, 50 mm length and 10 mm width, as the dark 158 green area shown in Fig. 3(a), are arranged on the upper surface of the plate to excite 159 flexural waves by applying an electric field of amplitude of 10V between the electrodes. 160 The PZT patch made of lead zirconate titanate have the followings material properties 161 with piezoelectric constants  $e_{31} = e_{32} = -5.2$  C m<sup>-2</sup>; dielectric permittivity  $\varepsilon_{33} = 663.2$   $\varepsilon_0$ , 162 with  $\varepsilon_0$  being the vacuum permittivity. We fabricate the sample with PLA material for 163 experiment by using 3D printing technology and its picture is presented in Fig.3(b). The 164 three identical PZT patches are glued to the upper surface of the plate for exciting 165 166 flexural waves, as shown by the yellow stripe in Fig. 3(b); the patches are driven with a signal at the frequency of 59.2kHz and an electric amplitude of 10V. The out of plane 167 displacement is measured with a Doppler laser vibrometer, MSA-500 by polytec 168 supplied by analog displacement decoder model DD-300 with sensitivity of 50nmV<sup>-1</sup>. 169 The interested area of the focusing field is chosen as a square purple zone,  $L_1 = L_2 = 30$ 170 mm, and further divided in rectangular subsections which is as big as the field of view 171 of the objective with size 3.5 mm by 4.5 mm. The displacement is scanned along x-y172 plane with a step of 335µm in each subsection. Absorbing materials are applied to the 173 surrounding of the sample during the experimental measurement in order to reduce the 174 175 boundary reflecting effect as much as possible. 176





FIG. 3. Illustration of the simulating geometric model (a) and the experimental device (b).The scanning area is also shown as purple color.

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181 We present the simulated (E=3.5 GPa) and experimental results of the focusing 182 effect in Fig.4(a) and (c). A clear focusing spot is observed with both approaches,

supporting the focusing functionality of the pillared metasurface. The simulated focal 183 length is found to be 19.9mm corresponding to  $1.50\lambda$ , since the wavelength of the 184 flexural Lamb wave is  $\lambda = 13.3$ mm as mentioned in the previous section. In the 185 experiment, the wavelength of the Lamb wave is found to be 15.2mm and the measured 186 focal length is 22.6mm corresponding to  $1.48\lambda$ . Therefore, the two focal lengths are very 187 close to each other when expressed in units of the wavelength, while they show 15% 188 deviation in their absolute values. We infer this to a deviation of the Young's modulus 189 190 E' of the actual 3D printed sample as compared to the value E provided by the manufacturer. To make a more quantitative comparison with experiment, we simulated 191 the behavior of the fabricated sample at the same frequency of 59.2kHz with a Young's 192 modulus of E'=5 GPa that reproduces the experimental wavelength. The result is shown 193 in Fig.4(b) where one can note a focal length of 22.0 mm (corresponding to  $1.45\lambda$ ), in 194 195 good agreement with experiment. Additionally, the new simulation reproduces well the two experimental hot spots in the close vicinity of the metasurface, at the level of the 196 two pillars on both sides of the central pillar. However, caution should be taken that 197 with the new value E' of the Young's modulus, the pillars in the fabricated sample no 198 longer satisfy the exact phase shift conditions chosen from Fig. 2 during the initial 199 200 design process. Another difference between the experimental results and the simulations is about the asymmetry of the measured pattern. We think that this can be 201 202 attributed to some fabrication and experimental imperfections that will be mentioned below. 203

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205 For a more quantitative comparison, we compare the size of the simulated and experimental focal spots in terms of their corresponding wavelengths, Fig. 4(d) and (e) 206 display the intensity profile along the x and y directions crossing the focal spot, 207 respectively. For simulated (*E*=3.5 GPa) case, the full width at half maximum (FWHMs) 208 obtained from the intensity field along x and y axes are 0.46 $\lambda$  and 0.99 $\lambda$ , respectively, 209 as shown by the brown curves. The FWHM along x axis in simulation is subwavelength, 210 originating from the interference and diffraction of the gradient secondary sources[11, 211 212 44, 46]. For simulated (E'=5 GPa) case, the FWHMs along x and y axes become 0.90 $\lambda$ and  $0.91\lambda$ , respectively, as shown by the green curves. One can note that we lose the 213 subwavelength FWHM along x which can be explained by the deviation of the actual 214 pillars from an accurate design based on the correct value E' of the Young's modulus. 215 216 For the experimental case, the FWHMs along x and y axes are 0.78 $\lambda$  and 0.39 $\lambda$ , respectively, as shown by the blue curves in Fig. 4(d) and (e). The FWHM along x is 217 also above  $\lambda/2$  and qualitatively close to the second simulation. As concerns the 218 experimental FWHM along v, it has a complicated shape due to the asymmetry of the 219 220 whole transmission pattern. This asymmetry may result from different imperfections in the sample or possibly in the experimental excitation of the incident wave, in particular 221 the lateral boundary conditions and the induced reflection in the experimental 222 configuration, the fabrication imperfections and the gluing, the bandwidth of the 223 224 transducers, the proximity of the transducers to the sample which can generate an imperfect plane wave. 225

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From the above discussion, one can conclude that the focusing effect is observed 227 in all the three above approaches and the relative focal lengths in terms of 228 corresponding wavelength are very close to each other. This indicates a robust focusing 229 property of the metasurface despite the actual differences between the experiment and 230 231 simulation. It is further expected that if the ratio between the focal length and the 232 metasurface length decreases, one can achieve a deep sub-diffraction focusing effect with the transverse FWHM much smaller than half a wavelength, and the focusing 233 effect can be robustly conserved over a certain frequency range [44]. 234



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FIG. 4. Intensity fields of the scanning area of focusing effect obtained by simulation with (a) E=3.5 GPa, (b) E'=5 GPa and (c) experiment. Intensity profiles along the *x* axis (d) or *y* axis (e) crossing the focusing point. Brown, green and blue curves represent results from simulation with E=3.5 GPa, E'=5 GPa and experiment, respectively. *x*' and *y*' are local coordinate systems with the focal point as the origin.

# 243 **4.** Conclusion

In summary, we numerically and experimentally demonstrated a pillared 244 245 metasurface, consisting of a line of pillars with gradient heights, for focusing an incident plane flexural wave into a spot. We took the advantage of the superposition of 246 the bending and compressional modes of the pillar on a homogeneous plate which is 247 able to enhance the out-of-plane scattering wave with the amplitude larger than that of 248 the incident wave. After the destructive interference between the scattering and incident 249 250 waves, the transmitted wave is out of phase. The phase response of the pillared units 251 spans a  $2\pi$  shift range and the amplitude response keeps at a relatively high level. We designed and fabricated a focusing metasurface, and compared the measured focusing 252 spots quantitatively with simulations. The FWHM along x for simulated spot is 253

subwavelength due to the interference and diffraction of the re-emitted waves in the 254 near field. The experimental and simulated relative focusing lengths have a good 255 agreement, showing a strong robustness of the focusing metasurface. This metasurface 256 can also be extended to surface waves, such as Rayleigh waves [47]. The simple, 257 compact and robust design of the proposed pillared metasurfaces without tailoring the 258 259 plate open a new avenue for advanced elastic wave functions in great potential applications for MEMS, civil engineering, aerospace engineering, marine engineering, 260 and so on. 261

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## 271 Data Availability

The data that support the findings of this study are available from the corresponding author upon reasonable request.

# 275 Appendix. Mode analysis

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#### 277 In Fig.5(a), the out of plane displacements in the 'Object area' are selected to 278 perform the Fast Fourier Transformation (FFT) to analyze the wavenumber of transmitted waves. First, both flexural/antisymmetric (black) and symmetryc (blue) 279 280 Lamb modes incident waves are independently excited in the bare plate without the pillars. The positions of the black and blue intensity peaks correspond to the 281 wavenumber values of the antisymmetric and symmetryc Lamb modes, respectively. 282 Then we excite the antisymmetric Lamb wave in the plate with the pillars, the intensity 283 is plotted as the dotted red line. It is found that there are two peaks occurred at the 284 285 wavenumbers of the antisymmetric and symmetric Lamb modes. The intensity value of 286 the antisymmetric Lamb mode is over one magnitude bigger than that of the symmetric Lamb mode, supporting that the transmitted waves after the pillars are dominated by 287 the flexural/ antisymmetric Lamb wave. 288



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Fig.5. (a): Transmission model (top view). Periodic boundary conditions are applied to the two edges along x directions and perfectly matched layers (not shown) are applied to the two edges along y directions to avoid wave reflection from edges. (b): Wavenumber spectra after FFT for flexural/antisymmetric (A mode) and symmetric (S mode) Lamb incident waves without the pillar and for the transmitted wave (T mode) after the pillars with a flexural incident wave.

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