

Exsolution of Ni nanoparticles from A-site deficient layered double perovskites for dry reforming of methane and as anode material for solid oxide fuel cell

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Abstract

Metallic nanoparticles structured layered perovskite oxides prepared by the *in situ* exsolution method are widely utilized as alternative anodes for solid oxide fuel cells. In this work, Ni-doped perovskite $(\text{Pr}_{0.5}\text{Ba}_{0.5})_{1-x/2}\text{Mn}_{1-x/2}\text{Ni}_{x/2}\text{O}_{3-\delta}$ (*S*-PBMN_x $x = 0, 0.05, 0.1$ and 0.2) are prepared to design nanostructured layered perovskites (*R*-PBMN_x) for electrochemistry and catalysis applications. X-ray diffraction and TEM analysis demonstrate that combining A-site deficiency and Ni-doping can effectively promote the exsolution of Ni nanoparticles. However, on heating the reduced/exsolved materials in air at 800 °C, the Ni nanoparticles oxidize to NiO on the layered perovskite surface instead of dissolving into the host lattice.

The lowest Area Specific Resistance, *ASR* in a symmetrical cell in wet 5% H₂/N₂ atmosphere is obtained for *R*-PBMN0.2 (*ASR* ~ 0.64 Ω cm² at 850 °C) is ascribed to the highest exsolved Ni amount. The best performance for dry reforming of methane (DRM) was also obtained for *R*-PBMN0.2 with CH₄ and CO₂ conversion rates at 11 % and 32 %, respectively along with the highest H₂ production rate (37 %), while no activity was detected for *R*-PBMN0. The DRM performance of *R*-PBMN0.2 was sustained at 800 °C for up to at least 5 h operation with little carbon deposition (0.017 g. gcat⁻¹h⁻¹).

These results demonstrate that varying Ni-doping in the parent perovskite oxide is an effective strategy to manipulate the electrochemical performance of SOCs' hydrogen electrode and catalytic activity of ceramic oxides for energy conversion applications.

Keywords: nanoparticles exsolution, layered perovskite, manganite, solid oxide fuel cell, anode, dry reforming of methane, impedance spectroscopy, fuel electrode, catalysis.

Introduction

Solid-oxide fuel cells (SOFCs) are among the most attractive energy conversion systems due to their high efficiency, low pollution emission, and good fuel flexibility.¹ However, their high operating temperatures (800-1000 °C) result in high degradation and manufacturing costs, preventing large-scale commercialization of this technology.² Typical SOFCs employ nickel-based cermet anodes, which exhibit good mechanic and chemical compatibility with the traditional stabilized zirconia or doped ceria electrolytes. Nickel is an excellent catalyst for hydrogen oxidation but suffers redox instability and coarsening. In addition Ni/YSZ exhibits unsatisfactory performance during operation with methane due to carbon deposition from cracking (CH₄ = C + 2 H₂) and sulfur poisoning³ blocking the reaction of the catalyst sites. Interesting alternative materials to Ni/YSZ cermet anodes are mixed ionic and electronic

conducting (MIEC) oxides among which the A-site layered ordered perovskites, $LnBaMn_2O_{5+\delta}$ with $Ln = Pr, Nd$, have been identified as potential candidates because of their redox stability and reduced sensitivity to sulfur-containing fuel impurities.⁴⁻⁶ However, their electrochemical performance under hydrogen and hydrocarbon fuels is poor.⁷ The electrochemical performance of ceramic anodes can be improved by adding a small amount of electrocatalyst nanoparticles (NPs) by impregnating the MIEC oxide with a metallic salt or a suspension of metallic nanoparticles.⁸⁻¹⁰ However, these techniques generally result in weak bonding between the NPs and the support¹¹ that often leads to coarsening of the Ni catalyst particles during cell processing or during the cell tests.¹² In addition, impregnation is a multi-step process difficult to scale-up for large cells. To overcome the difficulties of the conventional deposition methods, the alternative *exsolution* or *solid-phase crystallization* process, well-known in reforming catalysis¹³⁻²⁰ has been proposed to improve the (electro)catalytic activity of fuel electrodes.^{21,22} In the *exsolution* approach, the electrocatalyst element (*e.g.*, Ni^{2+}) is introduced into the chemical composition during the synthesis in air and then *in situ* released in reducing conditions (H_2 atmosphere, electric potential) as fine metal NPs dispersed on the oxide support.^{15, 23} It has been shown that the catalysts prepared by exsolution are more resistant to agglomeration and sintering (loss of active surface area) as well as to sulfides poisoning and carbon deposition (blocking of active sites) due to the strong interaction of the nanoparticles with the support.²⁴ While exsolution has largely been investigated for ABO_3 perovskites, transition metals exsolution on the surface of layered perovskites has been much less documented. Recently, Kwon *et al.* investigated the exsolution trends of various transition metals ($T = Mn, Co, Ni, Fe$ and Mo) on $PrBaMn_{1.7}T_{0.3}O_5$ ²⁵ and evaluated the impact of the exsolved nanocatalysts on the SOFCs' anode performance and for hydrocarbon reforming.^{26,13, 25, 27} For example, $PrBaMn_{1.7}Co_{0.3}O_5$

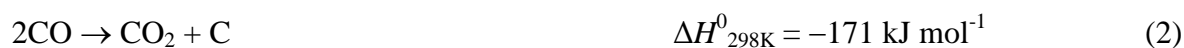
enables almost twice higher power density under humidified H₂ than PrBaMn₂O₅, $P_{\max} \sim 1.15$ versus $\sim 0.68 \text{ Wcm}^{-2}$ at 800 °C.²⁵

It has been shown that A-site deficiency in ABO₃ perovskites can promote exsolution and catalytic activity.²⁸⁻³¹ In the layered double perovskite family, apart from two recent reports on iron-based compositions^{27, 32}, all the exsolution studies relate to stoichiometric compositions with $A/B = 1$. In the present work, A-site deficiency has been introduced in (PrBa)_{1-x/2}Mn_{2-x}Ni_xO_{6-δ} to facilitate exsolution. In addition, it has been correlated to the Ni-content^{16, 33} to prevent structural instability (B-site vacancies) or formation of secondary phases (BaO and Pr₂O₃). The exsolution process was examined by thermogravimetric analysis (TGA), X-ray diffraction (XRD) and, scanning and transmission electron microscopy (SEM/TEM). The reduced materials were tested under wet 5% H₂/Ar by electrochemical impedance spectroscopy (EIS) in 8YSZ electrolyte supported symmetrical cells to assess the influence of Ni exsolution on the area specific resistance, ASR.

Because Ni catalyst is a viable industrial option for dry reforming of methane (DRM)³⁴⁻⁴⁶, the exsolved layered double perovskites have been tested for the DRM process illustrated by equation (1):



In Ni-based catalysts, Ni is prone to deactivation by sintering⁴⁷ and carbon deposition, illustrated by Eqs. (2)-(5)⁴⁶ :



In addition to coking issue, the reverse water gas shift reaction (RWGS, Eq. 6) that occurs simultaneously^{48, 49} to the DRM process shifts the H₂/CO ratio of the DRM reaction below



Il faut que je rajoute une phrase de transition avant de commencer le prochain paragraphe

Experimental

Synthesis

Polycrystalline samples of nominal compositions (Pr_{0.5}Ba_{0.5})_{1-x/2}Mn_{1-x/2}Ni_{x/2}O_{3-δ} with $x = 0, 0.05, 0.1$ and 0.2 were synthesized by the citrate–nitrate sol-gel process. Stoichiometric amounts of Pr(NO₃)₂·6H₂O (Aldrich, 99.9%), Ba(NO₃)₂ (Aldrich, 99%), Mn(NO₃)₂·4H₂O (Aldrich, 98%), Ni(NO₃)₂·6H₂O (Aldrich, 98.5 %) were dissolved in aqueous solution under stirring. Citric acid (CA, Fisher Scientific) and ethylene glycol (EG, Fisher Scientific) were added to the metal nitrates. The molar ratio of CA and EG to total metal ions was 3:1.5:1. The pH value of the solution was adjusted to ~ 8 by adding ammonium hydroxide to enhance cation binding to the citrate and avoid the precipitation of individual hydroxides.⁵⁰ The solution was continuously stirred on the hot plate at 80 ° C and slowly evaporated and the resulting resin was subsequently calcined at 550 °C overnight. The solid precursor was ground and pressed in dense pellets (10 mm diameter, 2-3 mm thickness) which were annealed in air at 950 °C for 24 h to give the perovskite samples, *S*-PBMNx (*S* for synthesized).

Reduced/exsolved samples.

The *S*-PBMNx pellets were heated under humidified 5% H₂/Ar (3% H₂O) at $T \sim 875$ °C for 18 h to form the layered perovskites while exsolving the Ni particles as confirmed by XRD and electron microscopy. Hereafter, the reduced (exsolved) samples are referred as *R*-PBMNx (*R* for reduced).

Material characterization

Powder X-ray diffraction (XRD) patterns are measured on a Bruker AXS D8 Advance diffractometer in Bragg-Brentano geometry equipped with Ge a (111) Johansson focusing primary monochromator (Cu-K_{α1}) and a silicon strip Lynxeye detector. Data were analyzed by the Rietveld method with the FullProf program⁵¹. The oxygen content (5+δ) was determined by iodometric titration against a standardized sodium thiosulfate solution according to a procedure reported elsewhere.^{4, 5} Thermogravimetric analyses (TGA) (Netzsch STA 449F3 instrument) were performed under 5% H₂/N₂ (40 mL min⁻¹) from 20 to 1000 °C at a heating/cooling rate of 10 °C min⁻¹ to characterize the thermophysical properties. The surface morphology was studied by scanning electron microscopy (SEM) using a JEOL JSM 7100 F microscope. The microstructure and element distribution were probed by Scanning Transmission Electron Microscopy (STEM) using a JEOL 2100 LaB₆ instrument operating at 200 kV equipped with an Energy Dispersive X-ray Spectroscopy (EDS) detector (OXFORD X-MAX^N 80T). For TEM measurements, the powder samples were crushed in dry ethanol and a droplet of the suspension was mounted on a carbon-coated copper grid.

Cell fabrication

Symmetrical cells composed of dense 8YSZ (8% yttria-stabilized zirconia TOSO, 500 μm-thick) and porous R-PBMNx were fabricated for electrochemical impedance spectroscopy (EIS) measurements. To prevent ionic interdiffusion, a Ce_{0.9}Gd_{0.1}O_{1.95} (CGO)^{6, 52} buffer layer (500 nm) was applied on both sides of the electrolyte by physical vapor deposition.⁵³ The experimental device is a 100-litre Alcatel SCM 650 sputtering chamber pumped down via a system combining XDS35i Dry Pump and a 5401CP turbo-molecular pump. The sputtering chamber is equipped with three 200 mm diameter magnetron targets and with a 620 mm

diameter rotating substrate holder parallel to the targets at about 110 mm. The distance between the target's axis and that of the substrate holder is 170 mm. The 10 at. % Gd-Ce target is supplied thanks to a pulsed DC Advanced Energy dual generator allowing the control of the discharge current, power, or voltage. The deposition stage is monitored by a closed loop control Plasma Emission Monitoring system using optical emission spectroscopy. In the present study, the discharge current is fixed at 2.5 A and the total pressure is ~ 0.2 Pa. Further details were reported elsewhere (ref Pascal, Braez?). The electrode slurry was prepared by mixing 60 wt.% of R-PBMNx powder with 40 wt.% of α -terpineol (99% Acros Organics) /ethyl cellulose (Aldrich) (95/5 w/w). The mixture was ground with ethanol in a planetary ball mill and subsequently screen-printed on both sides of the CGO/8YSZ electrolyte and sintered in air at 1100 °C for 3 h. Circular gold meshes were fixed to both electrode surfaces and connected to the external system. The effective electrode area was 0.95 cm² and its thickness was estimated at ~ 30 μ m from cross-section SEM-images.

Electrochemical measurements

The cell was placed into the open-flange setup TM provided by the Swiss company Fiaxell described previously.²¹ The temperature was measured by a thermocouple close to the electrode surface. EIS was measured in potentiostatic mode with a VersaSTAT device and associated VersaStudio software in the frequency range of 0.01-10,000 Hz in a temperature range of 850 °C to 650 °C, at open circuit voltage (OCV) conditions with an AC voltage amplitude of ~ 10 mV which ensures the best signal to noise ratio without loss of the transfer function.^{54, 55} The cell was heated in air to $T \sim 600$ °C and then wet 5% H₂/Ar (3% H₂O) was supplied with a flow rate of ~ 200 mLmin⁻¹ while the temperature was increased to $T \sim 850$ °C. Before starting the measurements, the cell was maintained at 850 °C until a steady state was achieved (15 - 24 h). The electrochemical impedance was measured from 850 °C to 650

°C at 50 °C intervals. The data were analyzed by the ZView® software (D. Johnson, ZView: A software program for EIS analysis (Version 2.8, Scribner associates, INC, Southern Pines, NC, 2002).

Catalytic activity tests

The specific surface area of the reduced catalyst was determined from N₂ adsorption and desorption isotherms results by the Brunauer–Emmett–Teller (BET) method in a volumetric apparatus ensuring a vacuum of at least 10⁻⁵ mm Hg. The specific surface areas of the R-PBMNx samples are ~ 10 m²g⁻¹, which is similar to related perovskites.⁴² The catalytic activity for DRM was evaluated at atmospheric pressure by a gas chromatography instrument (TRACE GC ULTRA) equipped with a thermal conductivity detector (TCD) and a flame ionization detector (FID). The S-PBMNx powder sample (~ 50 mg) was deposited on a frit in the middle of a fixed bed “up flow” quartz tube reactor (inner diameter 8mm). The reaction temperature was measured by A K-type thermocouple fixed at the center of the catalyst bed. The sample was *in situ* reduced under hydrogen flow at 800 °C for 10 h. After reduction, the quartz tube was purged with N₂ gas for 1 h to remove residual H₂, and then CH₄, CO₂, and N₂ were introduced in 3:3:94 molar ratio at a volumetric flow rate of 80 mLmin⁻¹ corresponding to a gas hourly space velocity (GHSV) of 96,000 mLg_{cat}⁻¹h⁻¹.

The catalytic performance was assessed through online analyses of the feed and product outlet gases under steady-state conditions. The CH₄ and CO₂ conversion (X_{CH_4} , X_{CO_2}), the molar composition of products (C_i) on n'utilise pas, CO selectivity, and H₂/CO molar ratio are calculated as follow:

$$X_{CH_4} = \frac{(CH_4\ in - CH_4\ out)}{CH_4\ in} \times 100\ \% \quad (7)$$

$$X_{CO_2} = \frac{(CO_2\ in - CO_2\ out)}{CO_2\ in} \times 100\ \% \quad (8)$$

$$C_i = \frac{n_i}{\sum products n_i} \times 100\ \% \quad (9)$$

$$CO_{selectivity} = \frac{CO\ out}{CO\ out + CO_2\ out} \times 100\ \%$$

$$H_2/CO\ ratio = F_{H_2}^{out} / F_{CO}^{out} \quad (10)$$

where $F_{H_2}^{out}$ and F_{CO}^{out} are the effluent flow rates.

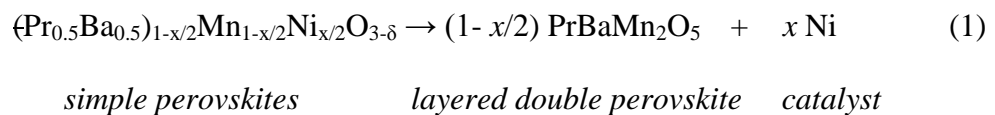
Carbon formation was evaluated by TGA analysis in air.

Results and discussion

Structure and microstructure characterization

The crystalline structures of the oxide materials before and after reduction were examined by X-Ray diffraction (XRD) and scanning and transmission electron microscopy (SEM/TEM). As shown in Fig. S1, the diffraction patterns of the samples synthesized in air at 950 °C correspond to a mixture of orthorhombic (O, Space Group, S. G. *Ibmm*) and hexagonal (H, S.G. *P6₃/mmc*) ABO_3 perovskite phases. The nickel dissolves into the perovskite structure at least up to $x = 0.1$ but in the *S*-PBMN0.2, a small peak at $2\theta \sim 43.36^\circ$ assigned to the (2 0 0) reflection of NiO (S.G. *Fm-3m*) suggests that the solubility limit of nickel is below $x = 0.2$. From Rietveld refinements phase analysis, the solubility of nickel in $(Pr_{0.5}Ba_{0.5})_{1-x/2}Mn_{1-x/2}Ni_{x/2}O_{3-\delta}$ was evaluated at $x \sim 0.18$, which is below the $x \sim 0.3$ value reported for the *A*-site stoichiometric compositions.²⁵ Annealing the $x = 0.2$ sample at 1200 °C did not enable to dissolve all NiO into the perovskite lattice. Because high temperature annealing may cause nickel sublimation, the heat treatment at 950 °C - 24 h was adopted.

The *S*-PBMN x pellets were reduced under humidified 5% H_2 /Ar (3% H_2O) at $T \sim 875$ °C for 18 h to exsolve the Ni particles. These conditions were selected from the TGA (Fig. S2) and *in situ* neutron diffraction²¹, enable nickel exsolution meanwhile the orthorhombic and hexagonal phases merge into a layered double perovskite phase-Therefore, the reduction of *S*-PBMN x correspond to the following reaction:



Indeed, the XRD patterns of the reduced samples (Fig. 1), referred hereafter as R -PBMN x , reveal a main layered phase (S.G. $P4/nmm$) with a minor Ni phase (S.G. $Fm-3m$) suggested by the (1 1 1) reflection at $2\theta \sim 44.45^\circ$ (JCPDS card # 01-078-07533).

The refined a and c lattice parameters of the layered phase in the Ni-doped samples are the same as for R -PBMN0, $a = 5.62337(3) \text{ \AA}$, $c = 7.76619(1) \text{ \AA}$ meaning that all nickel was exsolved according to Eq. (1). The nickel fraction refined at 0.64(4), 1.29(2) and 2.66(2) wt% for the R -PBMN x samples with $x = 0.05, 0.1$ and 0.2 respectively as expected from total nickel exsolution. This situation differs from the A -site stoichiometric $\text{PrBaMn}_{1.7}\text{Ni}_{0.3}\text{O}_{5+\delta}$ composition for which 58 % of Ni was exsolved and can relate to difference in A -site content.²⁵ The average size of Ni particles in R -PBMN x of $\sim 40 \text{ nm}$ calculated from the Scherrer equation⁵⁶ is consistent with TEM images.

In undoped R -PBMN0 and low doped R -PBMN0.05 compositions, we noticed an extra peak at $2\theta \sim 35^\circ$ (Fig. 1) assigned to (1 1 1) MnO reflection (JCPDS card # 07-0230) in consistency with previous reports.^{57 4, 25}

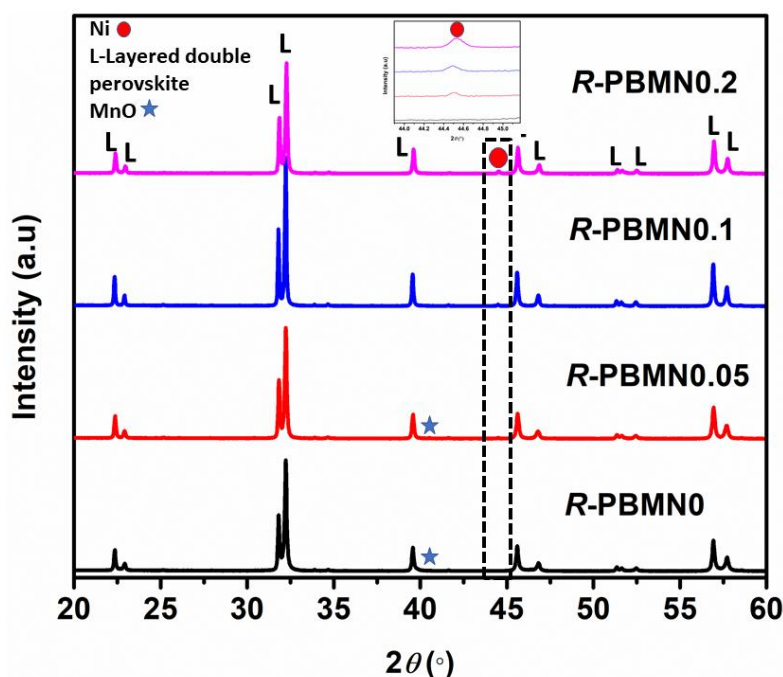


Figure 1. XRD of the R -PBMN x samples. The main Ni peak (111) is highlighted in the insert. MnO (111) reflection at $2\theta \sim 40.5^\circ$ is labeled (*).

To assess the exsolution process, the morphology of synthesized (*S*-PBMN_x) and reduced (*R*-PBMN_x) samples was examined by SEM/TEM, as illustrated in Fig. 2 for *S*-PBMN0.1 and *R*-PBMN0.1. The typical grain size of both materials approaches 300 nm. The surface of *S*-PBMN0.1 is smooth without any detectable NPs (Fig. 2a) whereas few nanoparticles (NPs) of ~ 40 nm cover the surface of *R*-PBMN0.1 (Fig. 2b).

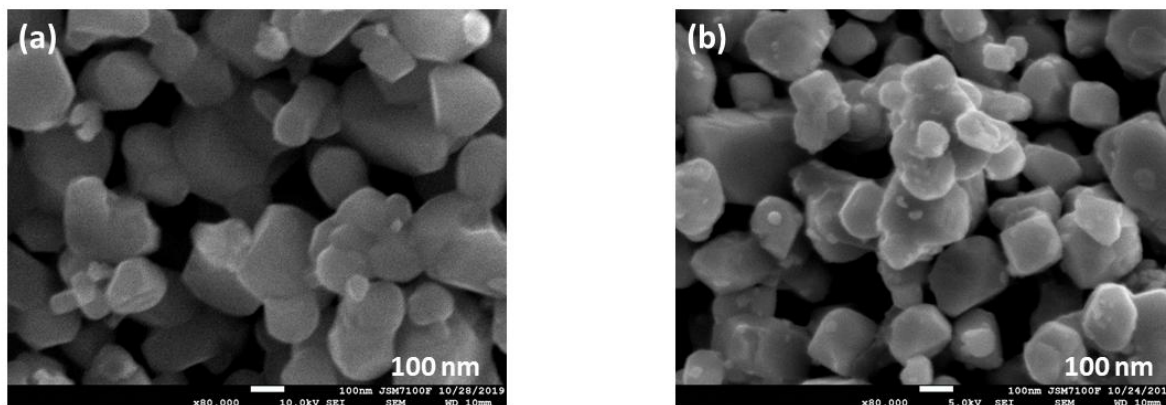


Figure 2. SEM images of (a) *S*-PBMN0.1 and (b) *R*-PBMN0.1.

Further information on the exsolved nanoparticles is obtained from high-resolution transmission electron microscopy (HRTEM) and energy dispersive X-ray spectroscopy (EDS). Figs. 3a shows two crystallized NPs socketed on the oxide support of *R*-PBMN0.1. Based on elemental mapping (Figs. 3c-g) and TEM-EDS analysis (Fig. S3), it comes back that the NPs consist of only nickel while the oxide support is nickel-free. Similar features were obtained for *R*-PBMN0.05²¹ and *R*-PBMN0.2 (Fig. S4).

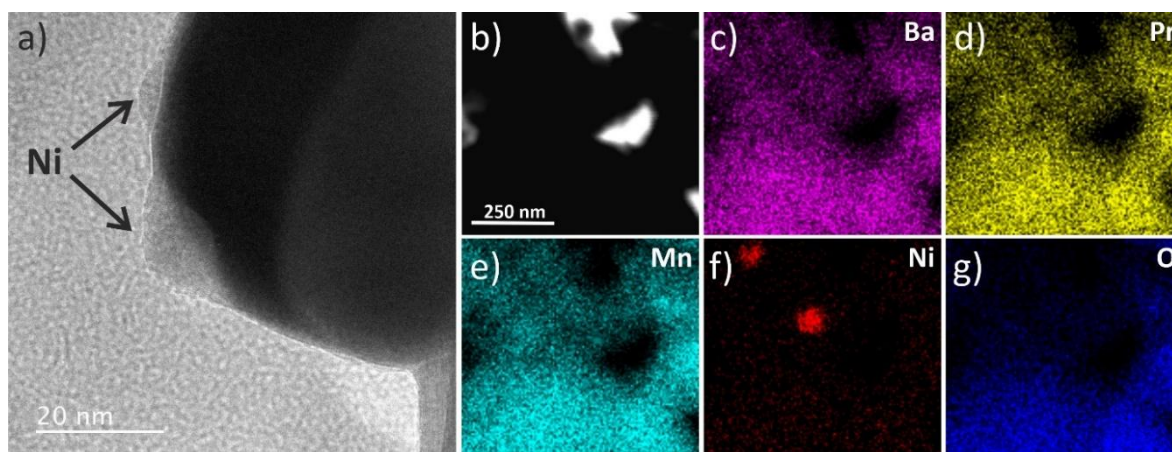


Figure 3. *R*-PBMN0.1: (a) HRTEM highlighting 2 nanoparticles on the oxide support, (b) Bright field image, and (c-g) STEM-EDS elemental mapping images.

It may happen that the exsolved particles dissolve back into the perovskite oxide under oxidizing conditions. In such a case, the metal catalyst and the dissolved ion can be cycled by switching between H₂ and air. Such a reversible behavior, referred as “intelligent” catalysts can mitigate sintering issues of metal particles.^{58, 59} For instance, in La_{0.3}Sr_{0.7}Cr_{0.3}Fe_{0.6}Co_{0.1}O₃, the NPs were completely reincorporated into the oxide host following oxidation in air at 800 °C.⁶⁰ To check the redox behavior of exsolution in the layered perovskite manganites, the *R*-PBMN_x samples were heated in air at 800 °C overnight. The XRD patterns of the oxidized samples exhibit the (111) and (200) NiO reflections at $2\theta \sim 37.1$ and 43.3° (JCPDS card #22-1189) as shown for the sample with the lowest nickel amount (*O*-PBMN5) in Fig. 4.

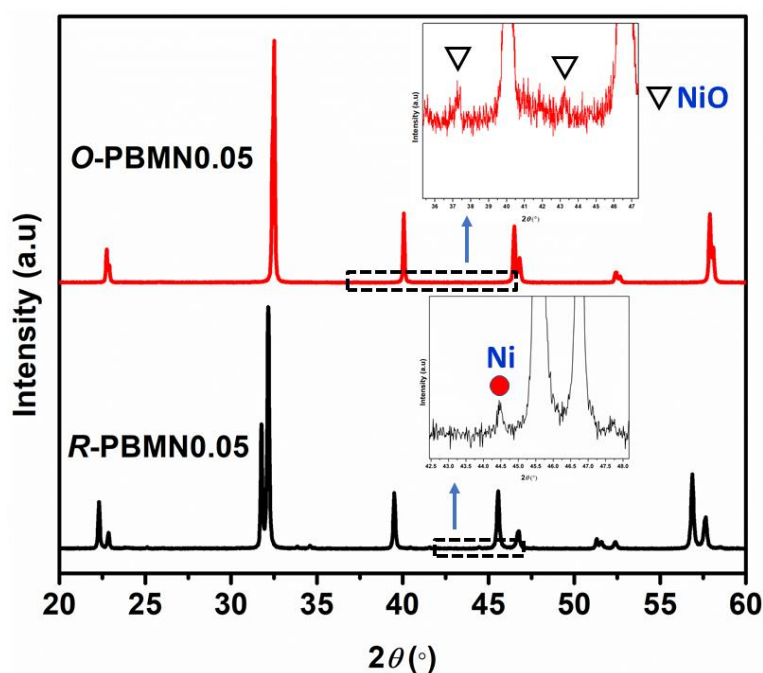


Figure 4. XRD of the reduced (*R*-PBMN0.05) and oxidized (*O*-PBMN0.05) samples highlighting the oxidation of Ni to NiO.

Furthermore, the PBMN0.05 samples were analysed by TEM after different heat treatments; *i*) air-annealing (*S*-PBMN0.05), *ii*) hydrogen reduction (*R*-PBMN0.05) and, *iii*) subsequent

reoxidation (*O*-PBMN0.05). TEM-EDS line spectrum of several *R*-PBMN0.05 and *O*-PBMN0.05 crystallites revealed an absence of Ni content in contrast to the general trend in *S*-PBMN0.05 (Fig. S5). These observations demonstrate that nickel which was completely exsolved from the perovskite backbone was unable to be restored to the host lattice. Since 0.05 Ni did not dissolve in a PrBaMn₂O₅ formula unit (*f.u.*), dissolution of 0.1 and 0.2 Ni/*f.u.* is more challenging as revealed by the XRDs of *O*-PBMN0.1 and *O*-PBMN0.2 samples heated in air at 800 °C (Fig. S6). This exsolution irreversibility could be explained by two reasons; first because the PrBaMn₂O₅ host structure is stable due to lack of *B*-site vacancies and, second because PrBaMn₂O₅ does not easily form substitution solid solution with NiO in contrast to cobalt and iron oxides.⁶¹⁻⁶⁴ Though it is the first time that redox exsolution irreversibility is been reported in layered double perovskite manganites, it has occurred in titanate perovskites such as La_{0.8}Ce_{0.1}Ni_{0.4}Ti_{0.6}O₃ and La_{0.7}Ce_{0.1}Co_{0.3}Ni_{0.1}Ti_{0.6}O₃ and has explained by better lattice stability following *B*-site exsolution.¹⁴

Chemical compatibility with the electrolytes

To test the stability of the electrode materials with the electrolytes, 50/50 wt. % mixtures of *R*-PBMN_x and 8YSZ or CGO powders were pressed into pellets and heated in conventional electrode annealing conditions *i.e.*, in air at 1100 °C for 3 h. With CGO, the XRD after annealing shows any additional peaks indicating chemical compatibility of the electrode and the electrolyte components. Subsequent heating at the anode operating conditions in wet 5% H₂/N₂ (3% H₂O) at 800 °C for 48 h suggested the absence of reactivity (Fig. S7a).

Conversely, with 8YSZ the powder mixtures heated in air at 1100 °C gave the BaZrO₃ by-product due to Sr and Zr diffusion. When the samples were subsequently heated in wet 5% H₂/Ar at 800 °C for 48 h, the barium zirconate impurity remains (Fig. S7b). The chemical reactivity of the related NdBaMn₂O₅ electrode material and YSZ has been reported

previously.⁶ Due to chemical reactivity between our electrode materials and 8YSZ, a thin CGO buffer layer (1 μm thick) was deposited on both sides of the 8YSZ electrolyte before screen printing the *R*-PBMN_x electrode materials.

Cell fabrication

The electrode slurry was prepared by mixing 60 wt.% of *R*-PBMN_x powder with 40 wt.% of α -terpineol (99% Acros Organics) /ethyl cellulose (Aldrich) (95/5 w/w). The ball milled mixture with ethanol was screen-printed on both sides of the CGO/8YSZ electrolyte and sintered in air at 1100 °C for 3 h. Circular gold meshes were fixed to both electrode surfaces as interconnectors and attached to the external system. The effective area of the electrode was 0.95 cm² and the thickness was estimated at \sim 30 μm from cross-section SEM-images showing uniform porous structures and good adhesion to the CGO/8YSZ electrolytes (Fig. S8).

Electrochemical measurements

The cell was placed into the open-flange setup TM provided by the Swiss company FiAxell described previously.²¹ The temperature was measured by a thermocouple close to the electrode surface. EIS was measured in potentiostatic mode with a VersaSTAT device and associated VersaStudio software in the frequency range of 0.01-10,000 Hz in a temperature range of 850 °C to 650 °C at open circuit voltage (OCV) conditions with an AC voltage amplitude of \sim 10 mV which ensures the best signal to noise ratio without loss of the transfer function.^{54, 55} The cell was heated in air to $T \sim$ 600 °C and then wet 5% H₂/Ar (3% H₂O) was supplied with a flow rate of \sim 200 mLmin⁻¹ while the temperature was increased to $T \sim$ 850 °C. The cell was maintained at 850 °C until a steady state was achieved (15 - 24 h). The

electrochemical impedance was measured at 50 °C intervals from 850 °C to 650 °C. The data were analyzed by the ZView® software.

Electrochemical characterization of symmetric cells under wet hydrogen

The purpose here is to evaluate the impact of Ni exsolution on the overall performance. Indeed, the processing parameters of the electrode materials were the same, hence the change in electrochemical performance is ascribed to the variation in Ni content. The impedance spectra of *R*-PBMN0, *R*-PBMN0.5 and *R*-PBMN0.2 obtained at 700 °C are shown in Fig. 5.

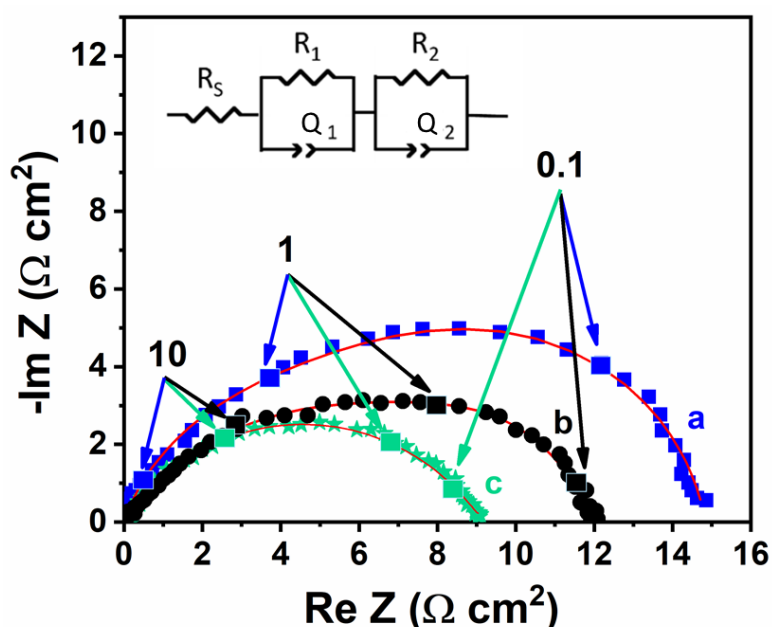


Figure 5. Nyquist impedance diagrams at 700 °C under wet 5% H₂-95 % Ar (3% H₂O) at OCV for (a) *R*-PBMN0, (b) *R*-PBMN0.05 and (c) *R*-PBMN0.2 symmetrical cells on CGO/8YSZ electrolyte. To emphasize the anodic part of the impedance response, R_s was subtracted. The numbers are the frequency.

In impedance spectra of symmetrical cells for the H₂ oxidation reaction,⁶⁵ two or three arcs (rate-limiting contributions) are generally observed in the frequency range of 10⁶–0.05 Hz. In the case of *R*-PBMN_x symmetrical electrodes, two main components were considered and the data were fitted to the equivalent circuit $LR_s(RQ)_1(RQ)_2$ following the circuit description

codes of Boukamp.⁶⁶ The inductance, L , is primarily ascribed to the leads, and a typical value is 1.5×10^{-7} H for the present measurement system. The series resistance, R_s , is mainly ascribed to the electrolyte. Each parallel (RQ) corresponds physically to one process occurring in the complex electrode reactions; R is the corresponding resistance, and Q is the Constant Phase Element (CPE) coefficient. Q is related to the electrical impedance, Z , by equation:

$$Z(\omega) = \frac{1}{Q(j2\pi f)^n}$$

where j is an imaginary unit, f is the frequency, and n ($0 \leq n \leq 1$) is the *CPE* exponent. The capacitance, C , is calculated from $(RC)^n = RQ$.^{67, 68} The case $n = 1$ describes an ideal capacitor while the case $n = 0$ describes a pure resistor. The fitted parameters (R , Z , n) or derived parameters [(e.g., f_{\max} , $C(f_{\max})$)] for each arc help identify the related process.

Ni-free electrode, R-PBMN0

Under our experimental conditions, the Ni-free anode, *R-PBMN0* shows larger polarization resistance (curve a) than the Ni-exsolved anodes (curves b and c).

The impedance diagram of *R-PBMN0* is split into two main contributions; at middle frequency (*MF*: 1-10 Hz) and low frequency (*LF*: 1- 0.1 Hz). The corresponding resistance and capacitance calculated at different temperatures are listed in Table 1.

Table 1. Equivalent resistance and capacitance for *R-PMBMN0* in wet (3% H₂O) 5% H₂/Ar.

| T (°C) | 850 | 800 | 750 | 700 | 650 |
|------------------------------------|-----|-----|-----|-----|------|
| R_{MF} ($\Omega \text{ cm}^2$) | 1.7 | 4.7 | 4.8 | 5.7 | 9.0 |
| C_{MF} ($\mu\text{F cm}^{-2}$) | 470 | 360 | 320 | 340 | 210 |
| R_{LF} ($\Omega \text{ cm}^2$) | 1.1 | 1.7 | 4.3 | 9.1 | 22.8 |
| C_{LF} (mF cm^{-2}) | 2.6 | 3.3 | 1.4 | 2.5 | 2.4 |

With capacitance values of ~ 210 - $470 \mu\text{F cm}^{-2}$, the *MF* contribution can be attributed to oxygen ions (O^2) bulk diffusion, charge transfer and surface diffusion while the *LF* contribution with higher capacitance of $\sim 3 \text{ mF cm}^{-2}$ can be associated with hydrogen

adsorption, dissociation and ionisation at the surface of the porous electrode.⁶⁹⁻⁷³ Arrhenius plots of R_{MF} and R_{LF} (Fig. 6) are consistent with thermally activated processes with $E_a(R_{MF}) \sim 1.5$ (1) eV and $E_a(R_{LF}) \sim 1.7$ eV. It can clearly be seen that the LF contribution is the rate-limiting step at $T \leq 750$ °C, but this trend is reversed at $T > 750$ °C. The activation energies are high compared with $E_a(R_{LF})$ values of- 0.5-0.8 eV obtained for metal exsolved $\text{Sr}_2\text{Fe}_{1.5}(\text{Mo},\text{Ni})_{0.5}\text{O}_6$ anodes⁷⁴ but similar to those obtained for $\text{La}_{0.4}\text{Sr}_{0.6}\text{Ti}_{1-x}\text{MnO}_3$ anodes under similar conditions, $E_a \sim 1.5$ (1) eV.⁷⁵

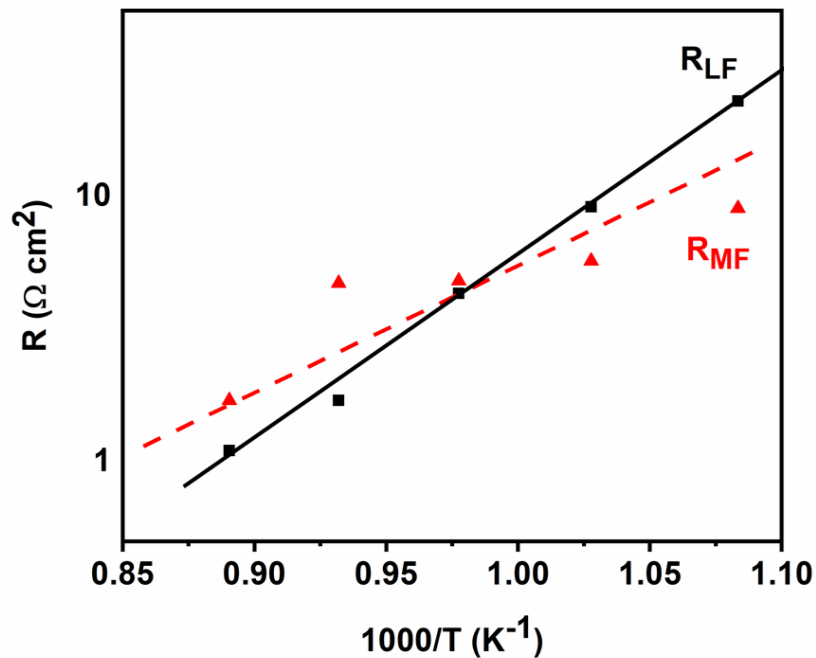


Figure 6. Temperature variation of R_{MF} and R_{LF} for R -PBMN0 under wet (3% H_2O) 5% H_2 -95 % Ar at OCV. mettre les temperatures en haut.

i) Ni-exsolved electrodes, R-PBMNx

As for R -PBMN0, the impedance diagrams were fitted by two main components. The difference with R -PBMN0 is that the MF contribution becomes invisible in the Ni-metal exsolved anodes and has been replaced by a component at higher frequency (HF : 100 -1 Hz). However, the LF contribution (1 - 0.1 Hz) is still present, as observed on Fig. 7. Such changes mean that the process at middle frequency is no more a rate-limiting step in the Ni-doped electrodes. This is consistent with the attribution of the MF component to hydrogen

adsorption, dissociation, and ionization process which has been accelerated by the metal NPs in the Ni-exsolved electrodes.

The presence of Ni-metal exsolved particles on the anode surface impacts the overall polarization resistance. For instance at 700 °C, the R_p value of $\sim 16 \Omega\text{cm}^2$ obtained for R-PBMN0, has decreased to $\sim 12 \Omega\text{cm}^2$ in R-PBMN0.05 and $\sim 9 \Omega\text{cm}^2$ in R-PBMN0.2 (Fig. 5).

Fig. 7 compares the Arrhenius plots of R_{LF} for R-PBMN0 and Ni-doped electrodes. Although R_{LF} has decreased with increased Ni-content, the activation energy is insensitive to Ni-content. This statement agrees with the attribution of the LF component to the oxygen exchange reaction on the electrode surface and/or to bulk diffusion of oxygen ions (O^{2-}) into the electrode whose mechanism is not affected by the presence of the NPs.

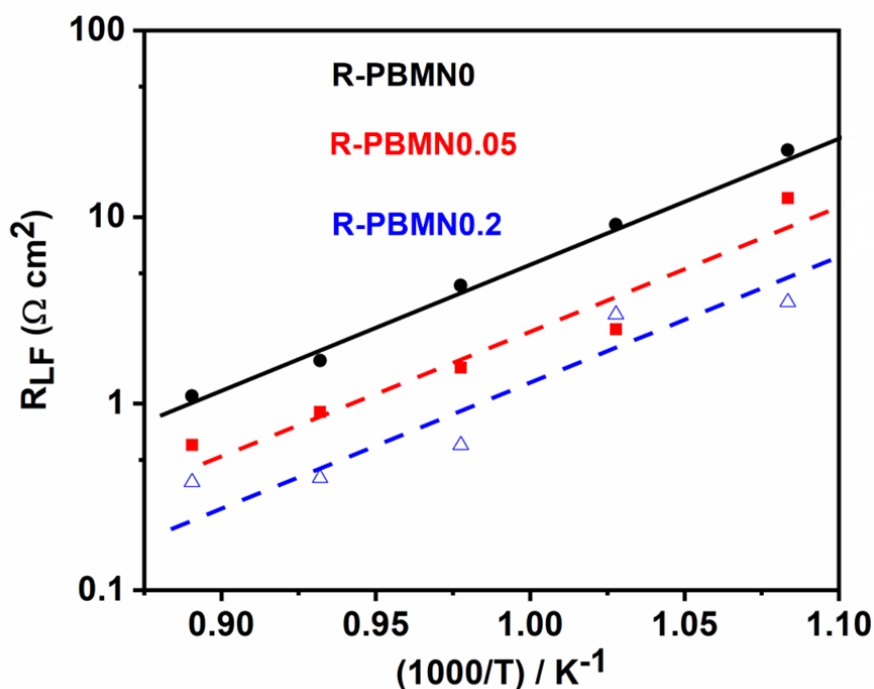


Figure 7. Arrhenius plots of R_{LF} under wet (3% H_2O) 5% H_2 -95 % Ar.

Arrhenius plot of the *Area Specific Resistance* ($ASR = \frac{1}{2} R_p$) displayed in Fig. 8 show that the best performance is obtained for R-PBMN0.2 although the activation energy depends little on Ni-content. Since the Ni particle size ($\sim 40 \text{ nm}$) is insensitive to Ni-content but depend on

strain energy during nucleation,⁷⁶ the best performance obtained for the R-PBMN0.2 anode might be associated with to the largest population of NPs and available sites for the electrochemical reaction.

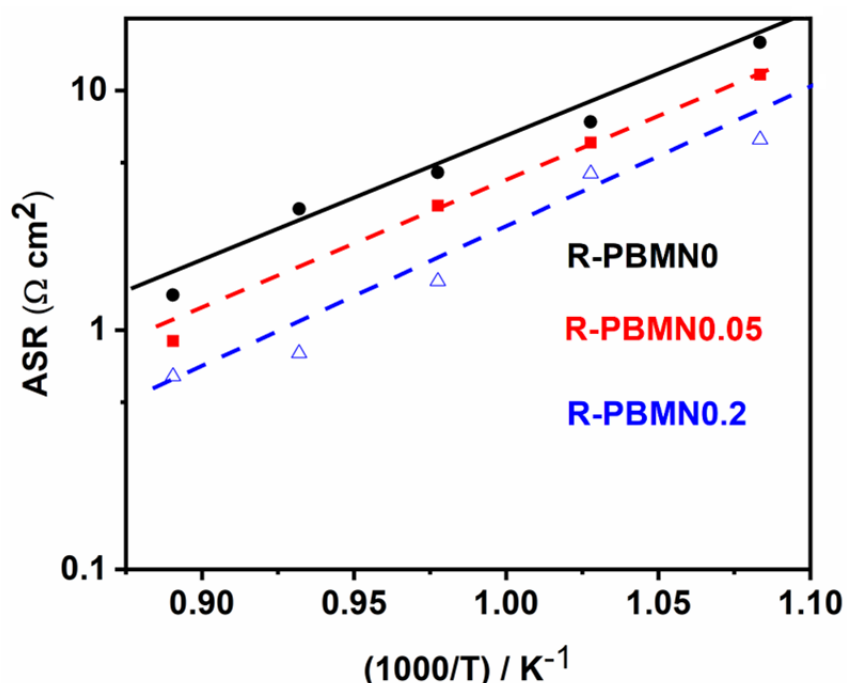


Figure 8. Arrhenius plots of *ASR* under wet (3% H₂O) 5% H₂-95 % Ar.

To summarize, Ni exsolution improves the overall electrochemical reaction rate as reflected by the decrease of the *ASR*. To meet the specific requirements of SOFC electrodes, the *ASR* should be < 0.1 Ω.cm². The values reported here under 5% H₂/N₂ atmosphere could be much lowered under realistic operating conditions of pure wet H₂^{74, 77, 78} and by microstructure optimization (electrode thickness, porosity, buffer layer composition and thickness, current collector,...). Indeed, *ASR* value of ~ 0.265 Ω cm² at 800 °C was reported for the Ni-free anode PrBaMn₂O₅ under pure wet H₂ and much lower values for the corresponding Ni-or Co-exsolved samples; *ASR* ~ 0.099 Ω cm² for PrBaMn_{1.7}Ni_{0.3}O₅ at 800 °C and *ASR* ~ 0.167 Ω cm² for PrBaMn_{1.7}Co_{0.3}O₅.²⁵

Dry reforming of methane (DRM)

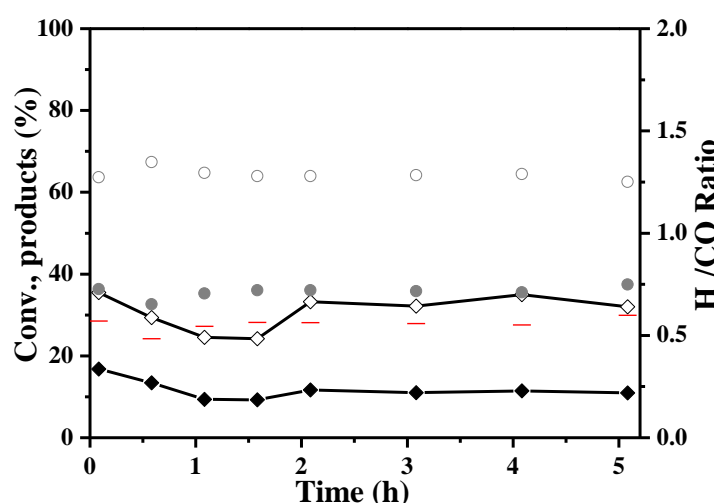
Prior to the reaction, the *S*-PBMN_x samples were reduced with H₂ flow at 800 °C for 10 h in the flow reactor. This treatment formed the *R*-PBMN_x samples. The catalytic tests were conducted between 700 and 800 °C using a mixture of CO₂:CH₄:N₂ = 3:3:94 mol% at a total flow rate of 80 mL/min for total exposure of up to 5 h. The performance was evaluated in terms of CH₄ molar conversion.

Both *R*-PBMN0 and *R*-PBMN0.05 display insignificant CH₄ conversion (< 1 %) with no dependence on reaction temperature. Generally, rare-earth manganite oxides are not active for CH₄ reforming but have significant effect as support on the catalytic activity of Ni-based oxides. For instance, La_{0.75}Sr_{0.25}Cr_{0.5}Mn_{0.5}O₃ displays little activity for DRM.⁷⁹

R-PBMN0.1 and *R*-PBMN0.2 achieved a CH₄ conversion rate of 11 % along with a CO₂ conversion of 20 % and 32 % respectively. The production of H₂ improved moderately between PBMN0.1 (31 %) and PBMN0.2 (37 %). The H₂/CO ratio of 0.4 for PBMN0.1 and 0.6 PBMN0.2 is below the unity due to the simultaneous occurrence of the RWGS reaction (Eq. 2) with DRM (Eq. 1).^{34, 41-44} Stable performance of PBMN0.2 at 800 °C was sustained up to at least 5h, as shown in Fig. 9. Coke deposition was estimated at 0.017 g.g_{cat}⁻¹h⁻¹ and might occur by CO disproportionation (Eq. 2) and methane decomposition (Eq. 3). The main results of the *R*-PBMN_x samples for DRM are summarized in Table 2 along with relevant data from the literature.

Table 2. Catalytic tests for R-PBMNx in DRM at 800 °C. Results after 5 h of reaction.

| Catalyst | CH ₄ Conv. | CO ₂ Conv. | H ₂ | CO | H ₂ /CO | C formed |
|----------|-----------------------|-----------------------|----------------|-----|--------------------|---|
| | % | % | % | % | ratio | (g g _{cat} ⁻¹ h ⁻¹) |
| PBMN0 | < 1 | < 1 | 69 | 31 | 2.2 | ~ 0 |
| PBMN0.05 | < 1 | < 1 | ~ 0 | ~ 0 | ~ 0 | 0.018 |
| PBMN0.1 | 11 | 20 | 31 | 69 | 0.4 | 0.039 |
| PBMN0.2 | 11 | 32 | 37 | 63 | 0.6 | 0.017 |

**Figure 9. Stability tests on R-PBMN0.2 at 800 °C. CH₄ (◆) and CO₂ (◇) conversion and gas-phase products; H₂ (●), CO (○) and H₂/CO ratio (-).**

A direct comparison with the DRM activity of related with layered perovskites reported in the literature is difficult because the catalytic tests were run at different operating conditions (CH₄:CO₂:inert gas ratio, partial pressure of CH₄ and CO₂, gas flow, mass of catalyst, etc.). Some relevant results listed in Table 3 show that the catalyst performance increases considerably above 800 °C due to the endothermicity of the DRM reaction. If we compare the performance at 800 °C, we notice that PrBaMn₂O_{5+δ} (200 mg, CO₂:CH₄:He = 20:20:60 mLmin⁻¹) enables 1.5 % CO₂ while the introduction of nickel in PrBaMn_{1.7}Ni_{0.3}O_{5+δ} improved the conversion by an order of magnitude. However, the CO₂ conversion rate remains unchanged with Fe³⁺ infiltration. Substitution of Co ions for Ni²⁺ resulting in the

PrBaMn_{1.7}Co_{0.1}Ni_{0.2}O_{5+δ} and PrBaMn_{1.7}Co_{0.3}O_{5+δ} compositions led to reduction of the CO₂ conversion rates to 7.5 % and 5 % respectively but the performance of the latter compound could be improved by infiltration of Fe³⁺ ions.^{80,81}

Table 3. Summary of relevant layered of relevant results on double perovskite catalysts (200 mg) on DRM conducted using CO₂:CH₄:He = 20: 20: 60 vol% at a total flow rate of 100 mLmin⁻¹ compared with this work (50mg catalyst, CO₂:CH₄:He = 3: 3: 94 vol%, flow rate 80 mLmin⁻¹).

| Catalyst | CO ₂ conversion (%) at different temperature (°C) | | | Ref |
|---|--|--------|--------|-----------|
| | 800 °C | 850 °C | 900 °C | |
| PrBaMn ₂ O _{5+δ} | 2.5 | 5 | 10 | 80 |
| | 1.5 | 2.5 | 12.5 | 13 |
| | 1.5 | 2.5 | 7.5 | 52 |
| PrBaMn _{1.7} Ni _{0.3} O _{5+δ} | 15 | 25 | 42.5 | 13 |
| R-PBMN0 | < 1 | | | This work |
| R-PBMN0.05 | < 1 | | | |
| R-PBMN0.1 | 20 | | | |
| R-PBMN0.2 | 32 | | | |
| PrBaMn _{1.7} Co _{0.1} Ni _{0.2} O _{5+δ} | 7.5 | 20 | 40 | 80 |
| PrBaMn _{1.7} Ni _{0.3} O _{5+δ} + 12 wt% Fe infiltration | 15 | 28 | 45 | |
| PrBaMn _{1.7} Co _{0.3} O _{5+δ} | 2.0 | 4.0 | 12.5 | 52 |
| PrBaMn _{1.7} Co _{0.3} O _{5+δ} + 12 wt% Fe infiltration | 5.0 | 15.0 | 30.0 | |

The mechanism of DRM is detailed by Papadopoulou *et al.*^{82 83} For Ni-based catalysts on a basic supports, the mechanism follows a bi-functional pathways where CH₄ activates on the metal and CO₂ activates on the support. The reforming reaction begins *via* CH₄ dissociative adsorption on Ni active sites. The basicity of the support and the presence of oxygen vacancies play a significant role in oxidizing surface carbon. For instance, in LaNiO₃ catalyst which has been widely investigated for DRM, the CO₂ adsorption with consecutive formation of the intermediate La₂O₃-CO₃ species. To summarize, while catalytic activity^{19, 84, 85} is dictated by the metal particles (size, surface area and dispersion), catalyst resistance to carbon deposition is greatly influenced by the support.^{12, 46}

Conclusion

We synthesized a series of A-site deficient perovskite manganates $(\text{Pr}_{0.5}\text{Ba}_{0.5})_{1-x/2}\text{Mn}_{1-x/2}\text{Ni}_{x/2}\text{O}_3$. Under hydrogen atmosphere, nickel exsolution is accompanied by a phase reconstruction of the perovskite substrate. The Ni nanoparticles improve hydrogen dissociative adsorption (rate-limiting step). The highest CO_2 conversion for DRM was obtained for the exsolved sample with the highest Ni content ($x = 0.2$) while no activity was observed for the Ni-free sample (perovskite support). The lack of structure instability of the double perovskite support formed following Ni-exsolution prevents Ni nanoparticles dissolution into the hot lattice during oxidation.

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