

# Soundboard Bracing Techniques and Modal Behavior, a Numerical Study

***Victor Almanza***

*V. Placet, S. Cogan, E. Foltête, S. Serfaty, S. Vaiedelich and S. Le Conte*



*IMAC-XXXVII Conference*

*02/11/2020*

# Overview

I. Introduction

II. Method

III. Results

IV. Conclusions and perspectives

# Overview

## I. Introduction

## II. Method

## III. Results

## IV. Conclusions and perspectives

# Introduction

## Museum problematics

---

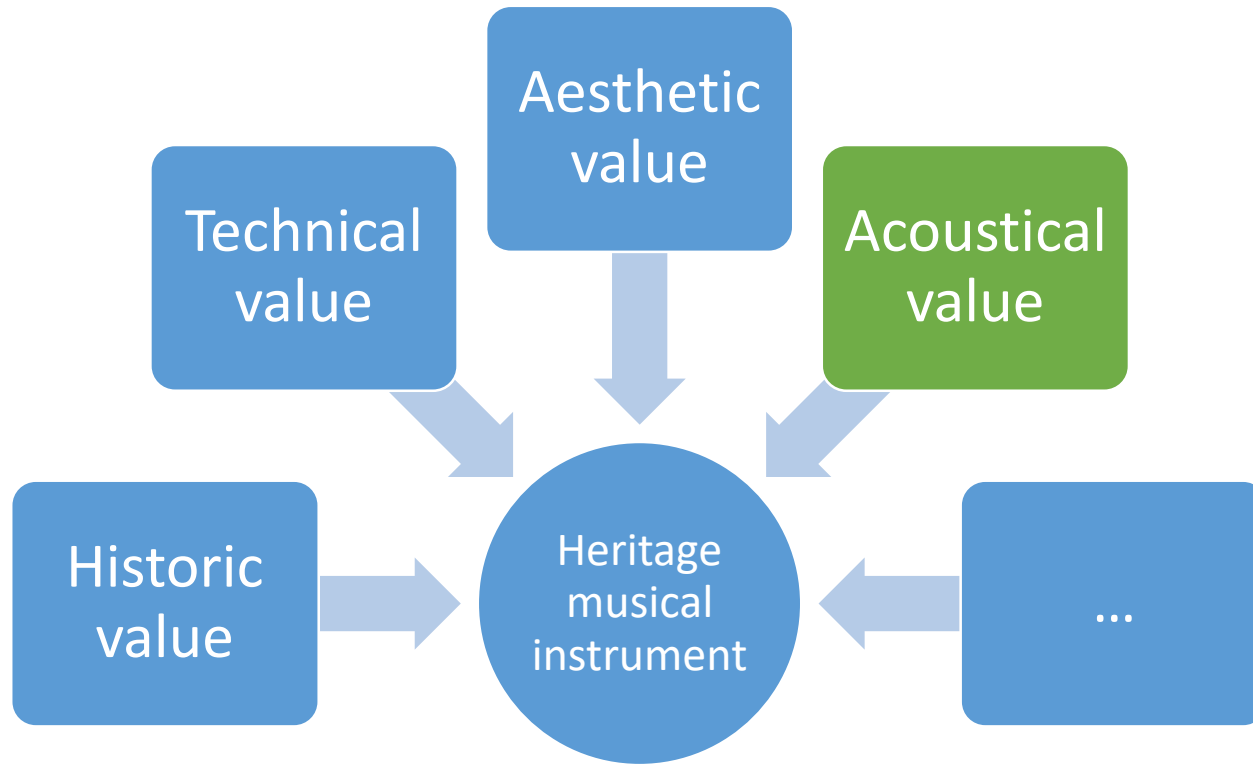


*Music museum of Paris*

- Describe the story of music through its instruments
- Conserve and restore heritage musical instruments
- Assess the playability of heritage musical instruments

# Introduction

## Assessing playability in museum context



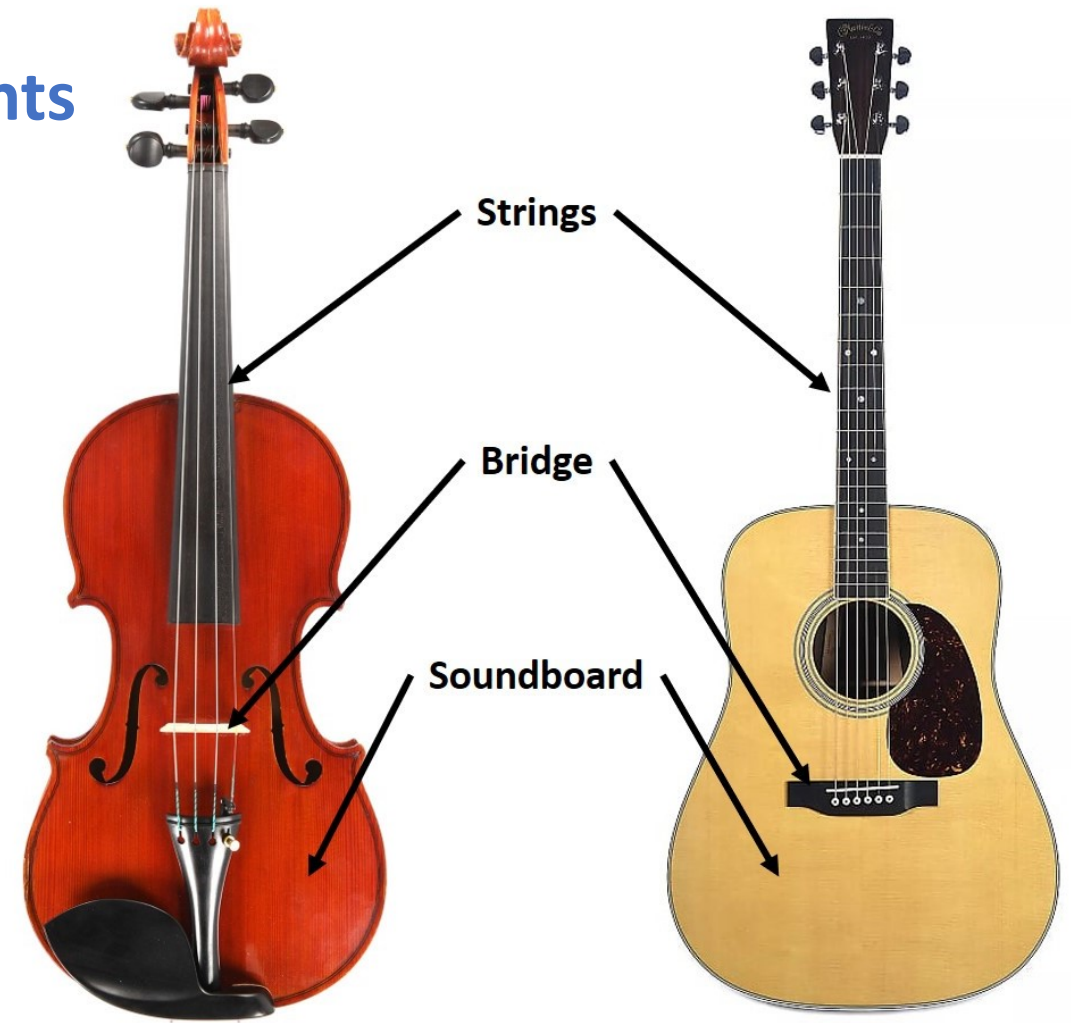
- Music museum of Paris → collection of 7000 instruments but only 5% in playable state
- Heritage musical instruments present many cultural values
- These cultural values are subjectively compared and hierarchized

→ Provide an objective response to assessing playability of heritage musical instruments

# Introduction

## Focus on wooden stringed musical instruments

- Assess the playability of heritage **stringed** musical instruments
- A string instrument is a musical instrument in which the sound is produced by the vibration of strings
- The vibration of the string is coupled to the soundboard by the bridge
- Soundboards are traditionally made of **wood** though other materials are used, such as skin or plastic on instruments in the banjo family



*Stringed musical instrument  
nomenclature*

# Introduction

## Assessing playability

---

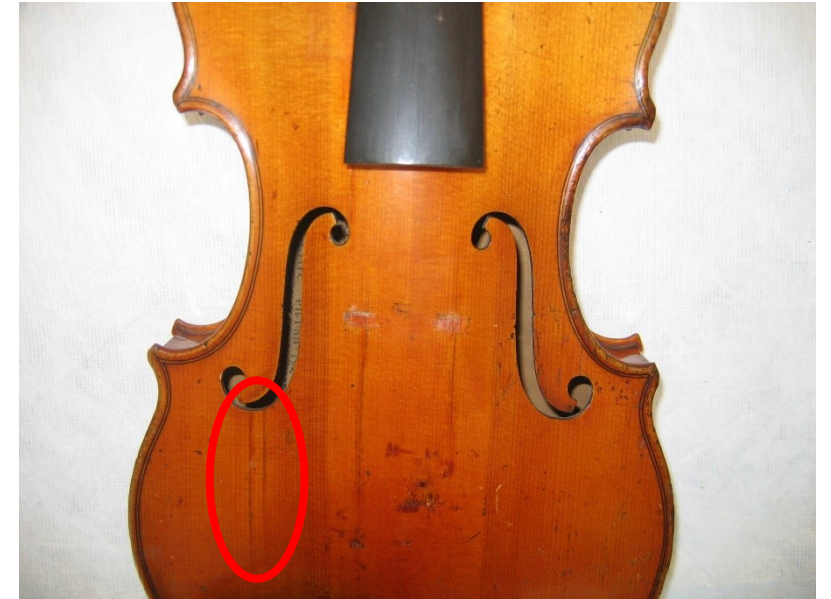
### Assessing playability of heritage stringed musical instruments raises many questions

- Does playing the musical instrument damage the heritage object ?
- From an acoustic point of view, is it historically relevant to play an instrument that has lived ?
- ...

→ Develop a methodology to study the mechanical state of heritage musical instruments

### The mechanical state includes

- The strings tension
- **The soundboard fabrication technique**



*Cracks on 1924 Grapelli violin soundboard  
due to strings tension*

# Introduction

## Soundboard fabrication techniques

---

- Soundboard is very thin structure reinforced by braces glued to the back of the table
- Bracing techniques differ according to the instrument family
- Bracing techniques can be grouped according to common mechanical criteria:
  - i. Techniques using external forces
  - ii. Techniques using the hygroexpansion behavior of wood

→ **Structural dynamics models can be used to study the impact of bracing techniques on the dynamical behavior of soundboards**



*Different bracing techniques*



# Introduction

## Mechanical study of prestressed structure

---

The dynamical behavior of prestressed structures has been widely studied in the literature (*K. K. Raju & al. 1986, A. Dall'Asta & al. 1999, D. Addessi & al. 2005, ...*)

The interpretation of the observations strongly depends on the structure and prestressed type

→ **The transfer of these observations to wooden soundboards is not easy**

Few studies exist on the behavior of prestressed soundboard:

- Adrien Mamou-Mani studied this problem in his doctoral work (*A. Mamou-Mani 2007*)
- Julien Colmars studied this problem at the Music Museum of Paris laboratory focusing on the fabrication prestresses in wooden soundboards (*J. Colmars 2012*)



*Study of a braced piano soundboard  
(J. Colmars 2012)*

# Introduction

## Objective

---

### Develop a model-based methodology

- To study the mechanical state of heritage musical instruments
- Induced by the soundboard fabrication technique
- Usable in museum framework
- Complex numerical model (behavior laws, geometry, loading)



*Christoph Koch Archlute  
(1654) E.546*

# Overview

I. Introduction

**II. Method**

III. Results

IV. Conclusions and perspectives

# Method

## Traditional bracing techniques

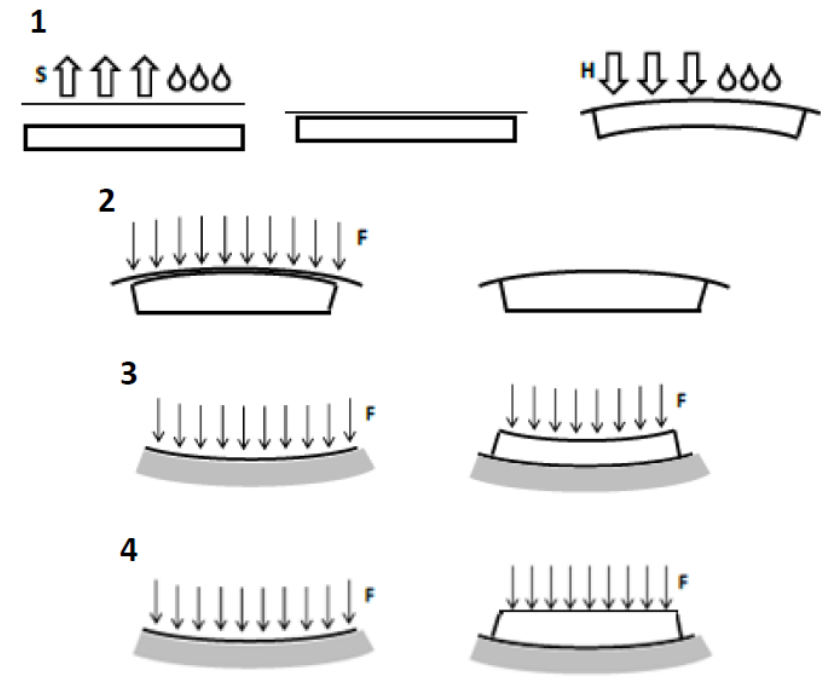
Preliminary study on the impact of traditional soundboard bracing techniques on the dynamical behavior of a simplified assembly

### Four techniques

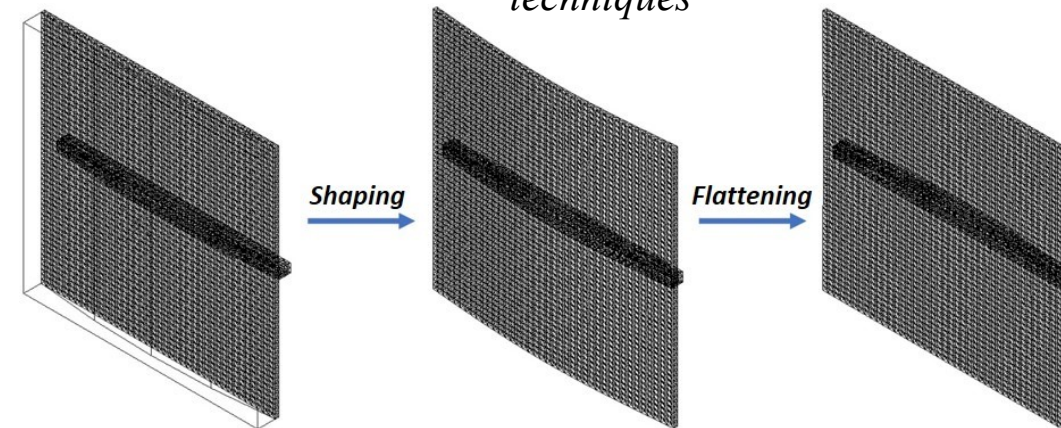
1. Glue flat braces to a previously dried plate on a flat worktable. Return to normal humidity produces a slight bulge
2. Glue curved braces to the plate on a flat worktable
3. Glue flat braces to the plate on a curved mold
4. Glue curved braces to the plate on a curved mold with the same curvature as the braces

### Two fabrication steps

1. The soundboard is shaped with the braces (shaping step)
2. The braced soundboard is flattened on the body of the instrument (flattening step)



*Traditional soundboard bracing techniques*



*Studied fabrication steps illustration*

# Method

## Traditional bracing techniques

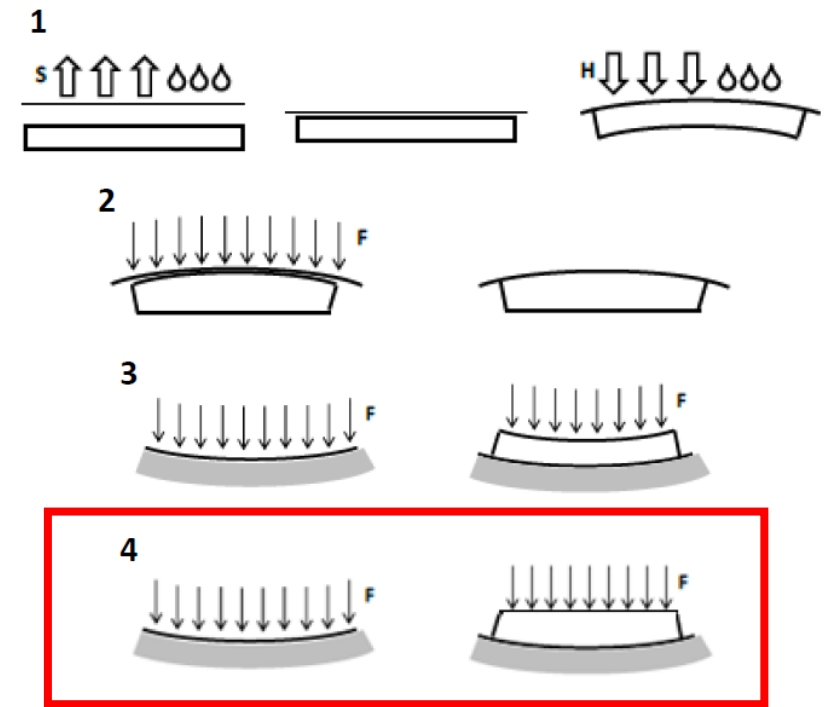
Preliminary study on the impact of traditional soundboard bracing techniques on the dynamical behavior of a simplified assembly

### Four techniques

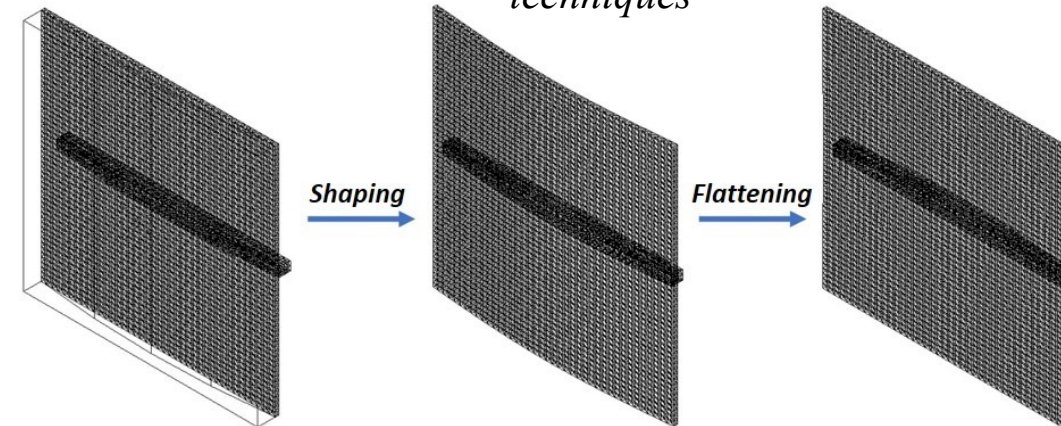
1. Glue flat braces to a previously dried plate on a flat worktable. Return to normal humidity produces a slight bulge
2. Glue curved braces to the plate on a flat worktable
3. Glue flat braces to the plate on a curved mold
4. Glue curved braces to the plate on a curved mold with the same curvature as the braces

### Two fabrication steps

1. The soundboard is shaped with the braces (shaping step)
2. The braced soundboard is flattened on the body of the instrument (flattening step)



*Traditional soundboard bracing techniques*



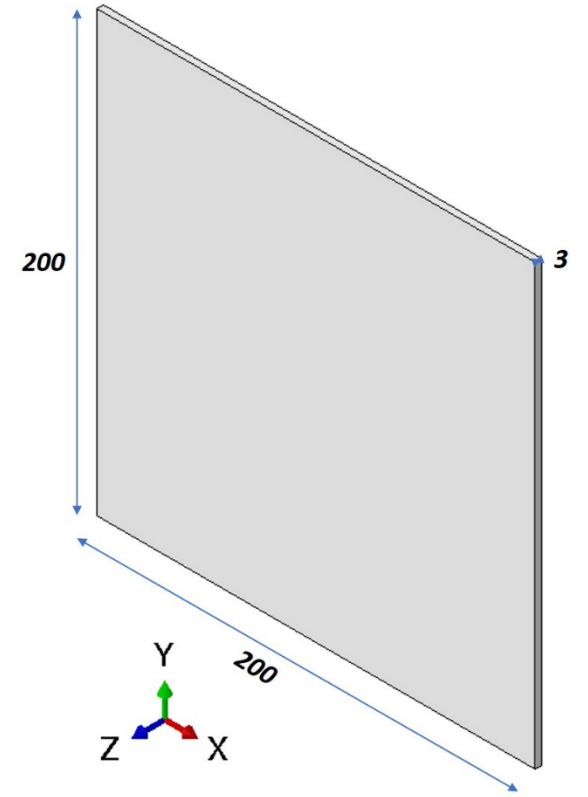
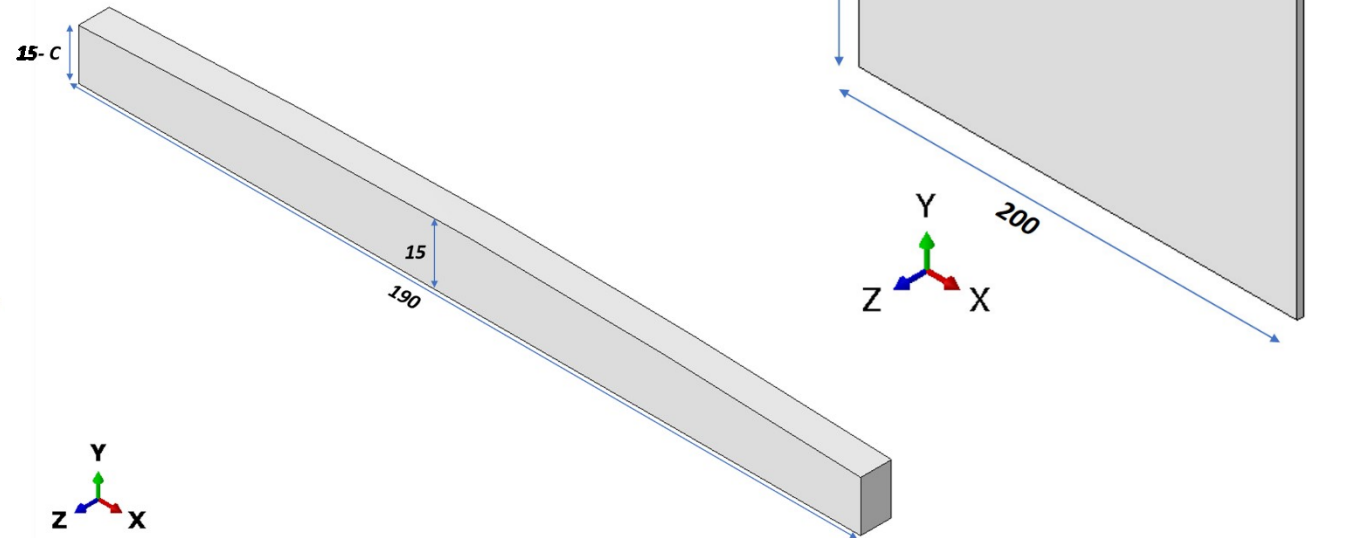
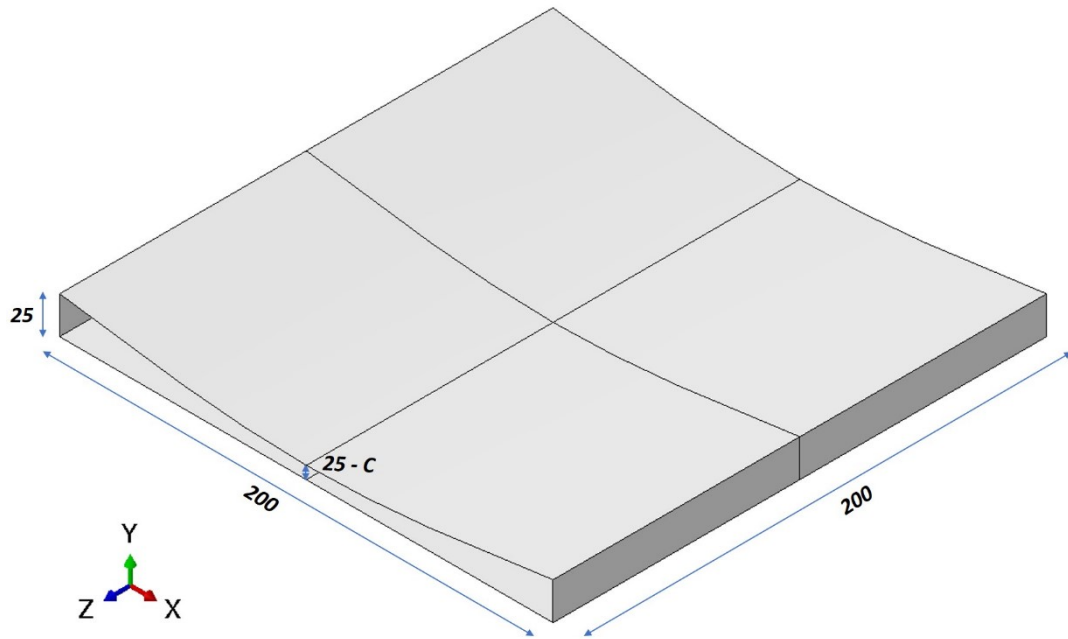
*Studied fabrication steps illustration*

# Method

## Geometric model

### Three different parts

- Two deformable parts (plate and bar)
- A rigid part (mold)



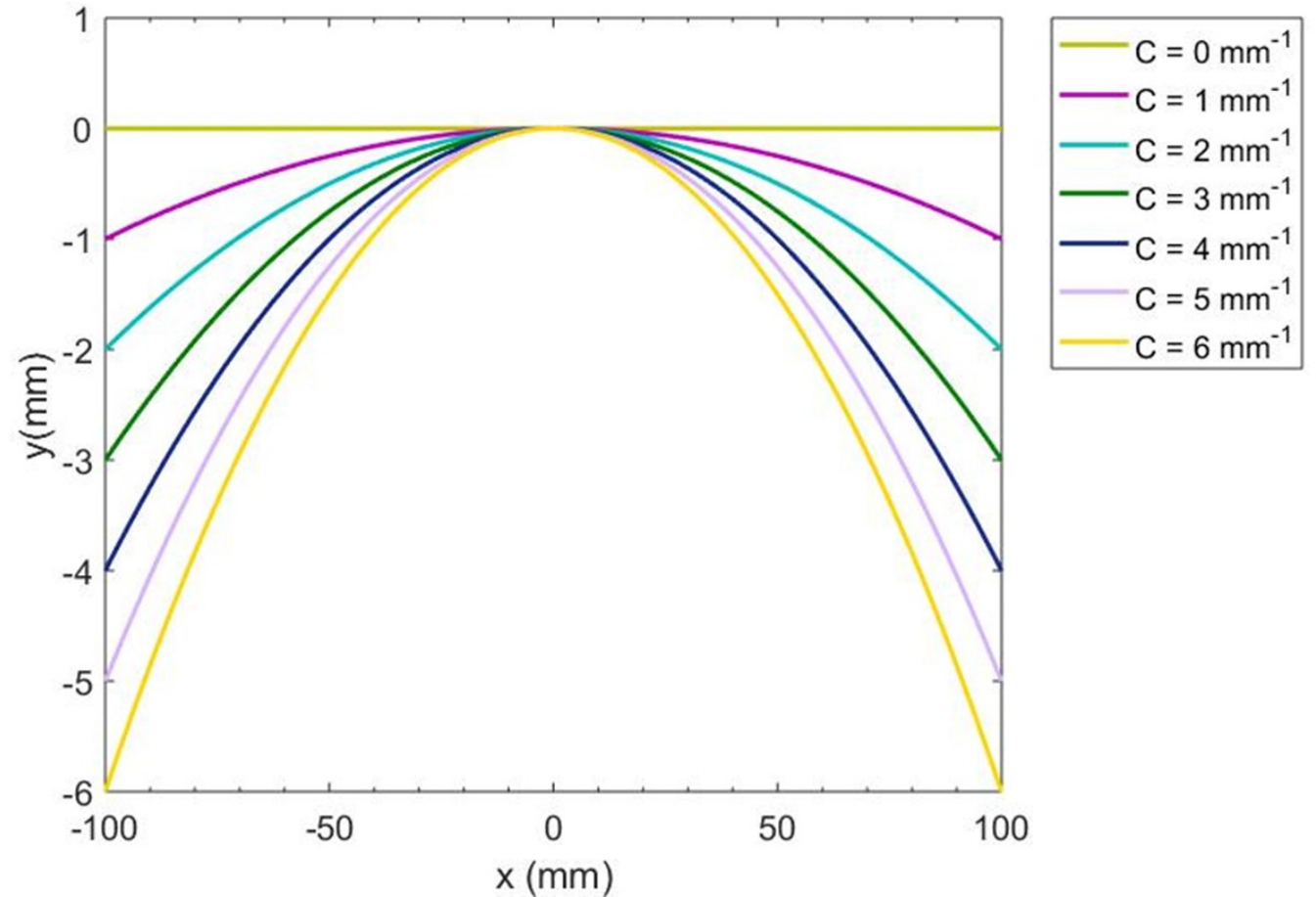
# Method

## Geometric model

The curvatures of the bar and the mold are in the form of the following two-order polynom:

$$y(x) = -10^{-4} C x^2$$

- C represents the gap between the plate and the bar
- C is between 0 and 6 mm<sup>-1</sup>

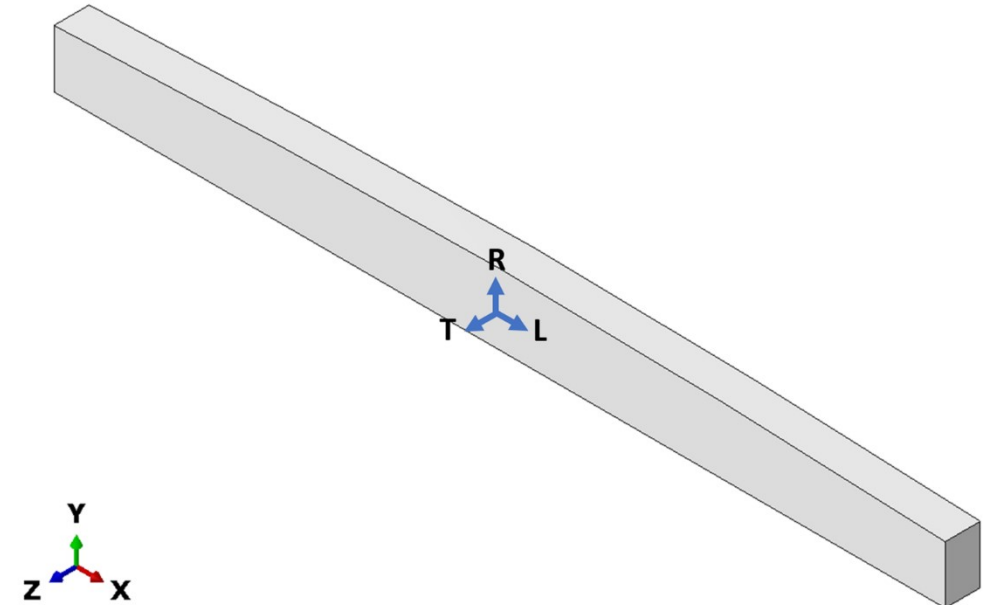
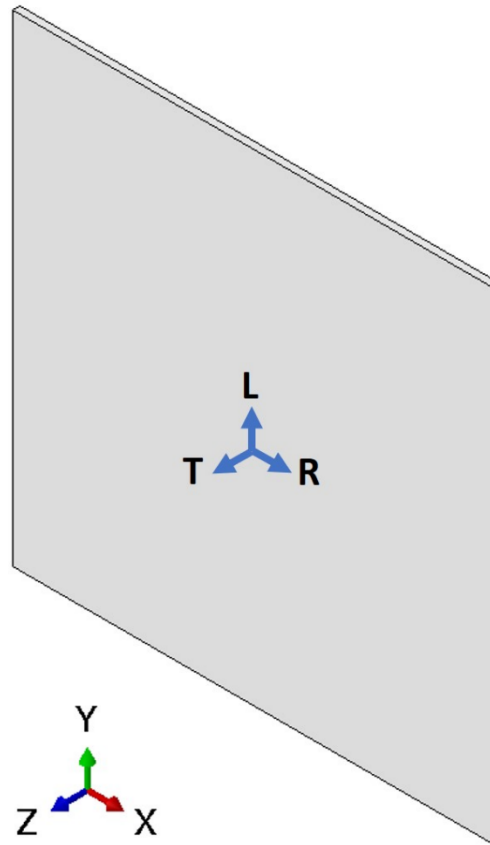


# Method

## Behavior model and parameters

**Hypothesis:** Wood is modeled with linear orthotropic elastic behavior

Constants	Spruce
$E_L$ (MPa)	10200
$E_R$ (MPa)	850
$E_T$ (MPa)	500
$\nu_{LR}$	0,39
$\nu_{LT}$	0,43
$\nu_{RT}$	0,5
$G_{LR}$ (MPa)	750
$G_{LT}$ (MPa)	675
$G_{RT}$ (MPa)	75



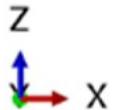
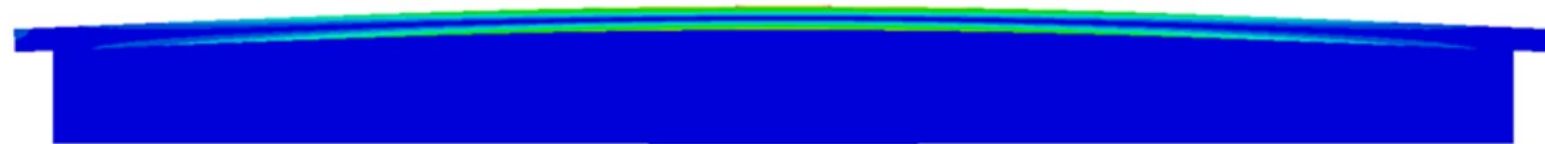
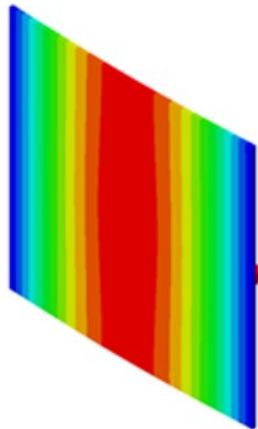
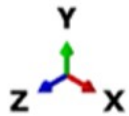
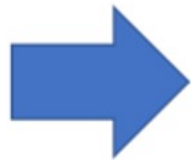
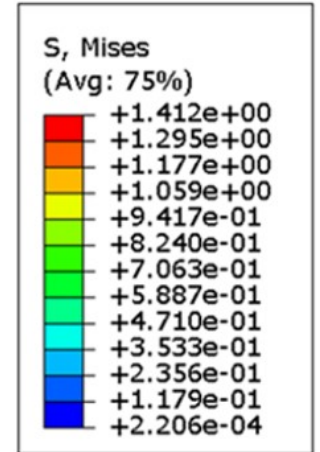
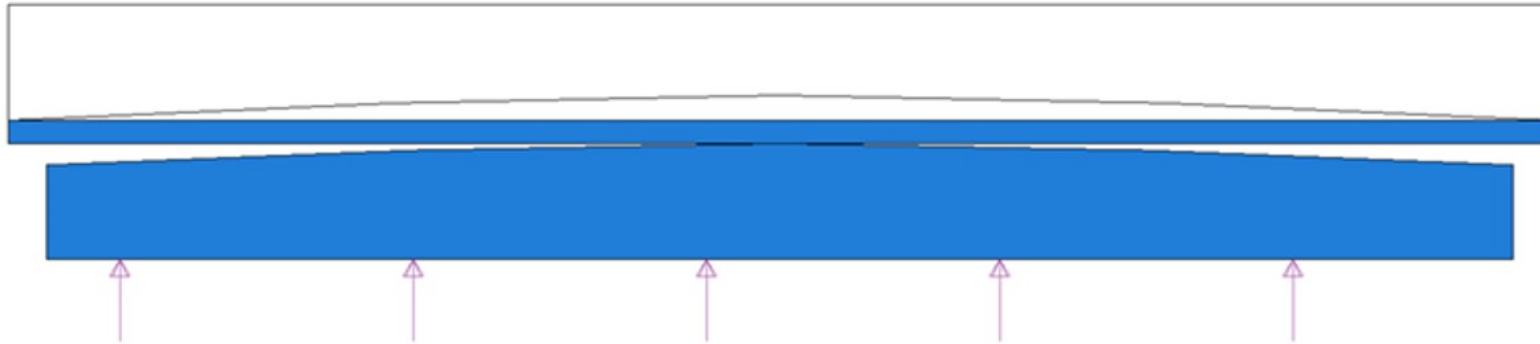
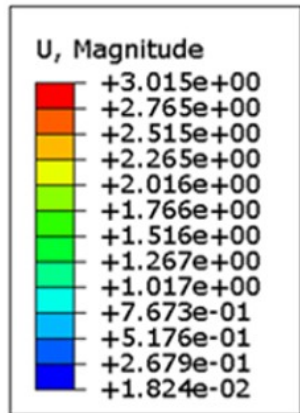


# Method

## Shaping step

### Loads and boundary conditions

- The mold is clamped
- A load is imposed on the lower surface of the bar

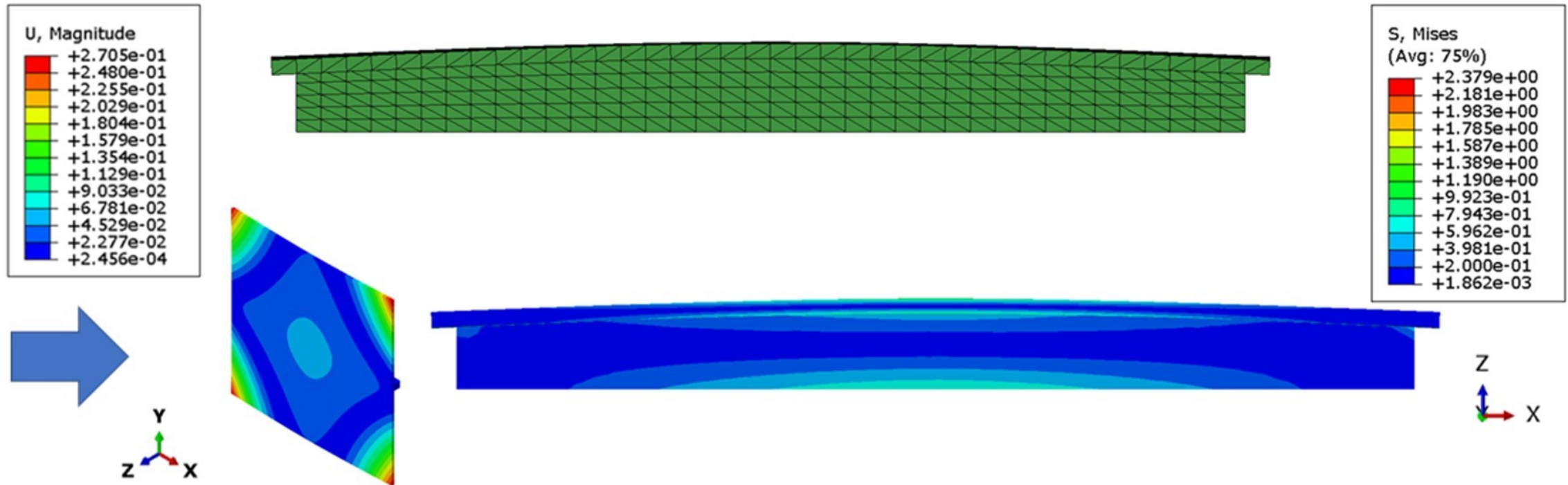


# Method

## Shaping step

### Loads and boundary conditions

- The nodes of the bar and the plate are linked
- No loading is applied in order to obtain an elastic return

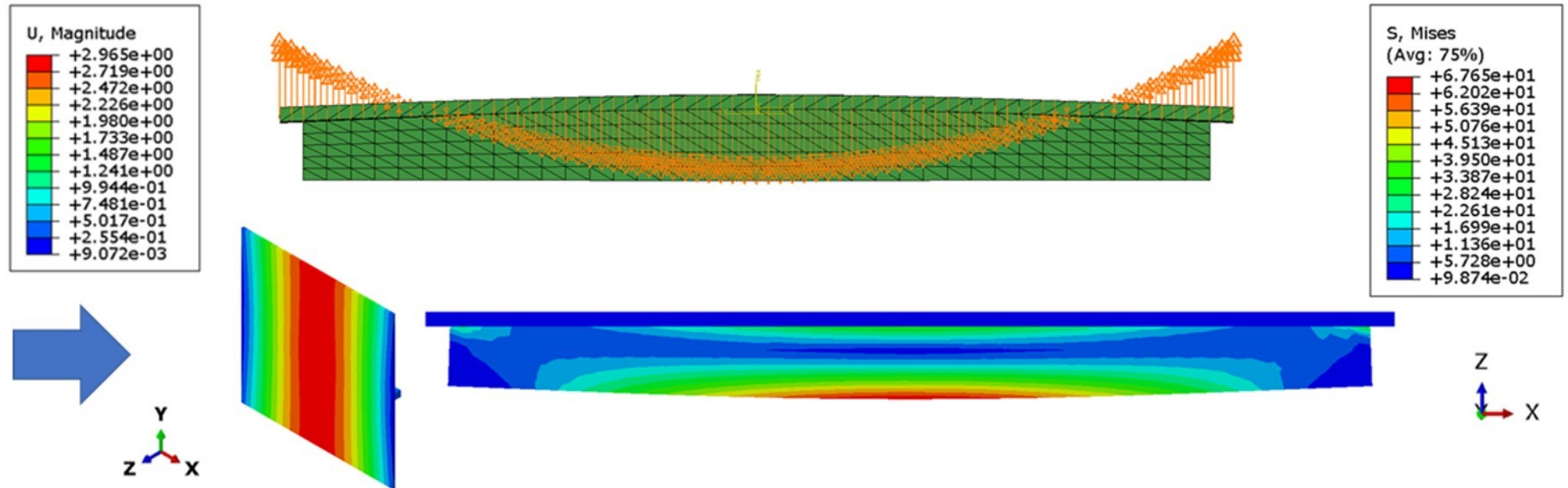


# Method

## Flattening step

### Loads and boundary conditions

- A displacement is imposed on all the nodes of the plate to put it back flat

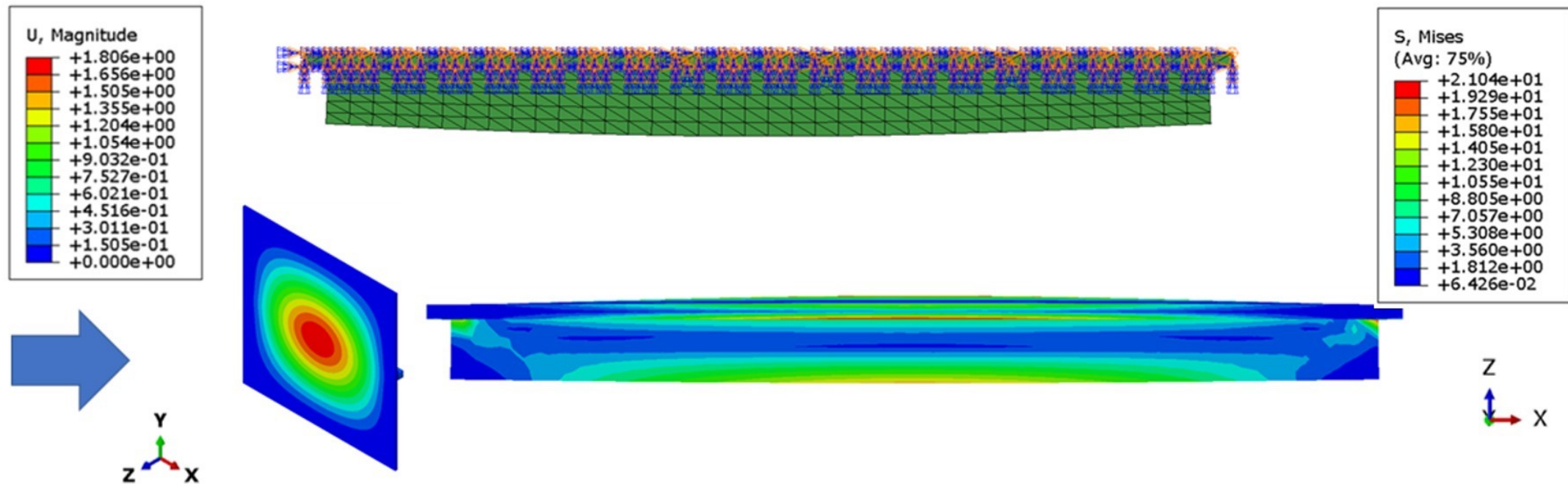


# Method

## Flattening step

### Loads and boundary conditions

- The sides of the plate are clamped
- No loading is applied in order to obtain an elastic return



# Method

## Modal analyses

---

- Modal analyses are performed in order to obtain the dynamical response of the braced plate **clamped** on its sides
- Three configurations have been studied in order to **separate** the impact of the resulting geometry and stress state:
  1. The plate presents the **resulting geometry and stress state**
  2. The plate presents the **resulting geometry** only
  3. The plate is **flat** and presents the **resulting stress state** only
- Each of these configurations has been compared to an initial configuration, a **flat plate with a zero stress state** (configuration 0)

# Overview

I. Introduction

II. Method

**III. Results**

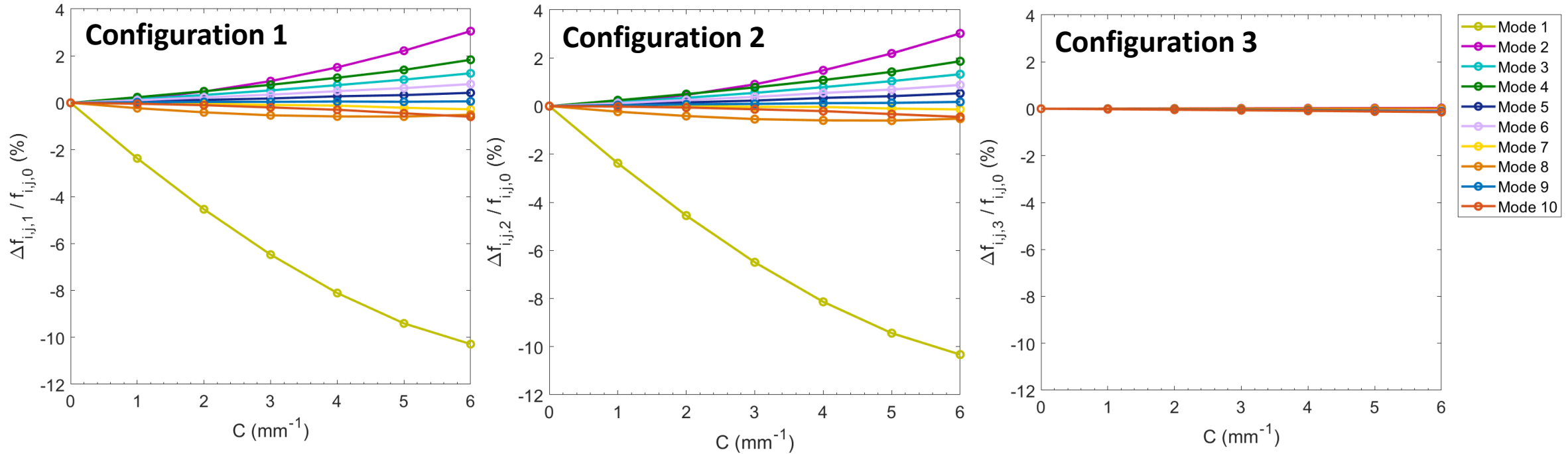
IV. Conclusions and perspectives

# Results

## Shaping step

$$\frac{\Delta f_{i,j,k}}{f_{i,j,0}} = \frac{f_{i,j,k} - f_{i,j,0}}{f_{i,j,0}} \times 100$$

where  $f_{i,j,k}$  the eigenfrequency of the eigenmode  $i$  for  $C = j$  in configuration  $k$



## Observations

- The variations are very small for configuration 3
- The results in configuration 1 and 2 are very close

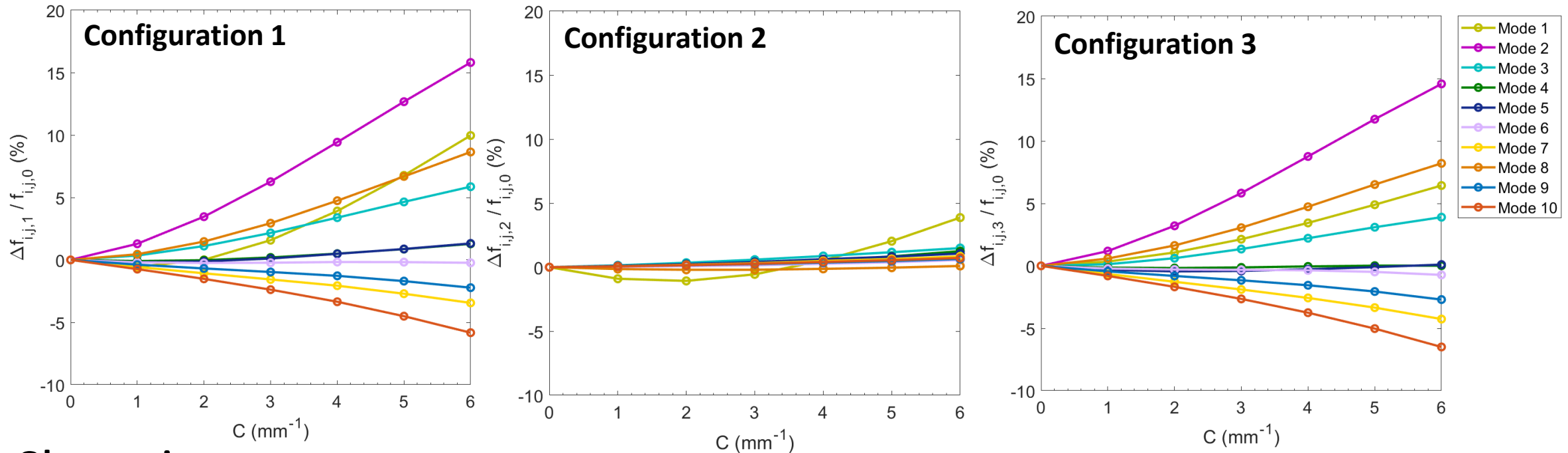
→ The variations seem to be mainly due to the resulting geometry

# Results

## Flattening step

$$\frac{\Delta f_{i,j,k}}{f_{i,j,0}} = \frac{f_{i,j,k} - f_{i,j,0}}{f_{i,j,0}} \times 100$$

where  $f_{i,j,k}$  the eigenfrequency of the eigenmode  $i$  for  $C = j$  in configuration  $k$



## Observations

- The variations are bigger than before
- Variations are small for configuration 2
- The results in configuration 1 and 3 are very close

→ The variations seem to be mainly due to the resulting stress state



# Results

## Other techniques and conclusion

---

The results obtained with technique 2 are the same than those presented before

### Shaping step

Variations for techniques 1 and 3

- Seem to be driven by both the resulting geometry and stress state
- Show similar trends and amplitudes

### Flattening step

For all techniques the variations are:

- More important than after the shaping step
- Mainly due to the resulting stress state

Variations show different trends and amplitudes

**→ The impact of bracing techniques differs from one technique to another, in terms of trend, amplitude, but also of dominant factor (resulting geometry/stress state)**

# Overview

I. Introduction

II. Method

III. Results

**IV. Conclusions and perspectives**

# Conclusions and perspectives

## Conclusions

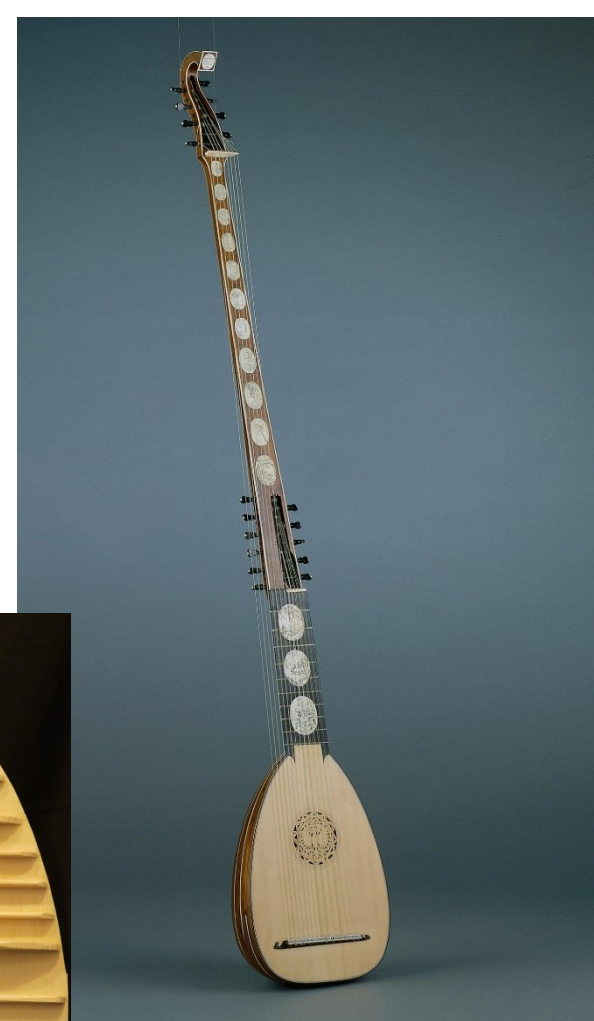
- Present the assessing playability problematics for heritage musical instrument
- Propose a model-based methodology to study the mechanical state induced by soundboard fabrication techniques
- Preliminary study on traditional soundboard bracing techniques

## Perspectives

- Apply the model-based methodology to a real instrument of the collection
- Reproduce a precise soundboard fabrication technique
- Study and position the impact of the different fabrication steps on the dynamical response of braced soundboard



*Facsimile of the Christoph Koch Archlute  
soundboard*



*Christoph Koch Archlute  
(1654) E.546*

Thank you for your attention !

