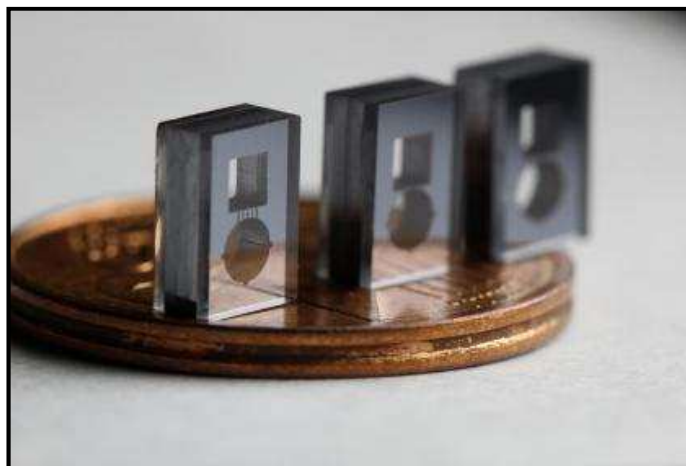


Microfabricated vapor cell atomic clocks



R. Boudot

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<http://teams.femto-st.fr/equipe-ohms/>

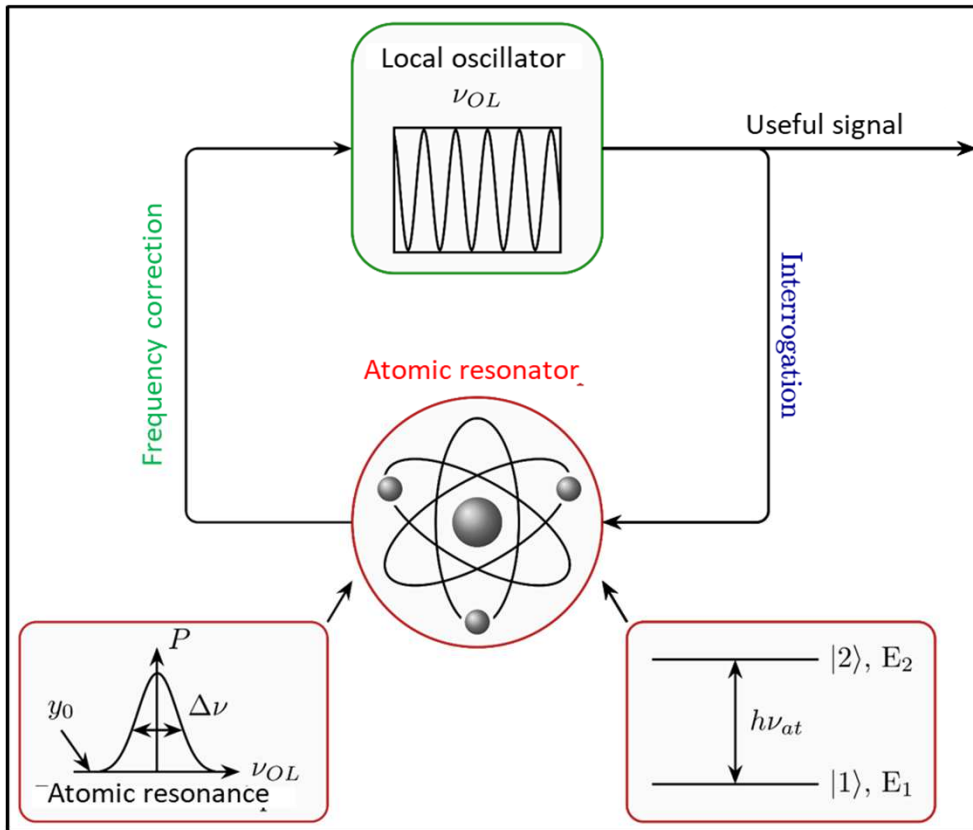
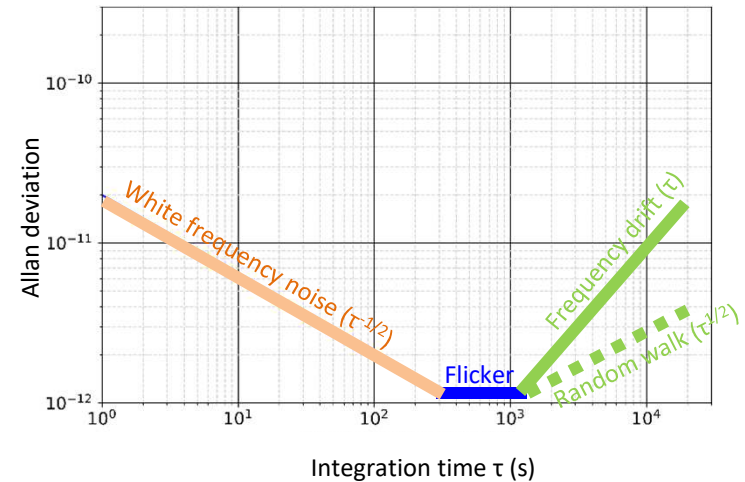
<http://teams.femto-st.fr/MOSAIC/en>

Atomic clocks

Short-term stability

$$\sigma_y(\tau) = \frac{\Delta\nu}{\nu_0} \frac{1}{S/N} \tau^{-1/2}$$

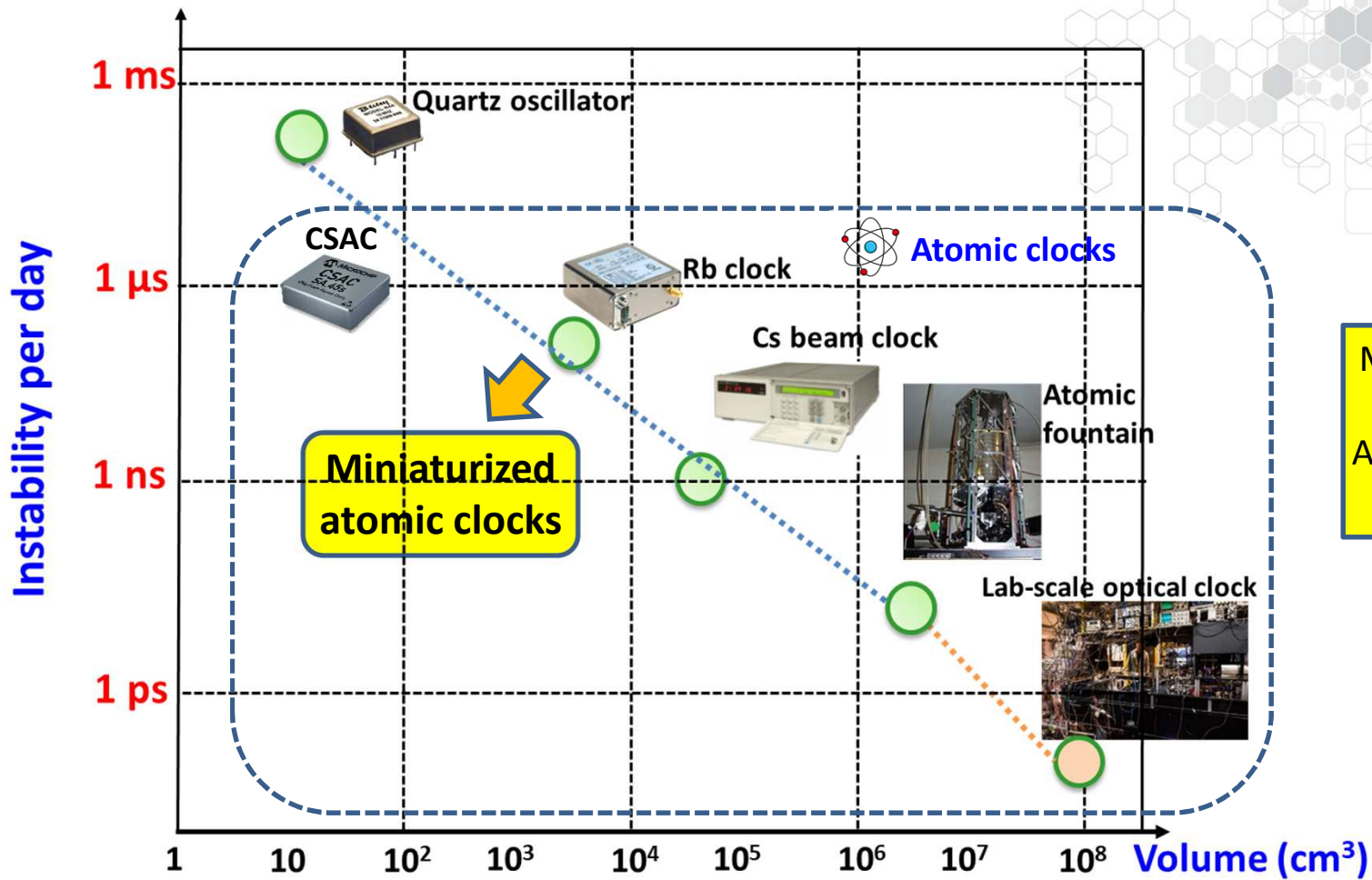
$\Delta\nu$: linewidth
 ν_0 : transition frequency
 S/N : signal-to-noise ratio (1Hz BW)
 τ : integration time



The **local oscillator (LO)** frequency is stabilized onto the **atomic transition**

Long-term stability
 Sensitivity of the clock frequency to experimental parameters (temperature, B-field, laser power,..)

Motivation: high-stability miniaturized atomic clocks

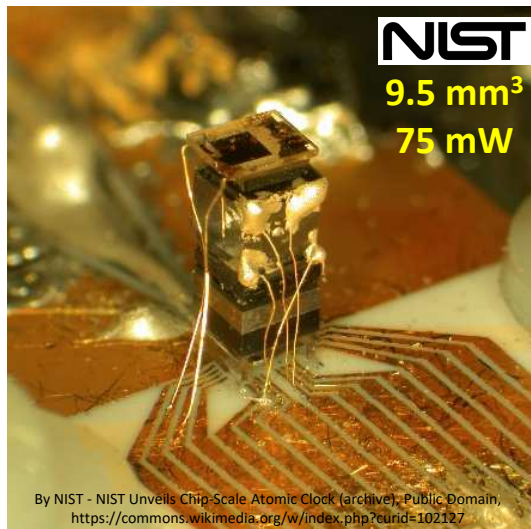


MEMS technologies
 Photonics
 Atomic spectroscopy
 Metrology

Applications

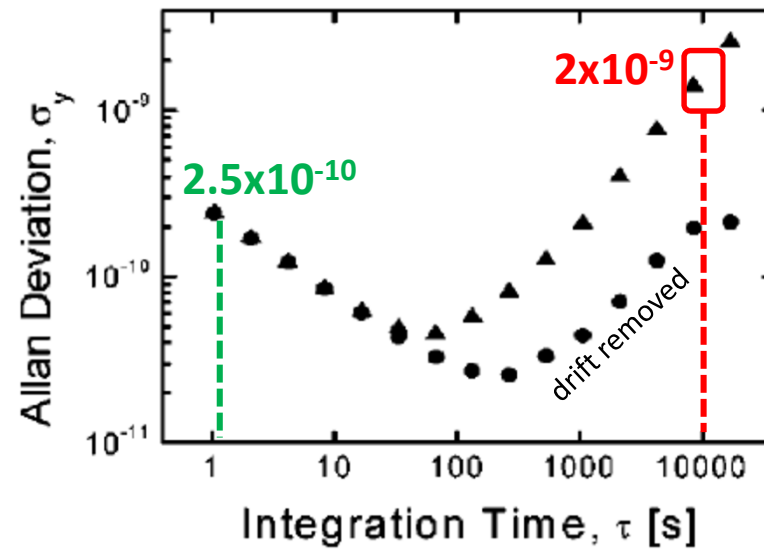
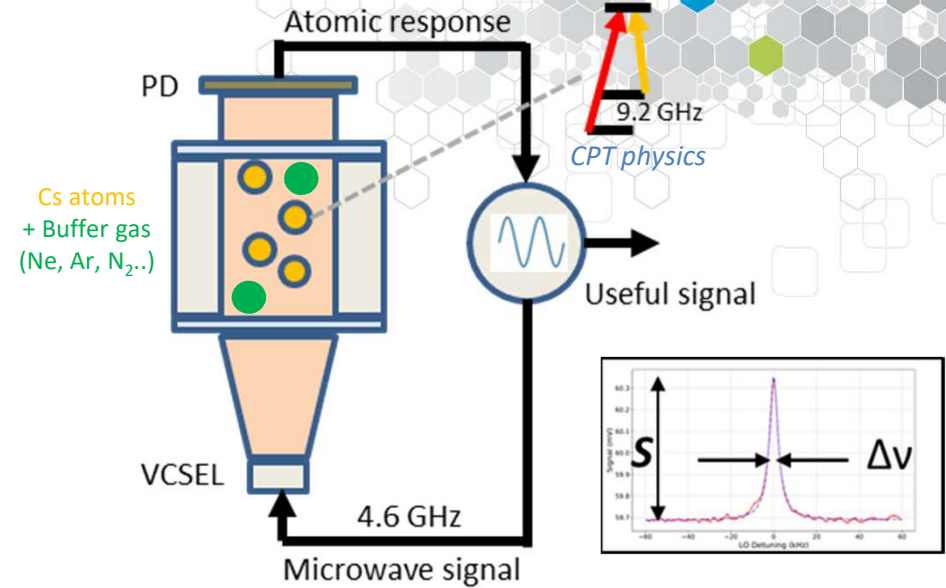
| | | | |
|----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
|  PNT systems |  Synchronization |  Instrumentation |  Communications |
|----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|

20th birthday of the first chip-scale atomic clock (CSAC)



By NIST - NIST Unveils Chip-Scale Atomic Clock (archive), Public Domain, <https://commons.wikimedia.org/w/index.php?curid=102127>

S. Knappe et al., *Appl. Phys. Lett.* 85, 9 (2004)



CPT-based microcell clocks worldwide

Low power miniaturized clocks

Volume < 20 cm³
Embedded devices

Consumption < 150 mW
Longer battery-powered missions

Operating temperature - 40 à 85°C
Compliant with industrial standards

Frequency stability 10⁻¹¹ at 1 h and 1 day
Timing error < 1 μs/day

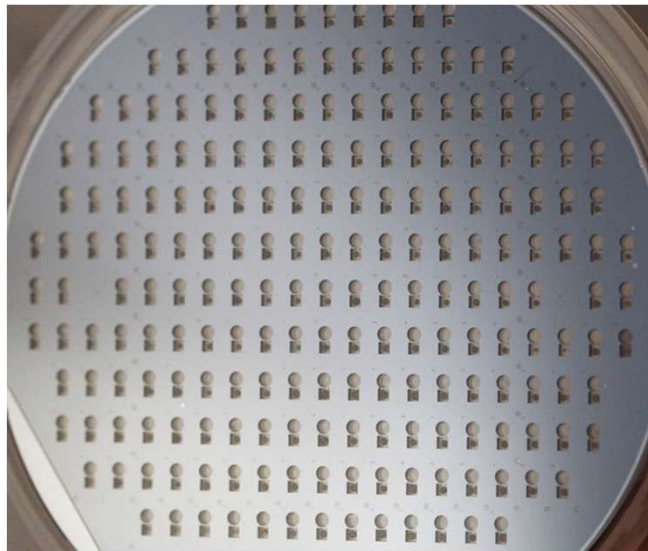
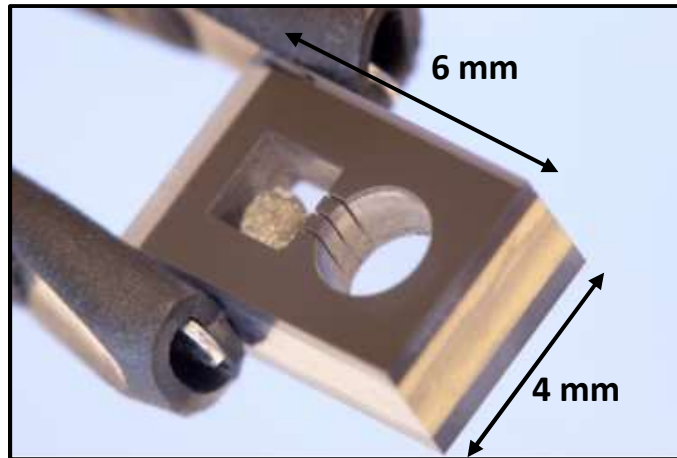
J. Kitching et al., Appl. Phys. Rev. 5, 031202 (2018)

100 times more stable than OCXOs in a comparable size-power budget



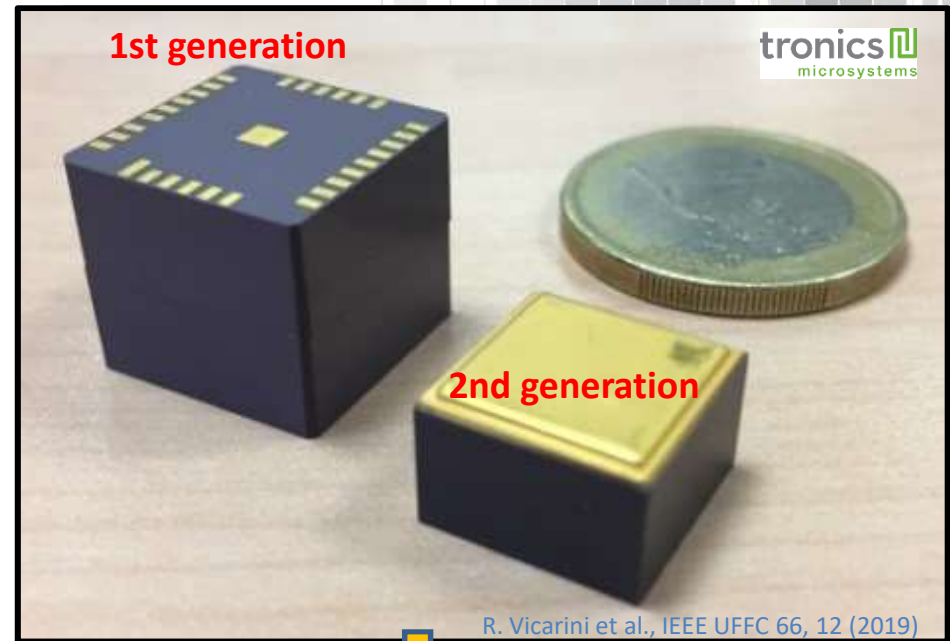
Cell technology and physics packages

Cs MEMS cell technology



A. Douahi et al., Elec. Lett. 43, 5, 279 (2007)
M. Hasegawa et al., Sens. Act. 167, 594 (2011)
V. Maurice et al., Appl. Phys. Lett. 110, 164103 (2017)

Integrated physics packages



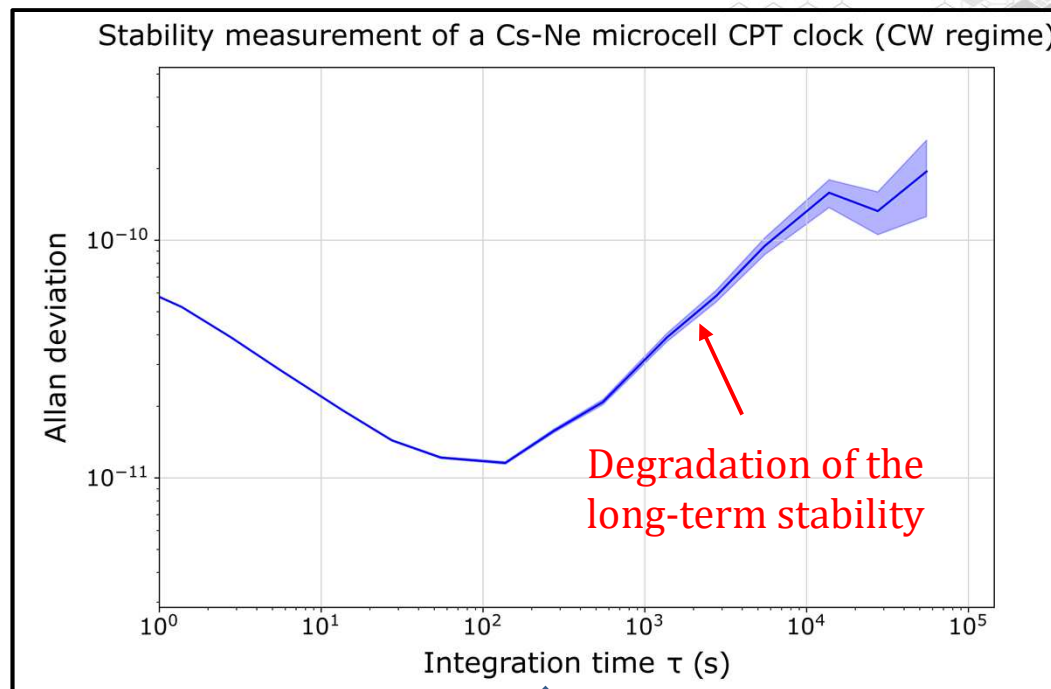
R. Vicarini et al., IEEE UFFC 66, 12 (2019)

First prototype Industrial french CSAC (2018)



<https://www.syrlinks.com/en/time-frequency/mems-micro-atomic-clock-mmac/mems-micro-atomic-clock-mmac>

Limitations of a CPT-based microcell clock



Long-term stability limited by 2 main contributions

Light-shift effects

(laser power, microwave power variations, etc.)

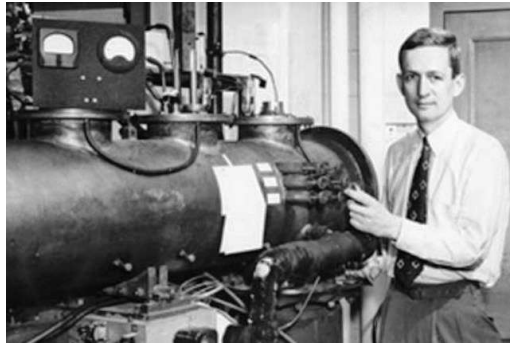
Ramsey-based interrogation protocols
(Reduction of light-shifts)

Buffer gas pressure shift

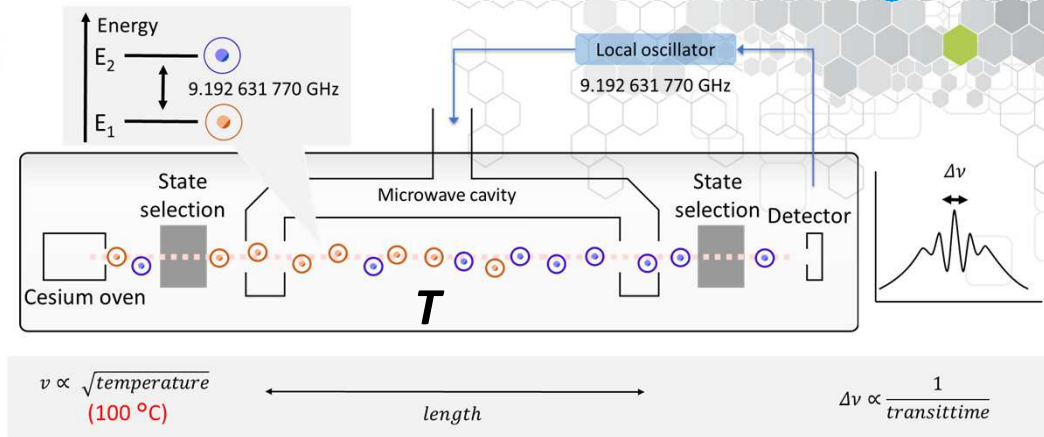
(cell atmosphere evolution)

Advanced MEMS cell technology
(Improved purity and stability)

Ramsey-CPT spectroscopy for light-shift mitigation

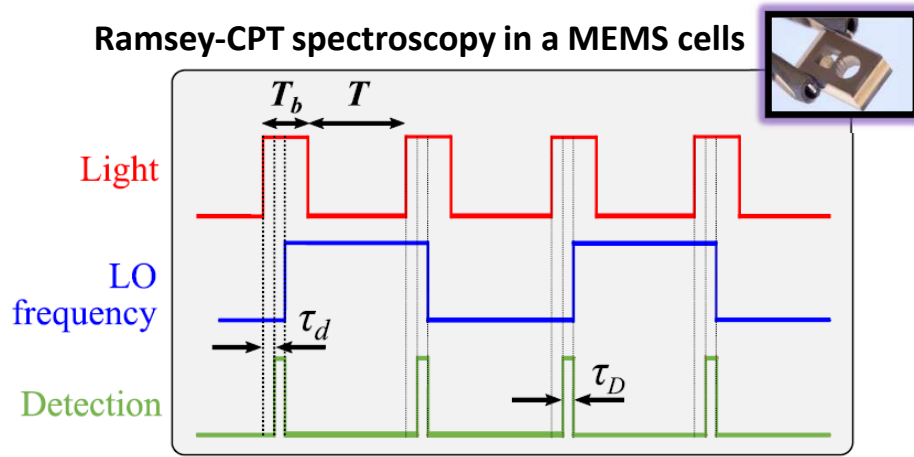


N. F. Ramsey, Phys. Rev. **78**, 695 (1950)

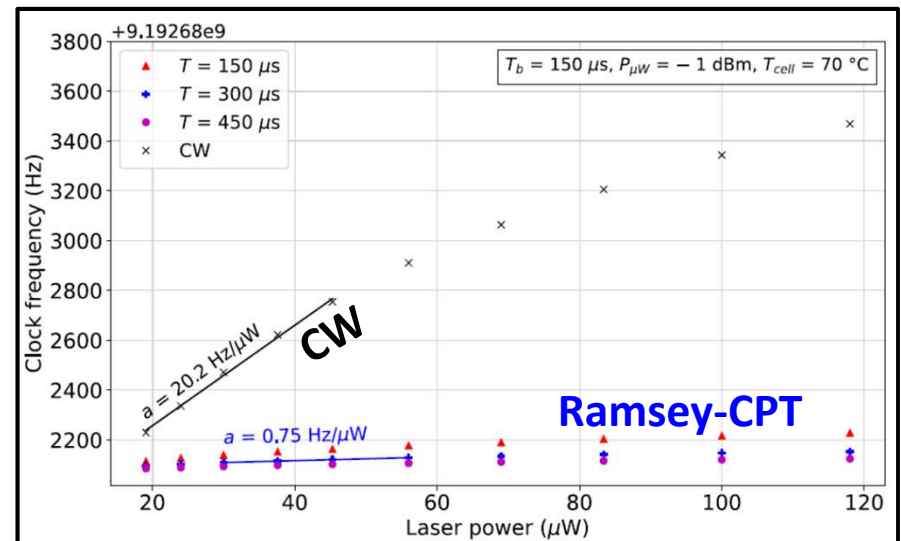


Two atom-field interactions separated by a free-evolution time T \Rightarrow Ramsey fringes

Ramsey-CPT spectroscopy in a MEMS cells



Typical sequence : $T_b = 150\ \mu\text{s}$, $T = 150\ \mu\text{s}$, $\tau_d = 10\ \mu\text{s}$, $\tau_D = 10\ \mu\text{s}$



C. Carlé et al., IEEE UFFC **68**, 10 (2021)

Symmetric Auto-Balanced Ramsey (SABR) interrogation

Residual sensitivity to light shifts produced during the pulses



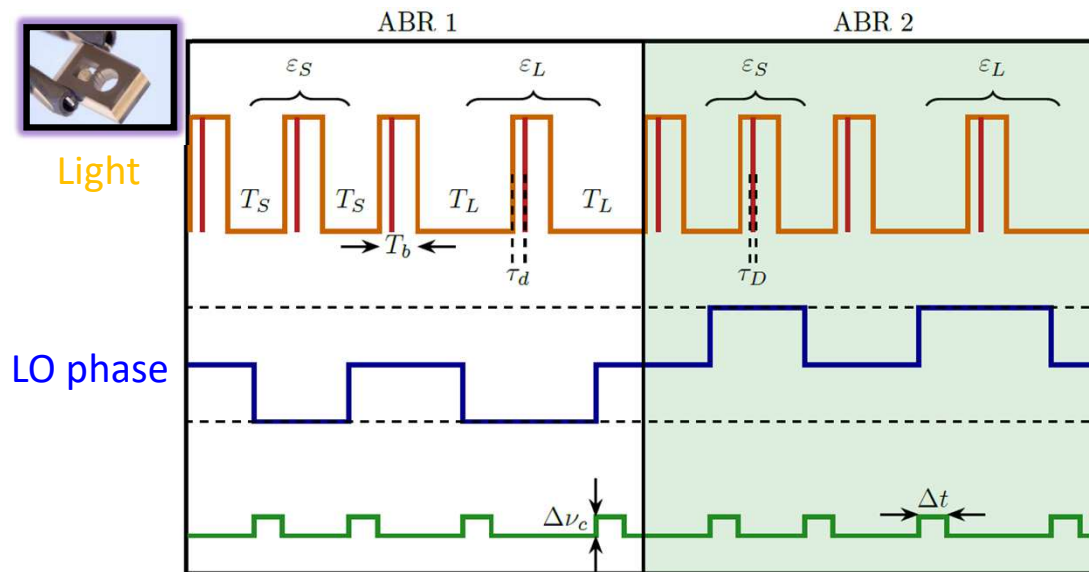
Auto-Balanced Ramsey spectroscopy

C. Sanner et al., Phys. Rev. Lett. 120, 053602 (2018)

Compensate the phase shift experienced by the atoms during the pulses by applying a phase correction to the LO during the dark time T



Apply two consecutive Ramsey cycles with different dark times (short T_S and long T_L)



Symmetric ABR in MEMS cells

$T_b = 150 \mu\text{s}$, $T_S = 100 \mu\text{s}$, $T_L = 250 \mu\text{s}$, $\tau_d = 10 \mu\text{s}$, $\tau_D = 10 \mu\text{s}$



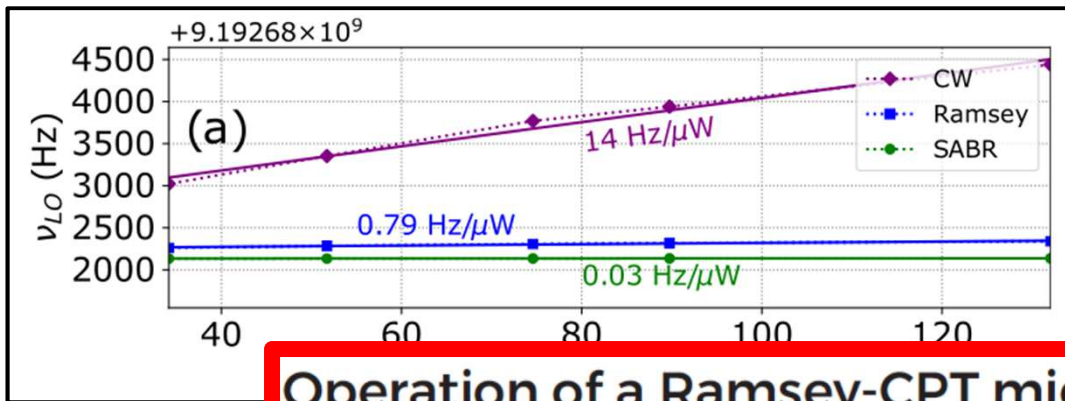
Error signals

$$\begin{cases} \varepsilon_+ = \varepsilon_S + \varepsilon_L \Rightarrow \text{LO frequency} \\ \varepsilon_- = \varepsilon_S - \varepsilon_L \Rightarrow \text{Light-shift mitigation} \end{cases}$$

M. Abdel Hafiz et al., Appl. Phys. Lett. 120, 064101 (2022)

Symmetric Auto-Balanced Ramsey interrogation in MEMS vapor cells

Light-shift mitigation with SABR-CPT in MEMS cells



Laser power
Sensitivity reduced by:
466 (Vs CW)
17 (Vs Ramsey)

Operation of a Ramsey-CPT microcell atomic clock with driving current-based power modulation of a VCSEL

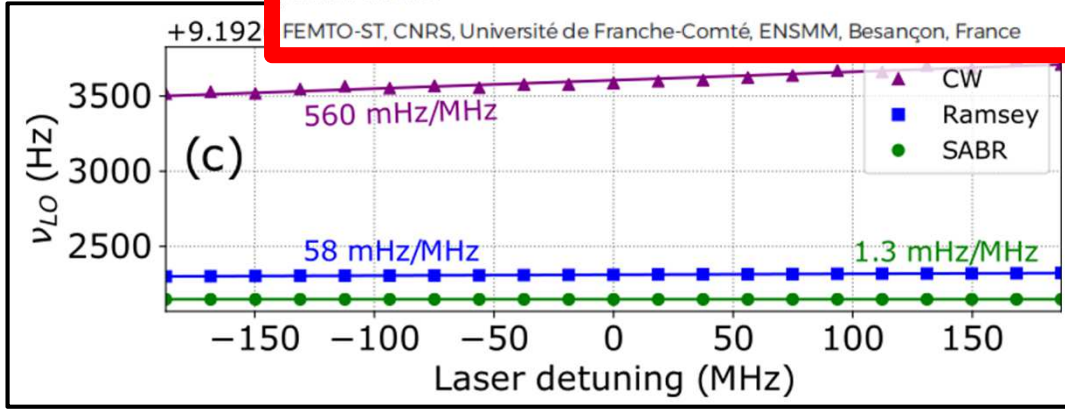
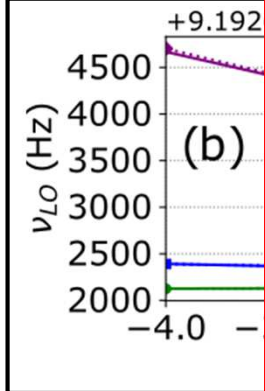
Cite as: Appl. Phys. Lett. **124**, 114102 (2024); doi: 10.1063/5.0196975
Submitted: 10 January 2024 · Accepted: 28 February 2024 ·
Published Online: 11 March 2024



C. M. Rivera-Aguilar, M. Callejo, A. Mursa, C. Carlé, R. Vicarini, M. Abdel Hafiz, J.-M. Friedt,
N. Passilly, and R. Boudot

AFFILIATIONS

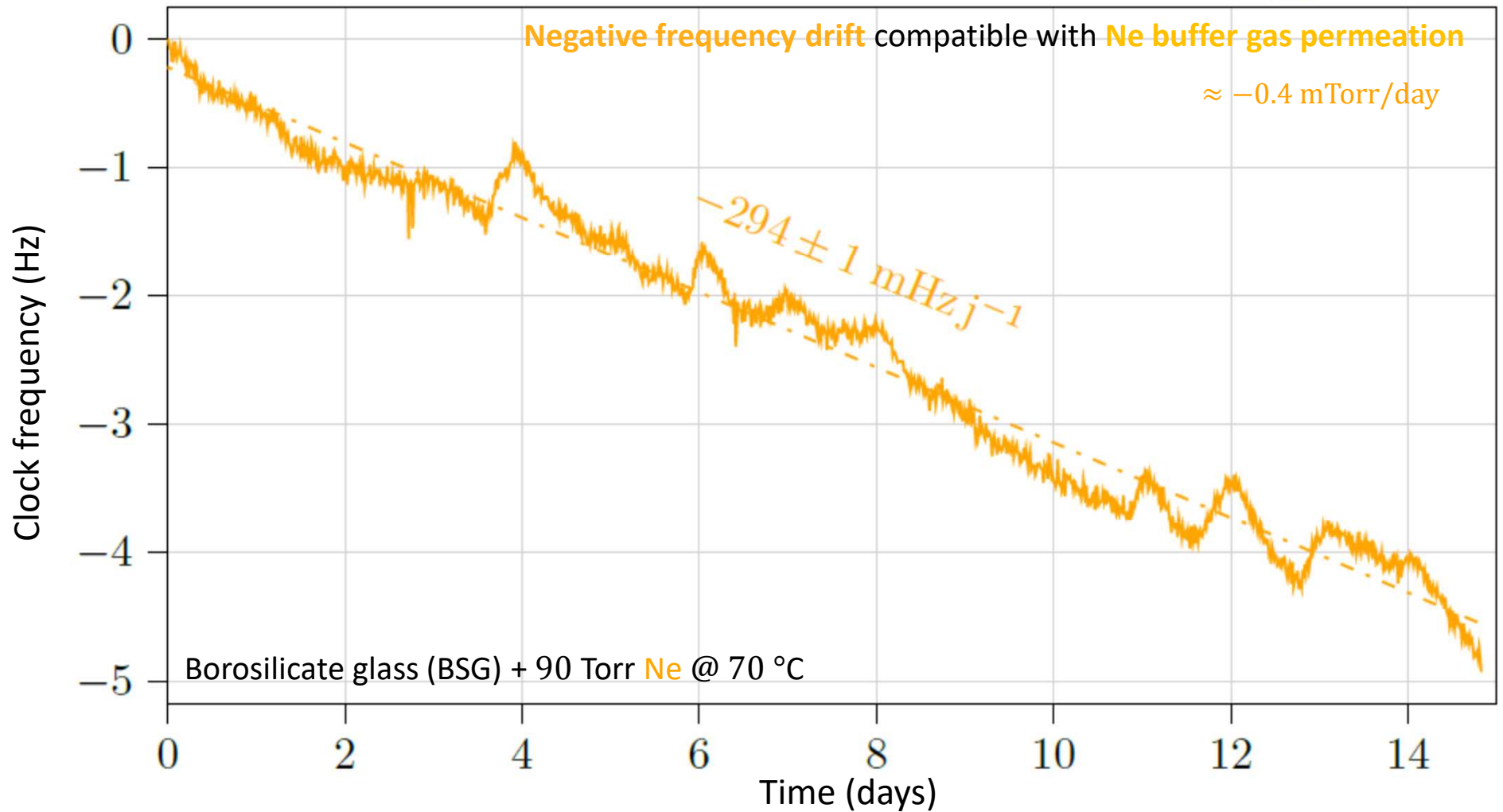
FEMTO-ST, CNRS, Université de Franche-Comté, ENSMM, Besançon, France



Sensitivity reduced by:
430 (Vs CW)
10 (Vs Ramsey)

M. Abdel Hafiz *et al*, App. Phys. Lett., 120, 064101 (2022)

First clock stability tests with SABR



Dedicated studies on gas permeation

S. Abdullah et al. Appl. Phys. Lett. **106**, 101063 (2015)

Gas permeation through the cell walls

Buffer gas induces a shift $\Delta\nu_{bg}$ of the clock transition frequency :

$$\Delta\nu_{bg} = P[\beta + \delta(T - T_0) + \gamma(T - T_0)^2]$$

Buffer gas can enter into or leave the cell

$$(\beta_{Ne} = 686 \text{ Hz/Torr}, \Delta P/P \approx 10^{-7} \text{ to reach a stability of } 10^{-12})$$

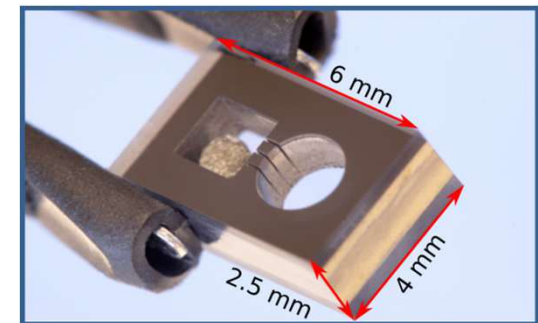
β, δ, γ : gas coefficients
 T : cell temperature
 T_0 : ref. temperature (273.16K)
 P : total pressure (at 0°C)

Evolution of the buffer gas pressure

$$P(t) = P_{ext} - (P_{ext} - P_{in}) \times e^{-\frac{t}{\tau}}$$

$$\tau = \frac{V \times d}{K \times A \times P_{ref}}$$

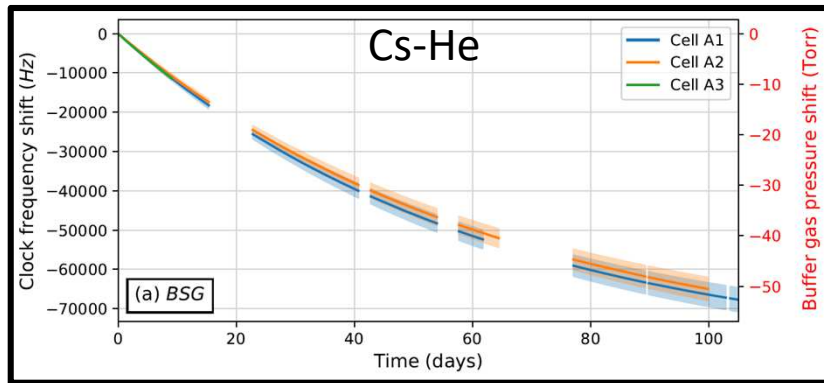
K : permeation rate



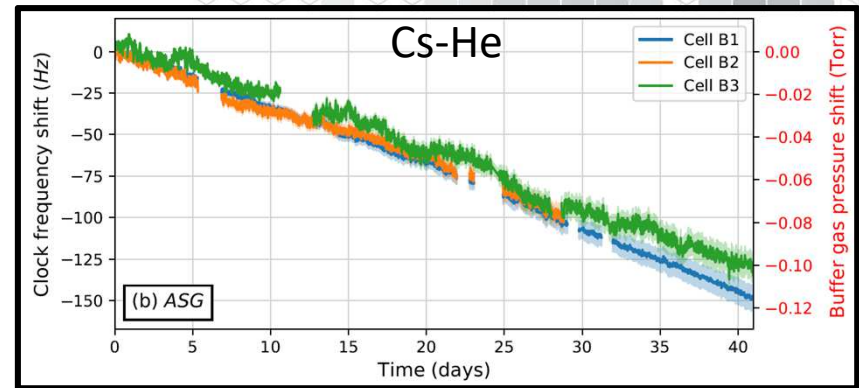
Clock frequency evolution \Rightarrow Buffer gas pressure evolution $\Rightarrow K$

V = volume, d = thickness, A = surface, P_{ref} = Atm. Pres. et P_{in} , P_{ext} = Press. in and out of the membrane

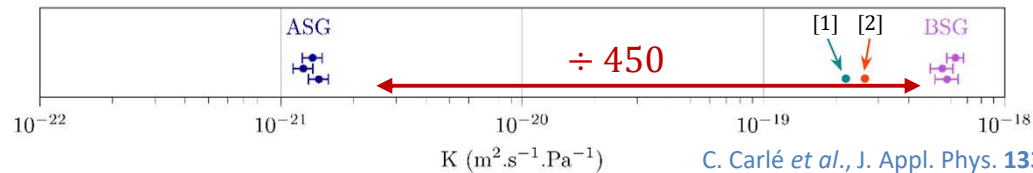
Gas permeation: BSG Vs ASG (tests with He buffer gas)



Loss of 50 torrs of He in 3 months
Exponential fit in agreement with permeation process



Permeation rate reduced by ~ 450
In agreement with [2]



Providers of wafer-compatible ASG are rare



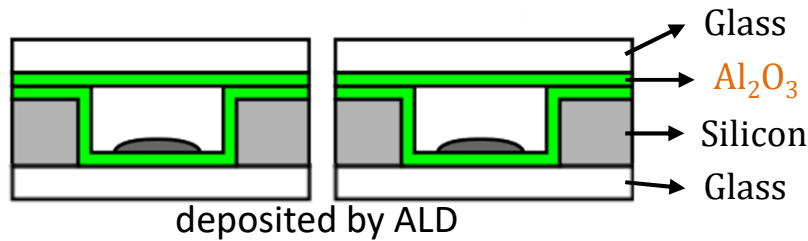
| Composition | ASG (%) | BSG (%) |
|-------------------------|---------|---------|
| Al_2O_3 | 25 | 2 |
| SiO_2 | 60 | 81 |
| B_2O_3 | 2 | 13 |
| NaO_2 | 10 | 4 |

[1] S. Abdullah et al., Appl. Phys. Lett. 106, 101063 (2015)

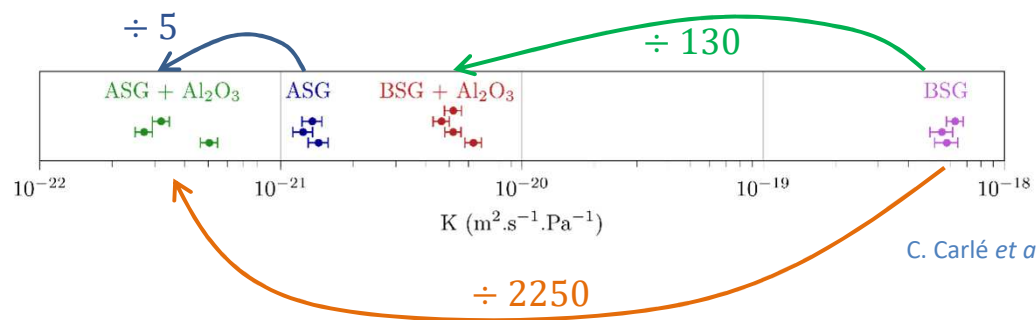
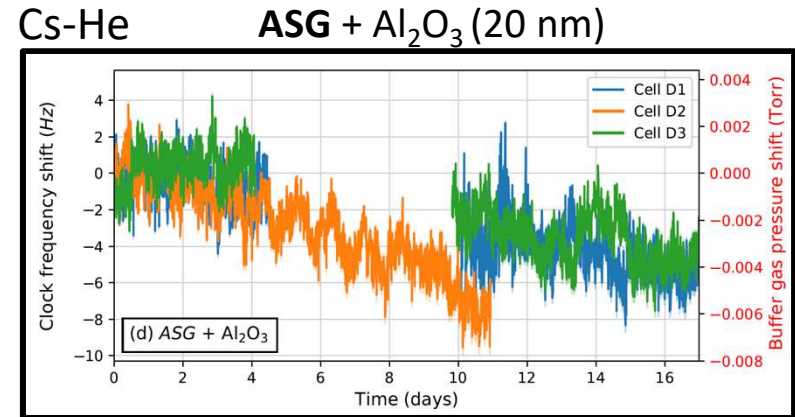
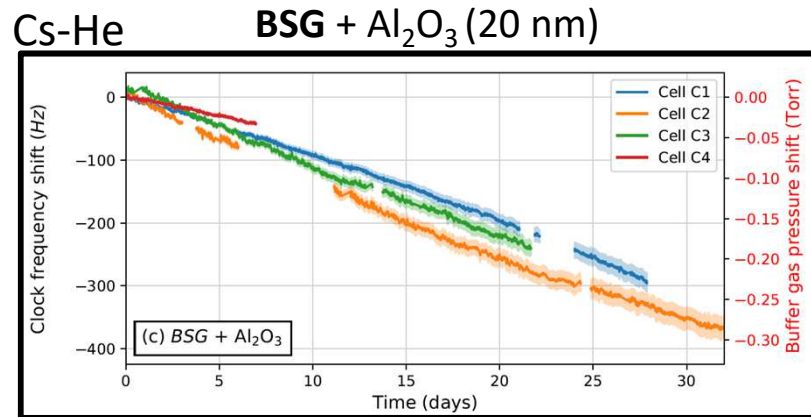
[2] A. Dellis et al., Opt. Lett. 41, 12 (2016)

Gas permeation: Al₂O₃ coatings (tests with He buffer gas)

Al₂O₃ coatings can be used to limit the alkali consumption by the glass



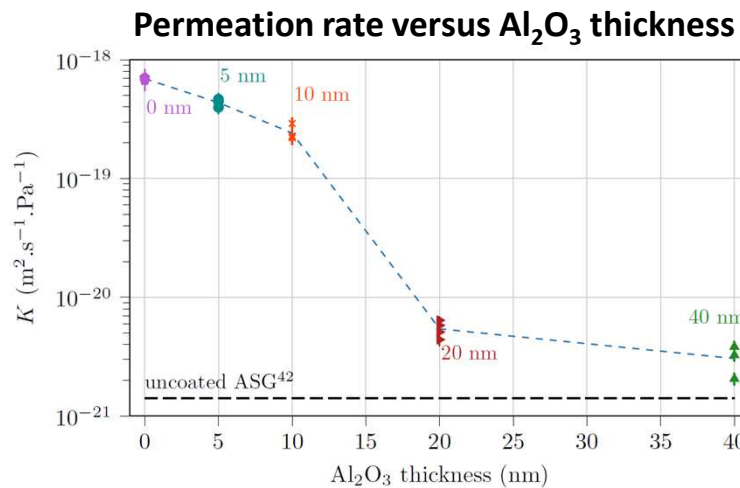
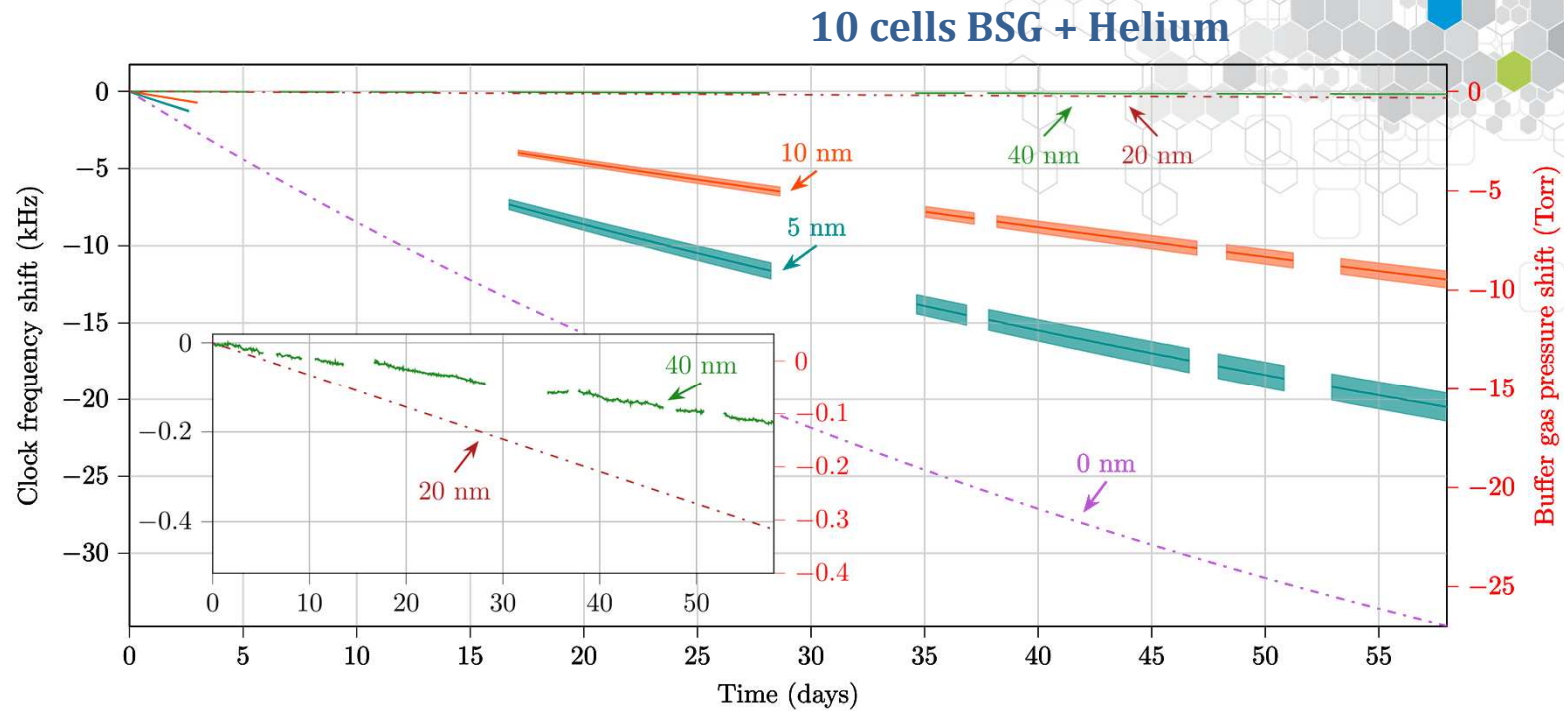
S. Woetzel et al., Surf. Coat. Tech. 221, 158 (2013)
 S. Karlen et al., Opt. Exp. 25, 3, 2187 (2017)
 G. Pate et al., Opt. Lett. 48, 2, 383 (2023)



C. Carlé et al., J. Appl. Phys. 133, 214501 (2023)

Al₂O₃ reduces He permeation. Good alternative to ASG.

Impact of the Al₂O₃ coating thickness

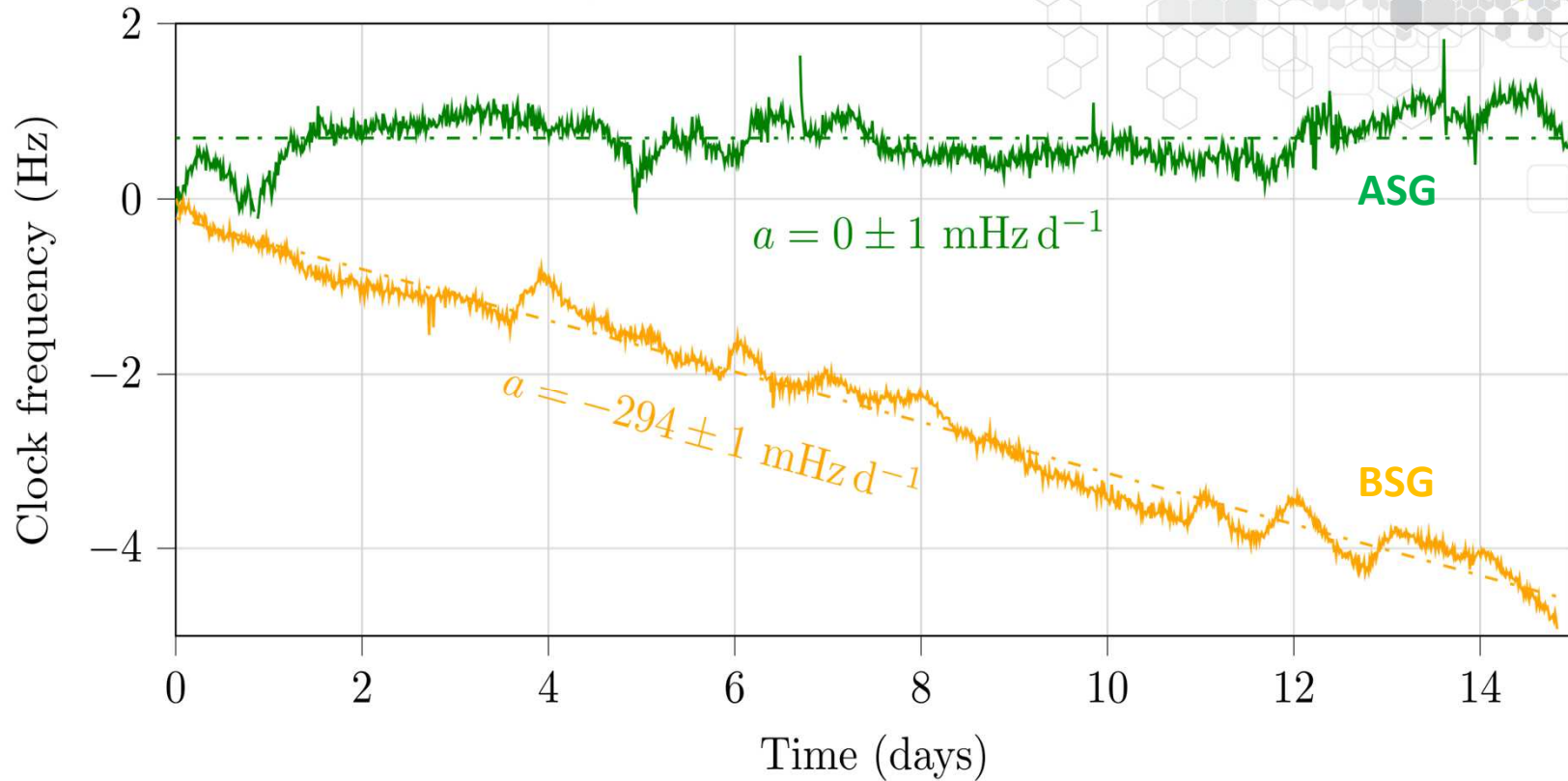


Reduction of He permeation until 20 nm

Not a significant improvement between 20 and 40 nm

C. Carlé et al., ArXiv 2404.07144 (2024)
Accepted in J. Appl. Phys. (2024)

What about Ne permeation ?



Strong reduction of Ne permeation with ASG

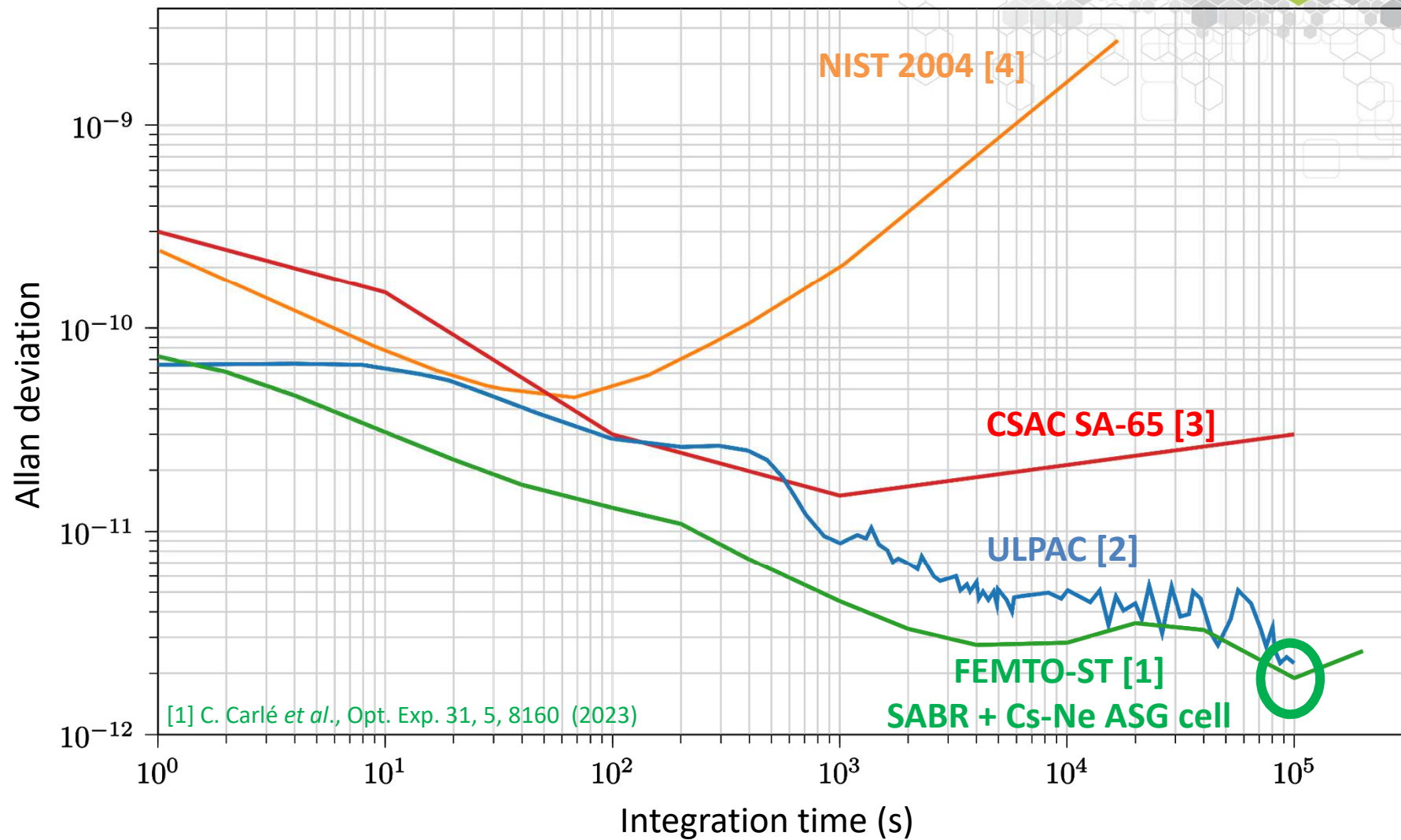
C. Carlé *et al.*, *Opt. Exp.* 31, 5, 8160 (2023)

Also observed with Al_2O_3 coatings

C. Carlé *et al.*, ArXiv 2404.07144 (2024)

Accepted in *J. Appl. Phys.* (2024)

Stability results with a microcell Cs-Ne CPT clock (SABR + ASG)



[1] C. Carlé *et al.*, *Opt. Exp.* 31, 5, 8160 (2023)

FEMTO-ST [1]
SABR + Cs-Ne ASG cell

[2] H. Zhang *et al.*, *IEEE J. Solid state* (2019)

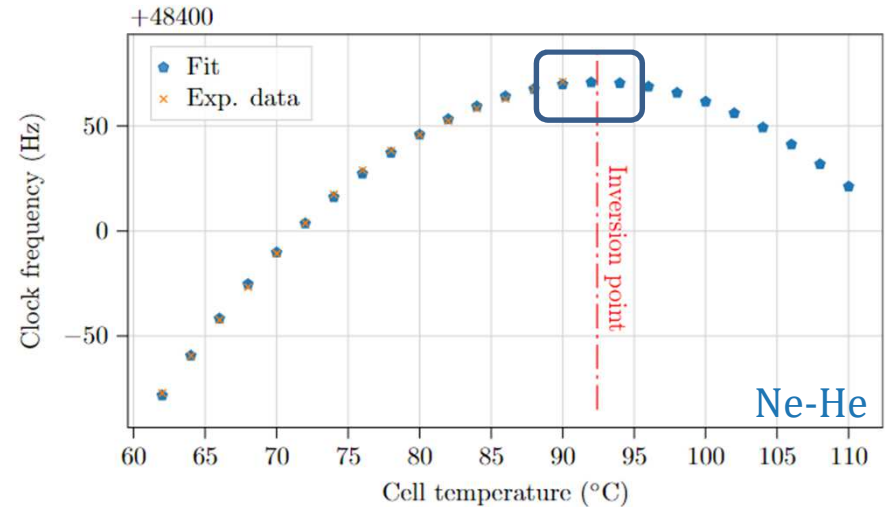
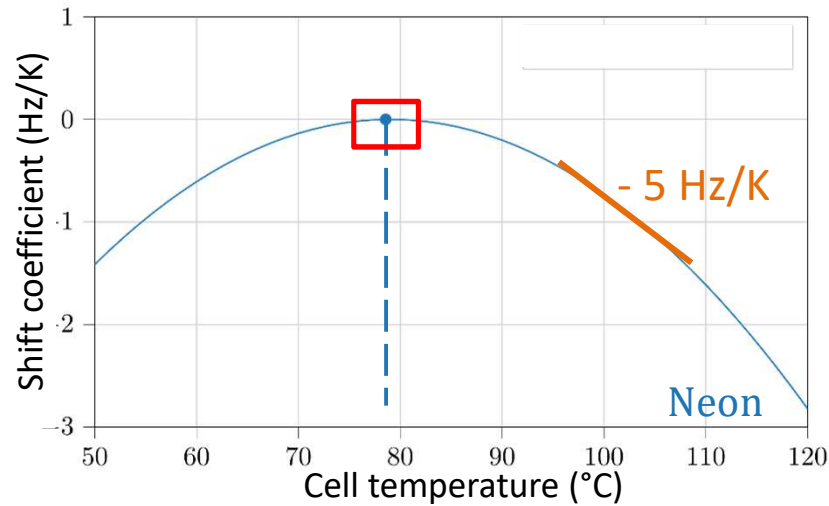
[3] Microchip CSAC SA65 datasheet

[4] S. Knappe *et al.*, *Appl. Phys. Lett.* 85, 9 (2004).

Increased operation temperature with buffer gas mixtures

Neon: inversion temperature around 79°C [1]

O. Kozlova et al. Phys. Rev. A **83**, 062714 (2011)



Some applications require the clock to operate at higher temperatures.



Reduction of He permeation with ASG

Cells with Ne-He mixture

Increase T_{inv} , fixed by the bg pressure ratio

Expected 4.7% He for $T_{inv} = 100^\circ\text{C}$



$T_{inv} \approx 92.4^\circ\text{C}$



$\begin{cases} r_{He} = 3\% \\ r_{Ne} = 97\% \end{cases}$

**Lack of precision
in the mixture ratio**

Microcells with tunable He-Ne buffer gas mixtures

Use of break-seal gas reservoirs



Science cavity pre-filled with Ne
Non-through reservoirs pre-filled with He
He gas released through fs laser ablation of a wall membrane

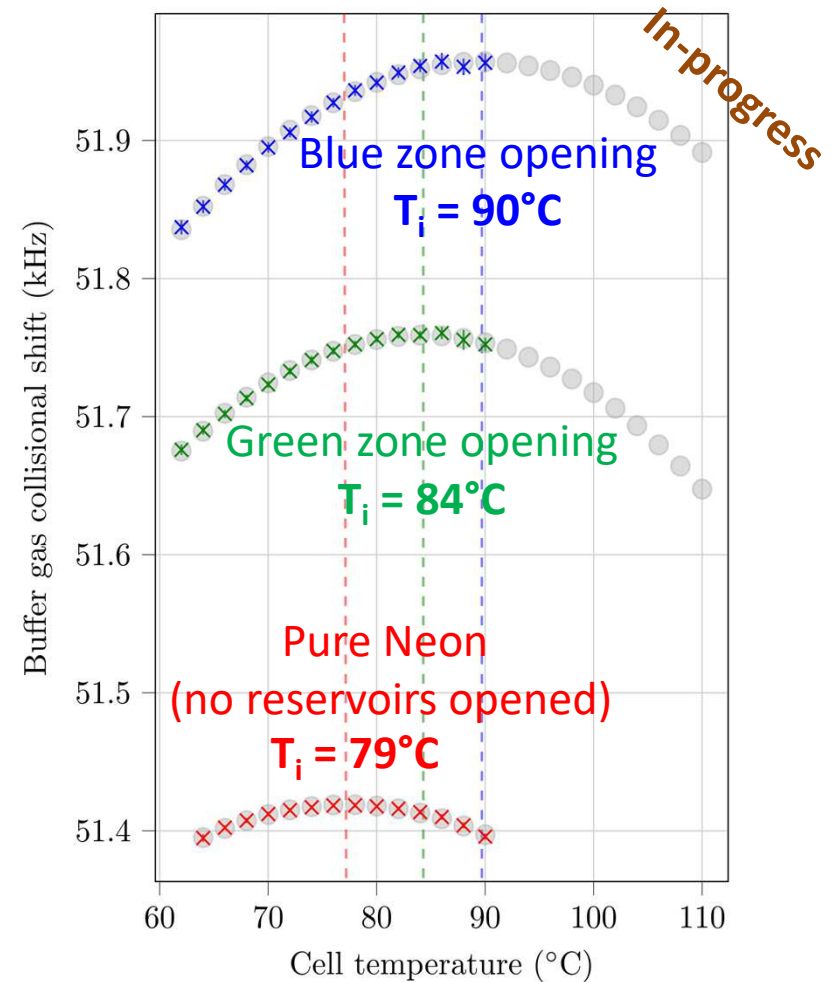
V. Maurice et al., Nature Microsystems and Nanoengineering 8, 129 (2022)



N₂-based mixtures



Break-seals and make-seals



Gradual increase of Helium
Shift of the inversion point with
consecutive opening of reservoirs areas
**MEMS cells with tunable Ne-He mixture,
after wafer sealing**

Conclusions on microwave microcell CPT clocks

Microwave CPT-based microcell clocks
low 10^{-12} range stability at 1 day

Ramsey-based interrogation protocols in MEMS cells

Reduction of the clock frequency dependence to laser field parameters by > 100 (Vs CW regime)

Low-permeation glass wafers and Al_2O_3 coatings

Reduction of the He permeation by **450** with ASG glass, by **130** with BSG + Al_2O_3 glass

Reduction of the Ne permeation

Relevant permeation reduction with a 20 nm-thick Al_2O_3 coating

Cells with He-Ne buffer gas mixtures for increased operation temperature

Microfabricated break-seal membranes for fine tuning of buffer gas mixture ratio

Perspectives

Cells with N_2 -based buffer gas mixtures
Use of narrow-linewidth VCSELs [1]

[1] M. Huang et al., Appl. Phys. Lett. 121, 114002 (2022)

Towards miniaturized microcell **optical** references

Probe ultra-narrow transitions

Improve the cell purity

Increase the frequency ν_0
Probe optical transitions
($\nu_0 > 300$ THz)

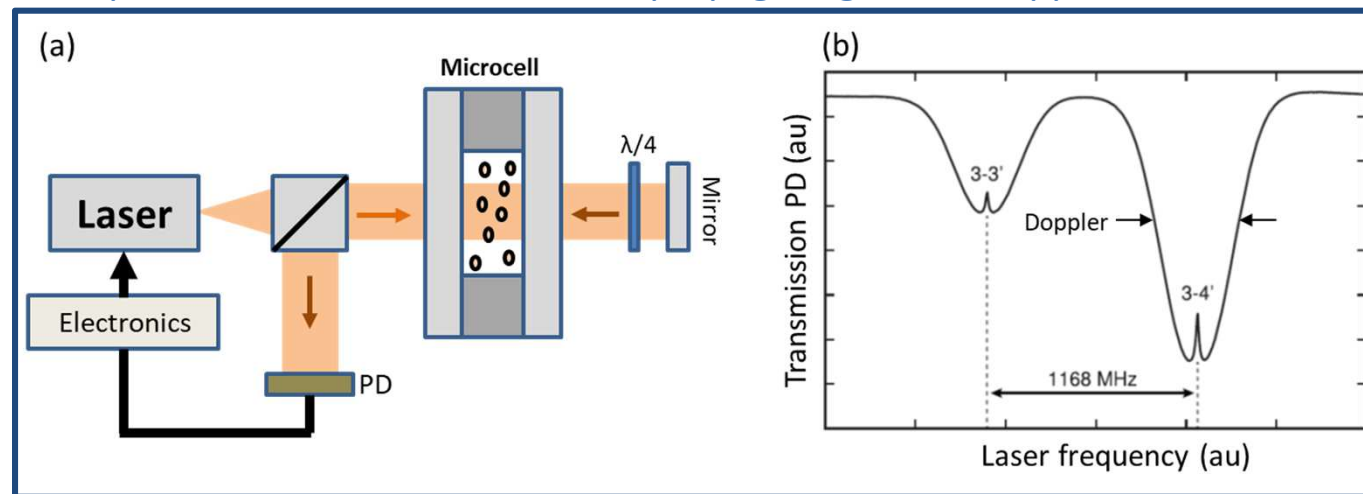
$$\sigma_y(\tau) = \frac{\Delta\nu}{\nu_0} \frac{1}{S/N} \tau^{-1/2}$$

Increase the SNR
Low-noise lasers
Detect high-signals



Sub-Doppler spectroscopy techniques

Hot vapor interacts with two counter-propagating fields: Doppler-free resonances

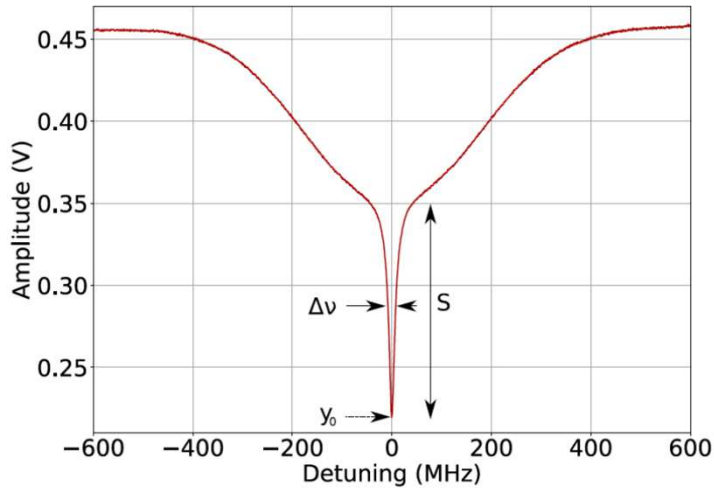


Simple architecture: 1 laser + 1 vapor cell / No laser cooling, no UHV

High potential for miniaturization with MEMS cells and integrated lasers/photronics

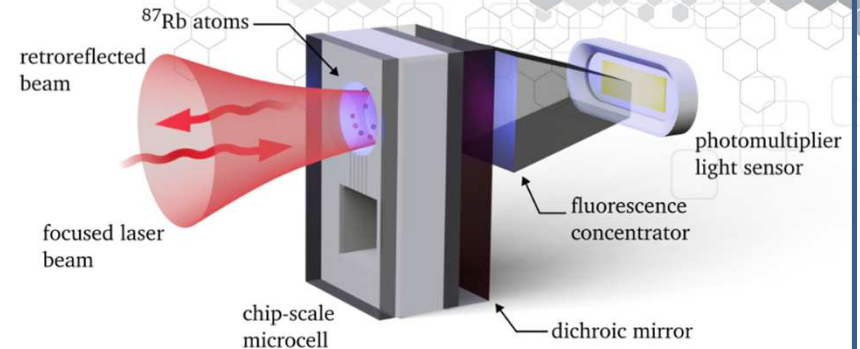
Microcell optical references at FEMTO-ST

Dual-frequency sub-Doppler Cs (895 nm)



A. Gusching et al., *Opt. Lett.* 48, 6, 1526 (2023)

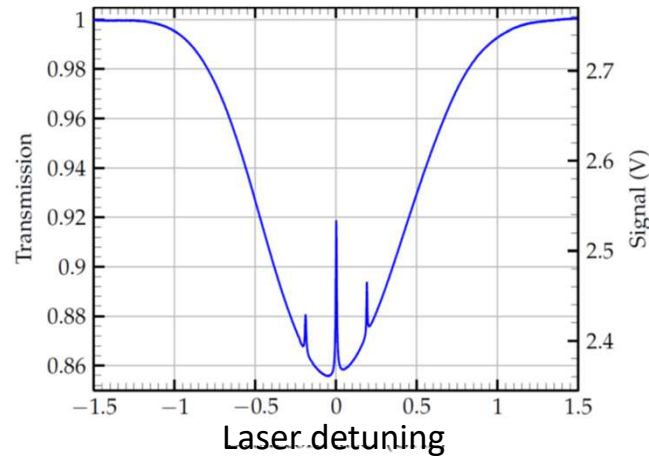
Rb two-photon transition (778 nm)



Natural linewidth ~ 330 kHz

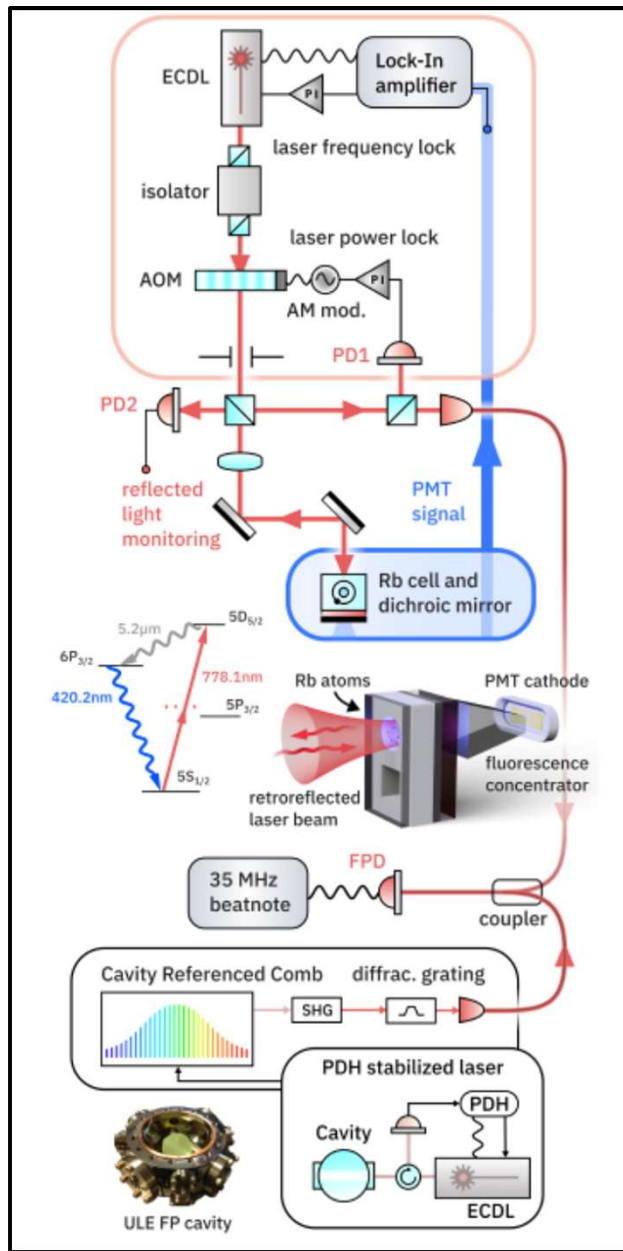
M. Callejo et al., <https://arxiv.org/pdf/2407.00841> (2024)

Cs atom $6S_{1/2} - 7P_{1/2}$ (459 nm)

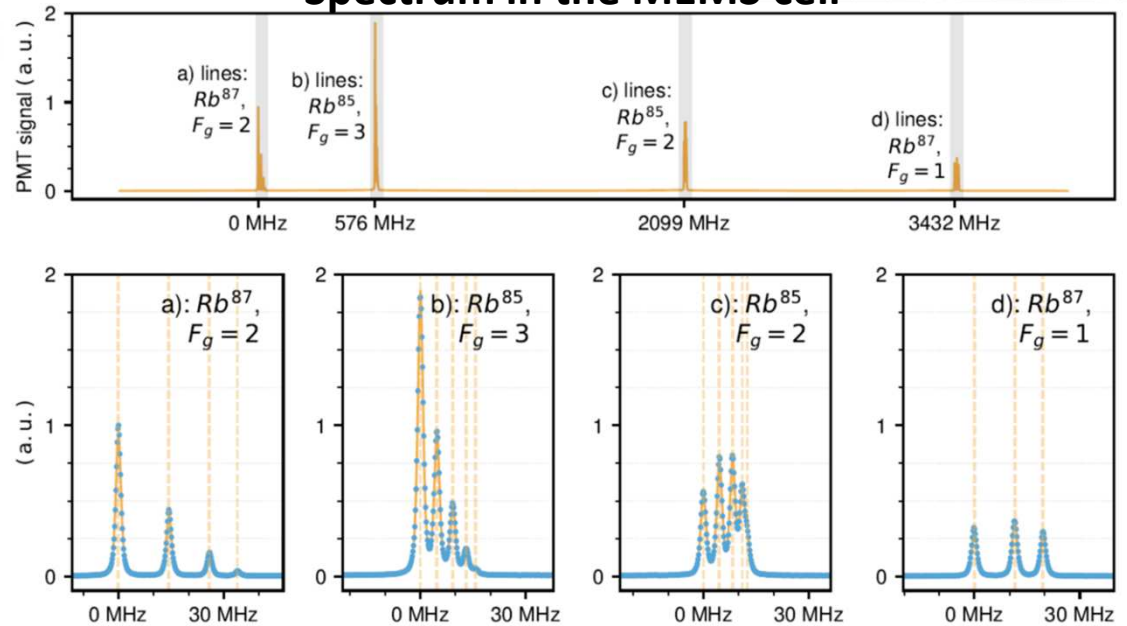


E. Klinger et al., *Opt. Lett.* 49, 8, 193 (2024)

Rb two photon transition at 778 nm at FEMTO-ST



Spectrum in the MEMS cell

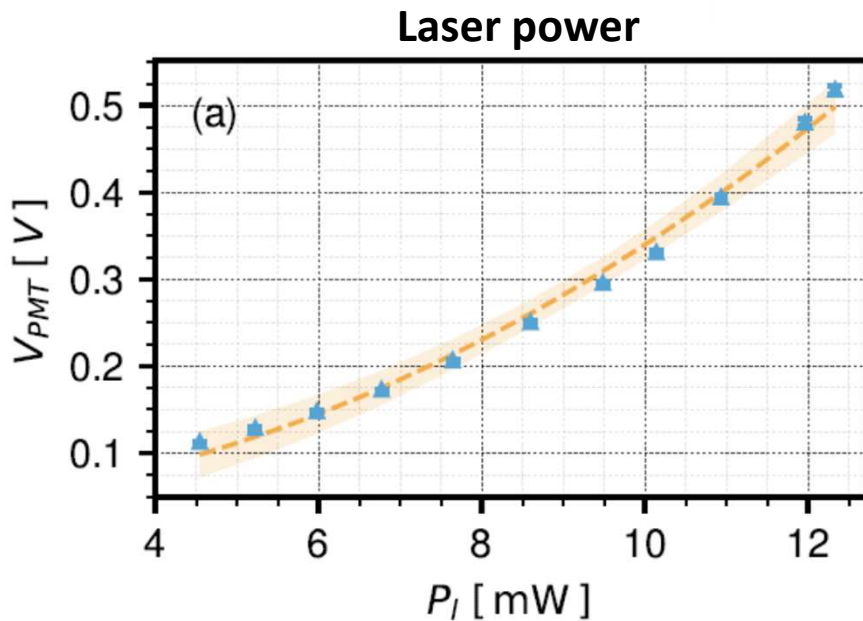


$F_g=2, F_e=4$ (^{87}Rb)

We worked with this transition

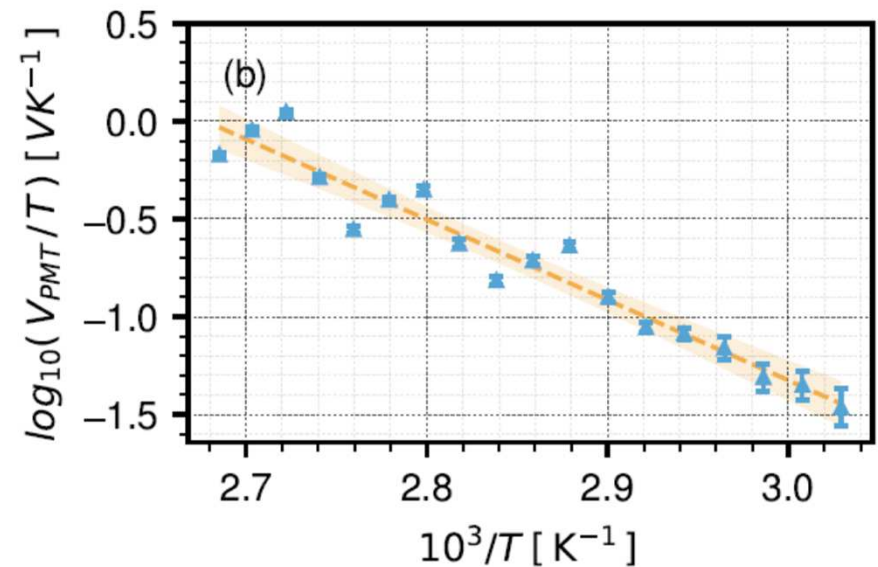
Lorentzian width (MEMS cell) \sim 900 kHz
Collisional broadening due to contaminants

Amplitude of atomic resonance



TPA : second-order non-linear process
proportional to the square root of the laser intensity

Behaviour well observed



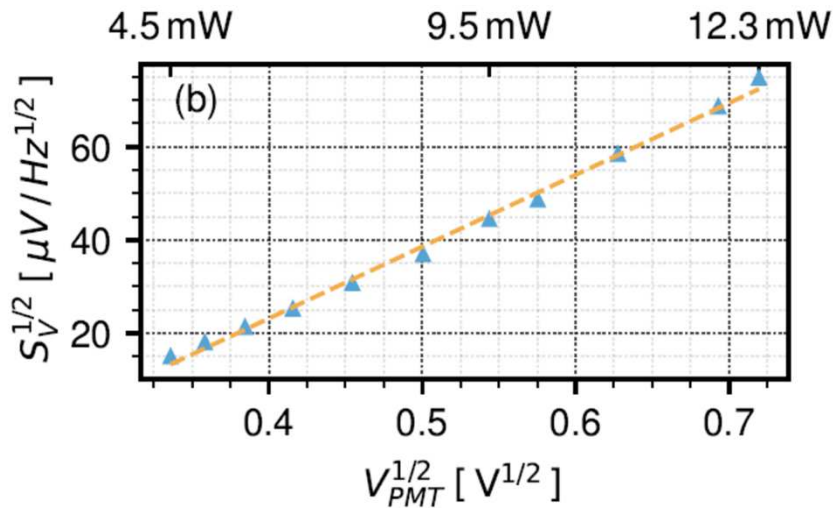
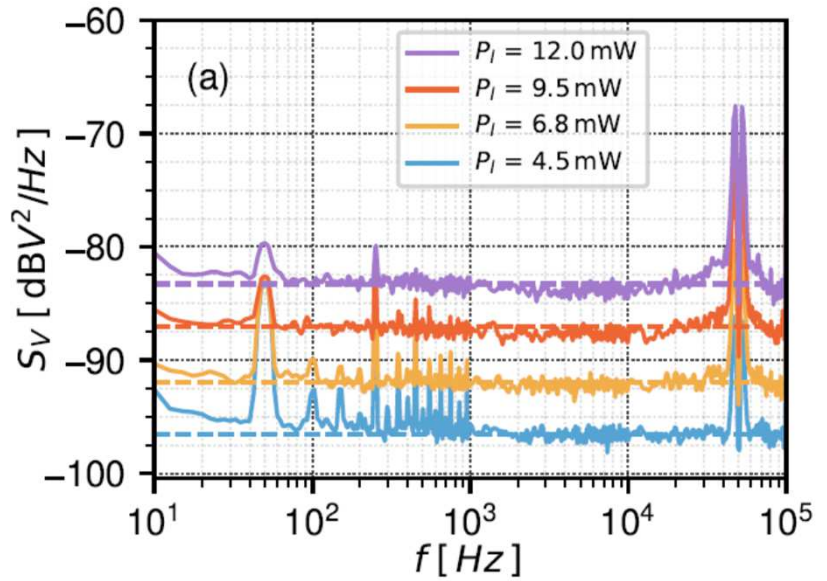
The amplitude of the TPA resonance
depends on the vapor density



Operating points : 12 mW (max for our setup), $T = 110\text{ }^\circ\text{C}$

Noise sources

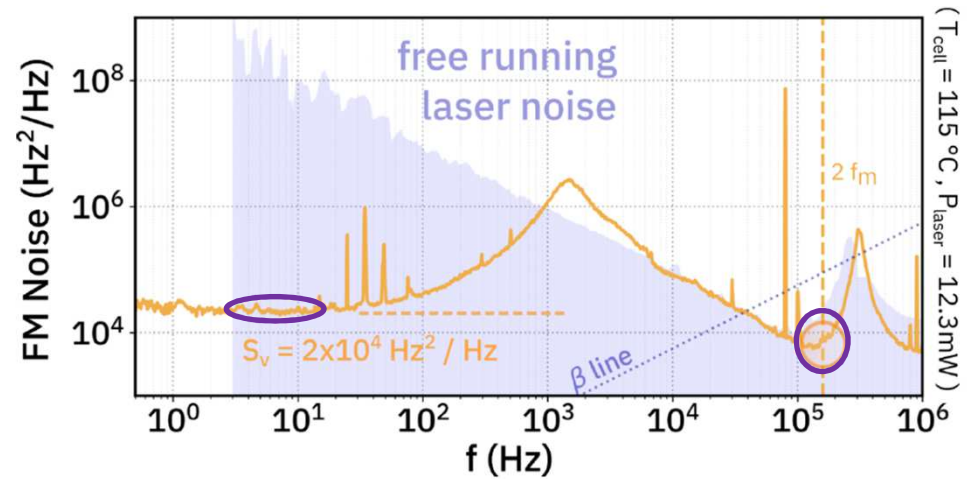
Photon shot noise



Photon shot-noise limited SNR

Intermodulation noise

$$\sigma_y(\tau) \simeq \frac{1}{2} \sqrt{\frac{S_v(2f_m)}{v_0^2}} \frac{1}{\sqrt{\tau}}$$



Intermodulation limitation

$S_v = 6000$ Hz²/Hz @ 160 kHz

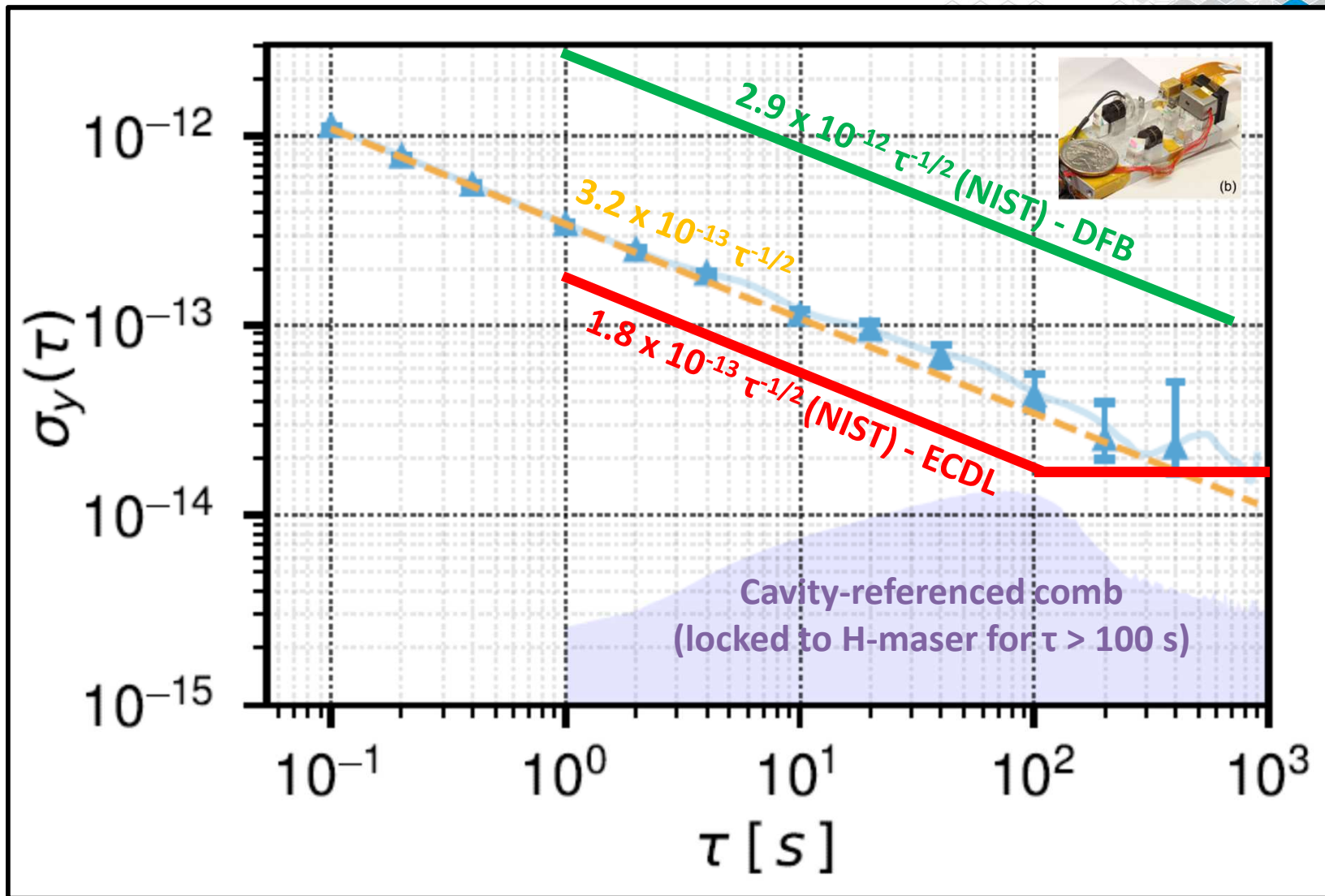
$$\sigma_{inter}(1s) = 1 \times 10^{-13}$$

Stability at 1 s (prediction)

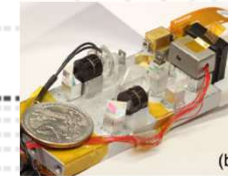
$S_v = 2 \times 10^4$ Hz²/Hz @ 1 Hz

$$\sigma_y(1s) = 3.5 \times 10^{-13}$$

Short-term stability of MEMS-cell optical references



$T = 110^\circ\text{C}$
 $P = 12$ mW
 $f_m = 80$ kHz



M. Callejo et al., <https://arxiv.org/pdf/2407.00841>

Z. Newman et al., *Opt. Lett.* 46, 18 (2021) [^{85}Rb transition!]

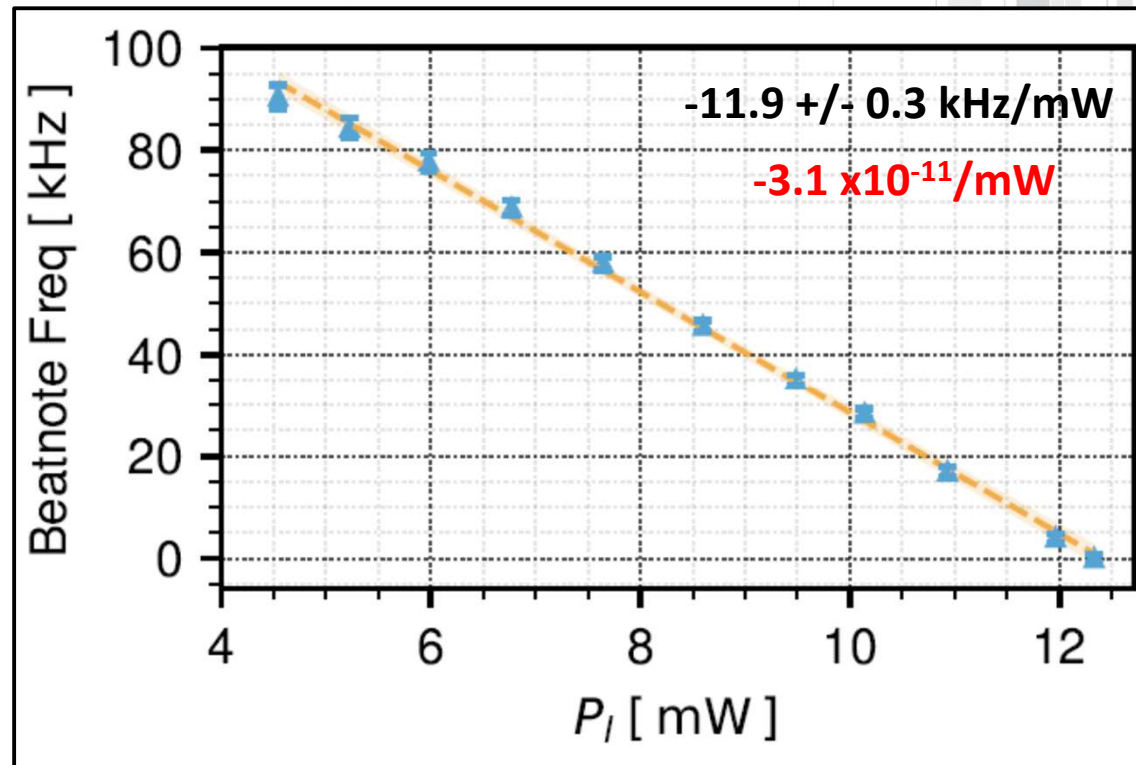
V. Maurice et al., *Opt. Exp.* 28, 17, 24710 (2020)

Short-term limits:

Photon shot noise and Intermodulation effect

Frequency shifts

Light-shift (AC Stark) is an important contribution to the mid-term stability of optical references



Light-shift mitigation techniques are planned for improved stability > 100 s [1-3]

Collisional shifts to be investigated [about - 1 kHz/K measured]

[1] : V. I. Yudin et al., Phys. Rev. Appl. 14, 024001 (2020)

[2]: M. Abdel Hafiz et al., Phys. Rev. Appl. 14, 034014 (2020)

[3] D. Li et al., Opt. Express 32, 2 (2024)

Conclusions on microcell optical references

Microcell optical references: $3.2 \times 10^{-13} \tau^{-1/2}$ up to 100 s
Results obtained with Rb 778 (and Cs 895) experiments



Large margin of progress for optical references
(the 10^{-14} / 10^{-15} range ? at 1 s is realistic)



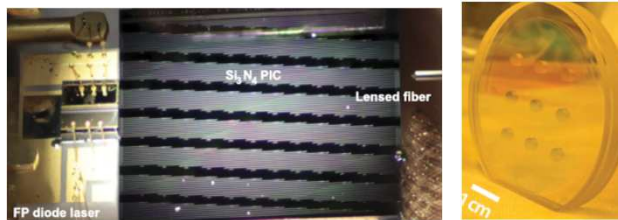
MEMS cell technology



Ultra-pure MEMS cells
Increased MOEMS functionalities
Optimized collection

V. Maurice et al., *Microsyst. Nanoeng.* **8**, 129 (2022).
G. D. Martinez et al., *Nature Comm.* **14**, 3501 (2023)
R. Boudot et al., *Sci. Rep.* **10**, 16590 (2020)

Ultra-low noise integrated lasers



Hybrid photonic-atomic lasers
High-Q micro-resonators
Miniature ultra-stable FP cavities

A. Siddharth et al., *APL Photonics* **7**, 046018 (2022)
G. Lihachev et al., *Nature Comm.* **13**, 3522 (2022)
V. Snigirev et al., *Nature* **615**, 411 (2023)
J. Guo et al., *Sci. Adv.* **8**, eabp9006 (2022)
C. A. McLemore et al., *PRAp* **18**, 054054 (2022)
M. Clementi, *Light Science Applications* **12**, 296 (2023)

New regimes

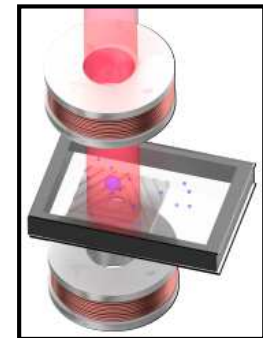


Image credit: J. McGilligan

Cold atoms
Cavity-enhanced interactions

C. C. Nshii et al., *Nature Nano* **8**, 321 (2013)
JP McGilligan et al., *APL* **117**, 054001 (2020)

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