

# Oblique angle co-sputtering of nanostructured Ti-W thin films: Influence of deposition current on structure and electrical properties

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In the present work, Ti-W thin films were deposited on glass and (100) silicon substrates by DC magnetron co-sputtering. Films were prepared by the glancing angle deposition method by fixing the deposition angle to  $80^\circ$  for both targets. Ti and W target currents, namely  $I_{Ti}$  and  $I_W$ , were systematically and reversely changed from 0 mA to 300 mA, to tune the composition of the films. All other working parameters were kept constant. For all co-sputtering conditions, the deposition time was adjusted in order to get a film thickness close to 400 nm. A columnar microstructure was obtained with a Janus-like architecture as a function of the operating target currents. Different morphologies were observed between the two opposite sides of the columns. Surface and cross-section views of Ti-W thin films were observed by scanning electron microscopy (SEM). The chemical composition was determined by energy-dispersive X-ray spectroscopy (EDX). Evolution of the films crystallographic structure was also investigated by X-ray diffraction. Electronic transport properties of Ti-W films co-deposited on glass substrates were studied measuring DC electrical resistivity  $\rho$  as a function of the temperature  $T$  from 7 K to 300 K. The electron-phonon and electron-defect interactions were investigated from the  $\rho$  vs.  $T$  measurements and correlated with variations of the film's composition and structure. Ti and W atomic concentrations exhibited a symmetric evolution as a function of each target current. Using  $I_{Ti}/I_W = 55/245$  mA, films presented equimolar Ti and W concentrations. DC electrical resistivity vs. temperature was strongly influenced by the reverse change of target currents. These metallic-like behaviors are directly connected to the atomic concentration of elements in the films, grain size, phase occurrence and voided microstructure.