

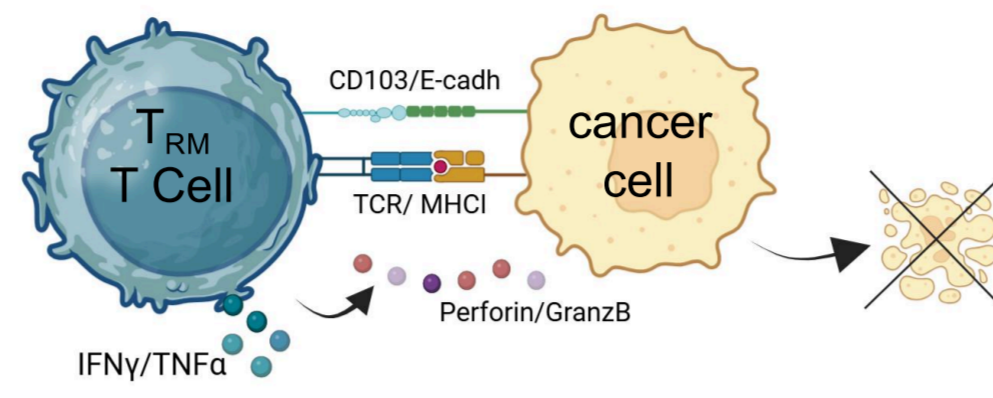
Context

Colorectal cancer (CRC): in need for the development of novel therapeutic approaches

- 2nd cause of cancer-related death and 3rd most diagnosed cancer worldwide
- 50% of patients will develop liver metastasis

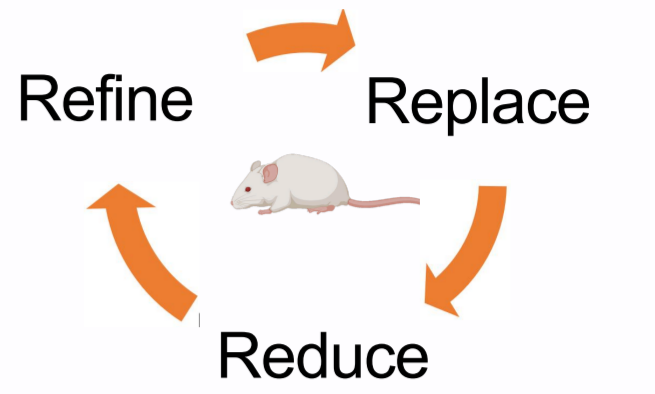
The current **preclinical models used during drug development** have shown **limitations**, such as cost, interspecies variability, low predictive accuracy and ethical concerns^[1]

→ Emergence of **Tissue Resident Memory (T_{RM}) T cell** therapy as a promising treatment for CRC liver metastasis^[2]



Microphysiological Systems (MPS), or organ-on-chips, as alternatives to conventional *in vivo* experimentation and 2D *in vitro* cell culture

- ✓ Increased biological complexity
- ✓ Key biochemical and biophysical features
- ✓ 3D *in vivo*-like cells organization and interactions

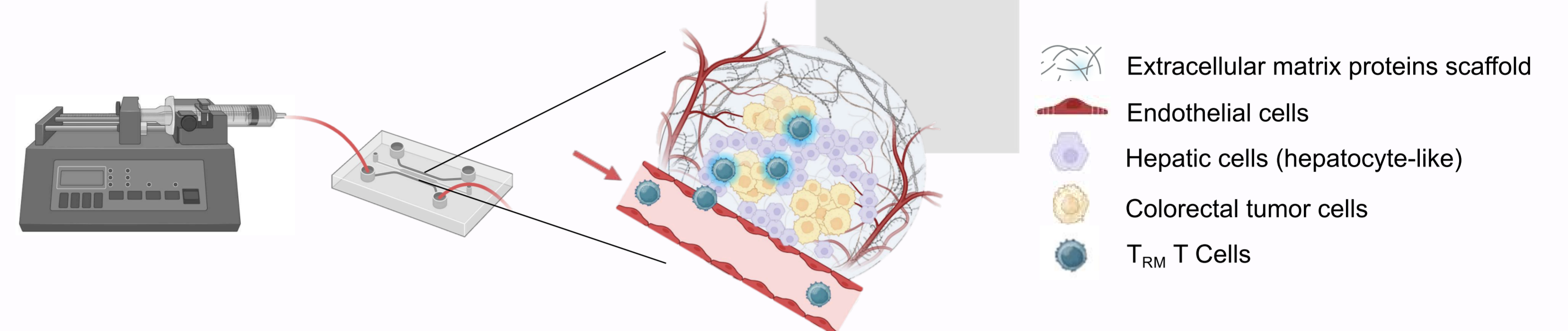


Research problem: can MPS provide a relevant platform to study cell therapy effects on reconstructed CRC liver metastasis?

Objectives

- 🎯 Model CRC liver metastasis in oxygen controlled microenvironment
- 🎯 Reproduce multi-scale vascularization
- 🎯 Study cancer cells response to a new T_{RM} cell therapy

Schematic of our CRC liver metastatic biological model

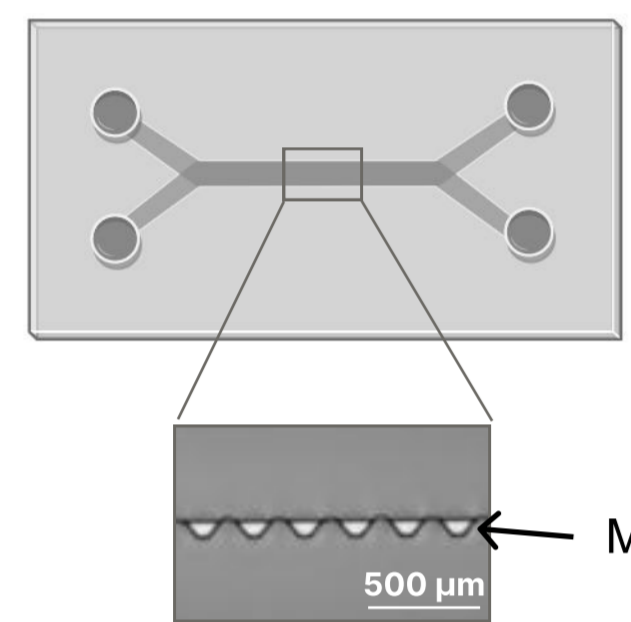


Results

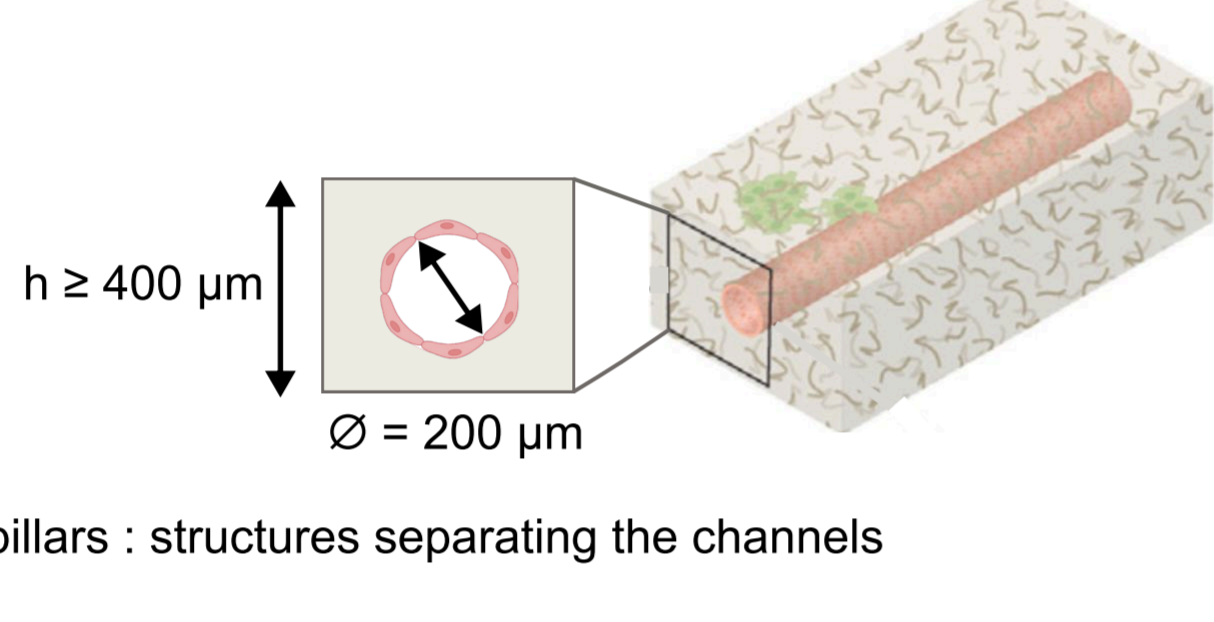
1. MICROFABRICATION

Microchip features

1. Compartmentalized chambers



2. Needle-based lumen for blood vessel modelling



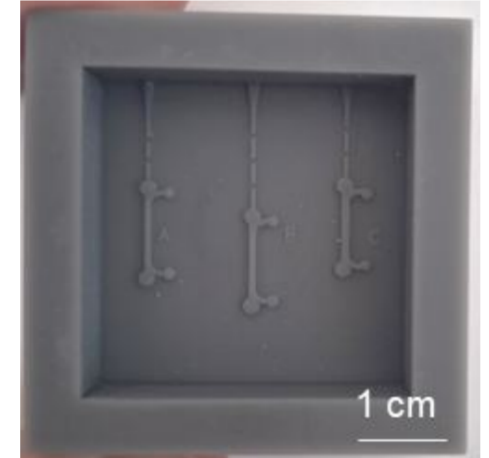
Mold microfabrication

• FFF 3D printing



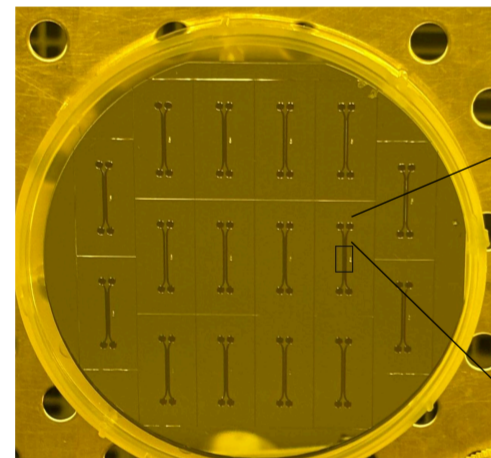
Fused Filament Fabrication

• SLA 3D printing



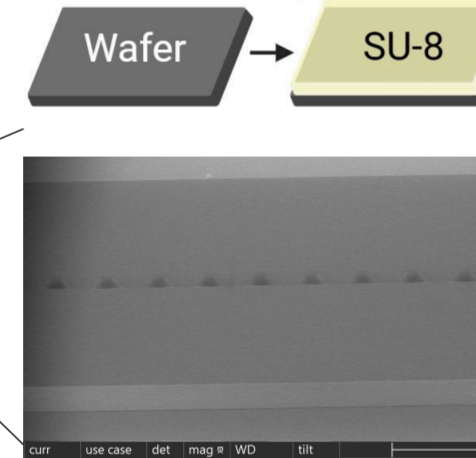
Stereolithography

• Photolithography



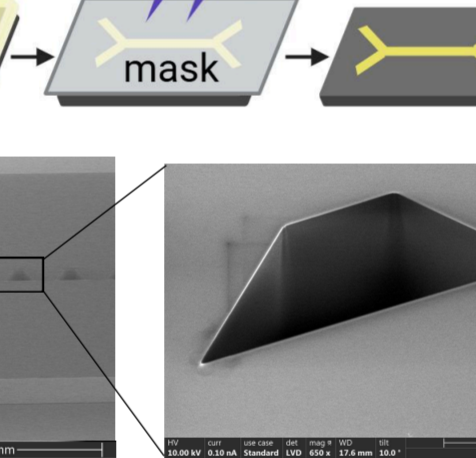
SU-8 100 wafer
h = 254 μm ± 10%

• SU-8



SU-8 micropatterns

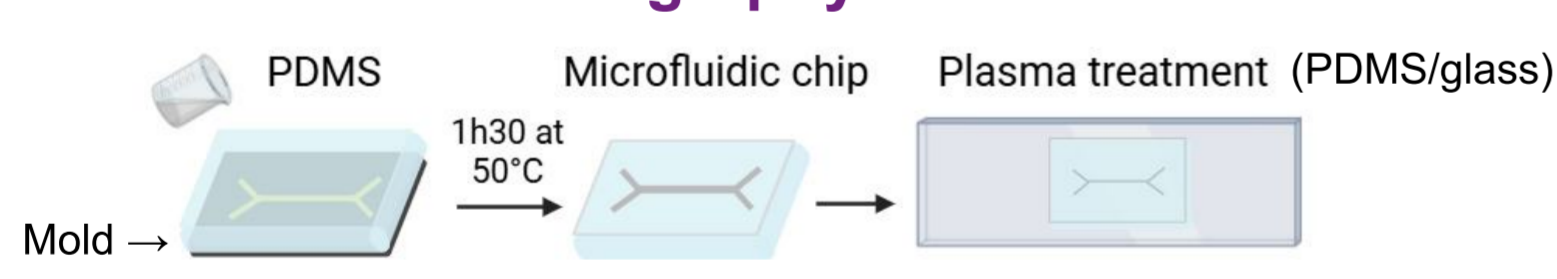
• UV



Holes in SU-8

Chip microfabrication

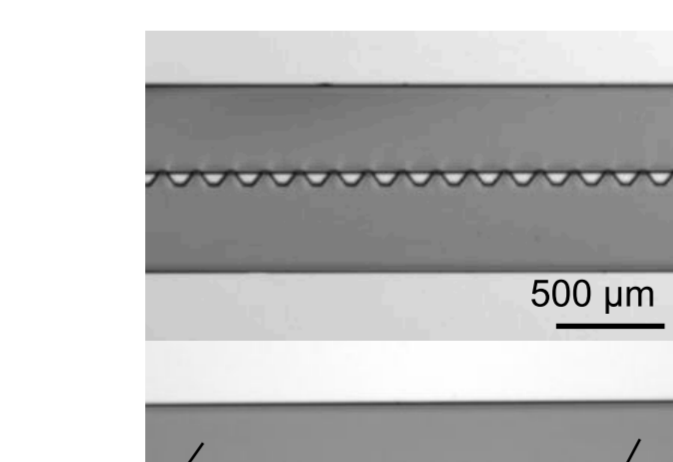
Soft lithography with PDMS



PDMS removed from SLA mold



PDMS removed from photolithography mold



SU-8 wafer after PDMS removal

⚠️ PDMS adhesion in high aspect/ratio micropatterns

2. HYDROGEL-ON-CHIP

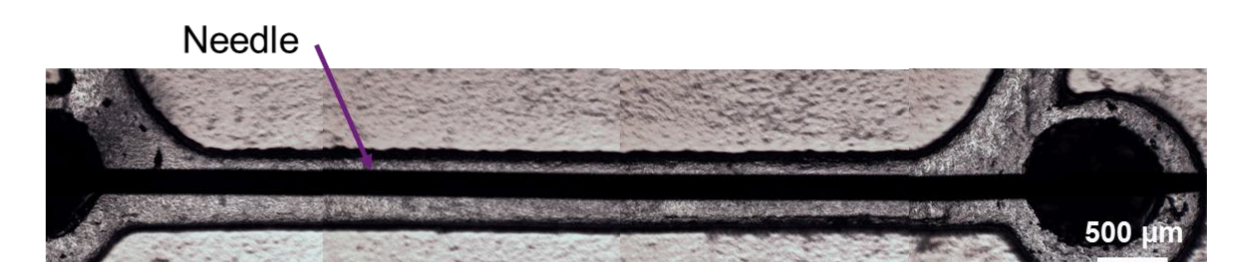
1. Micropillars for compartmentalization

- PDMS soft lithography for 250 μm height channels chip fabrication.
- Hydrogel: 10 mg/mL fibrinogen, 1 U/mL thrombin, in PBS.

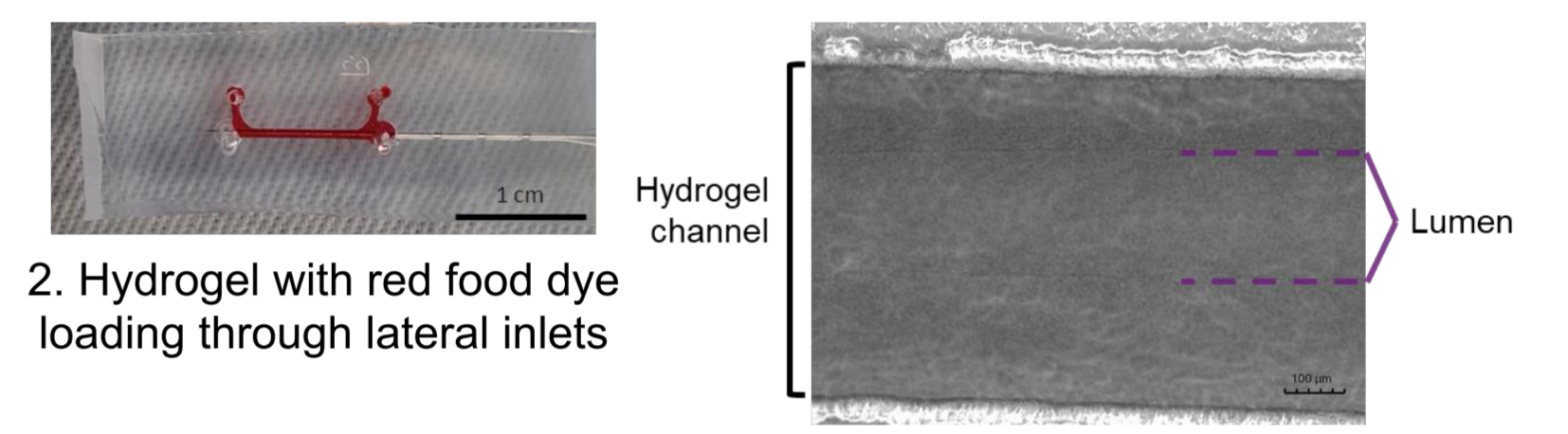


- Retention of hydrogel in a single channel
- Correct order of magnitude for micropillars dimensions

2. Needle-based lumen in hydrogel



1. Needle (200 μm diameter) insertion in the microchannel



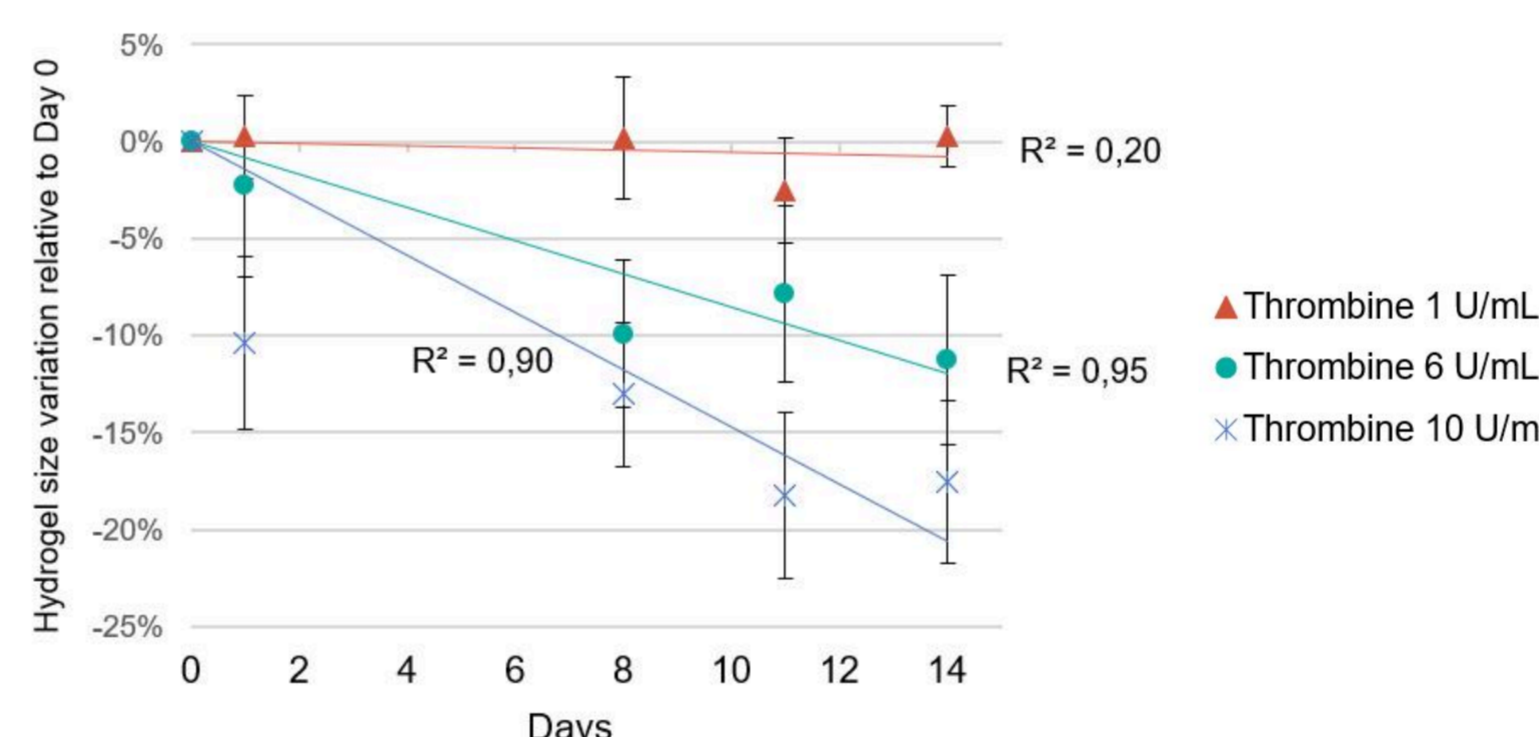
2. Hydrogel with red food dye loading through lateral inlets
3. Needle removal

→ Successful lumen formation

3. MICRO-VASCULARIZATION

Hydrogel optimization

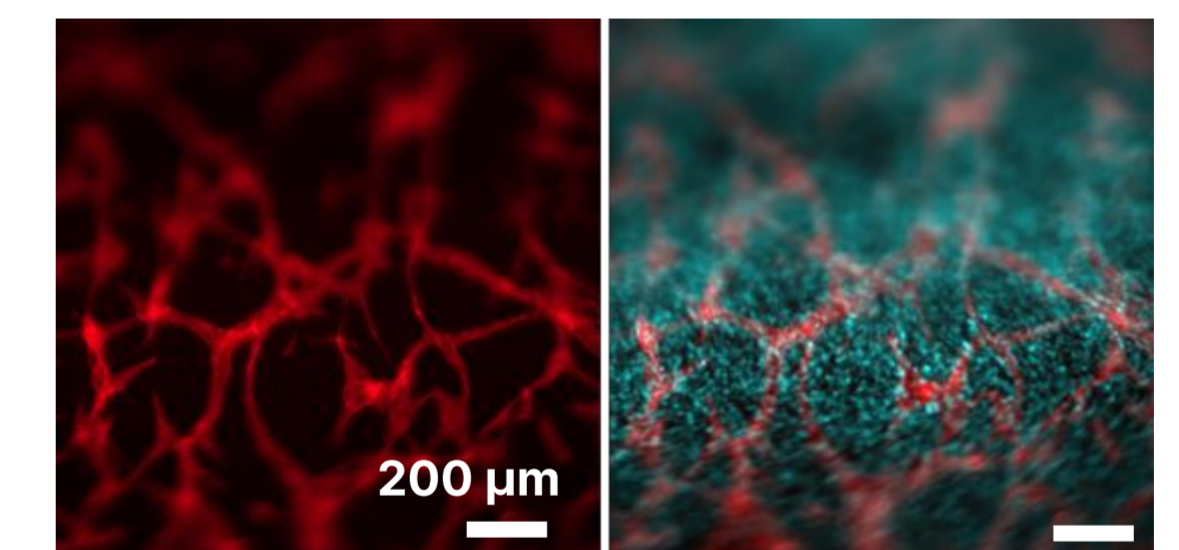
- Acellular 10 mg/mL fibrinogen gels drops (15 μL) kept in culture medium for 14 days
- Several thrombin concentrations tested: 1 to 10 U/mL



→ Thrombin 1 U/mL has best hydrogel stability over time

Endothelial cells self organization

- Co-culture HUVEC (1.65·10⁶ cell/mL) NHDF (3.3·10⁶ cell/mL) for 7 days in 15 μL hydrogel drops, in EGM2:DMEM 1:1 culture medium
- Several fibrinogen concentrations were tested

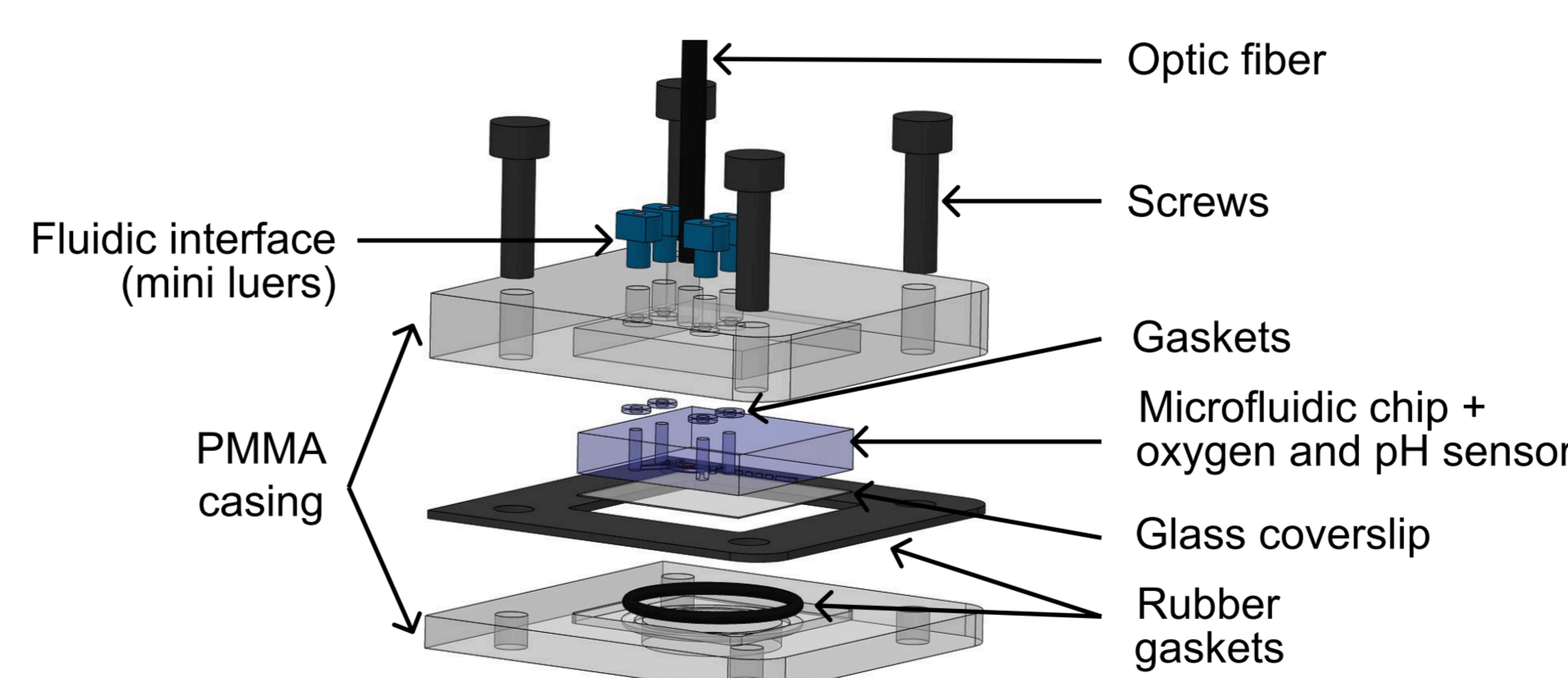


Immunofluorescence : CD31 (endothelial cells tight junctions) / Hoechst (nuclei)

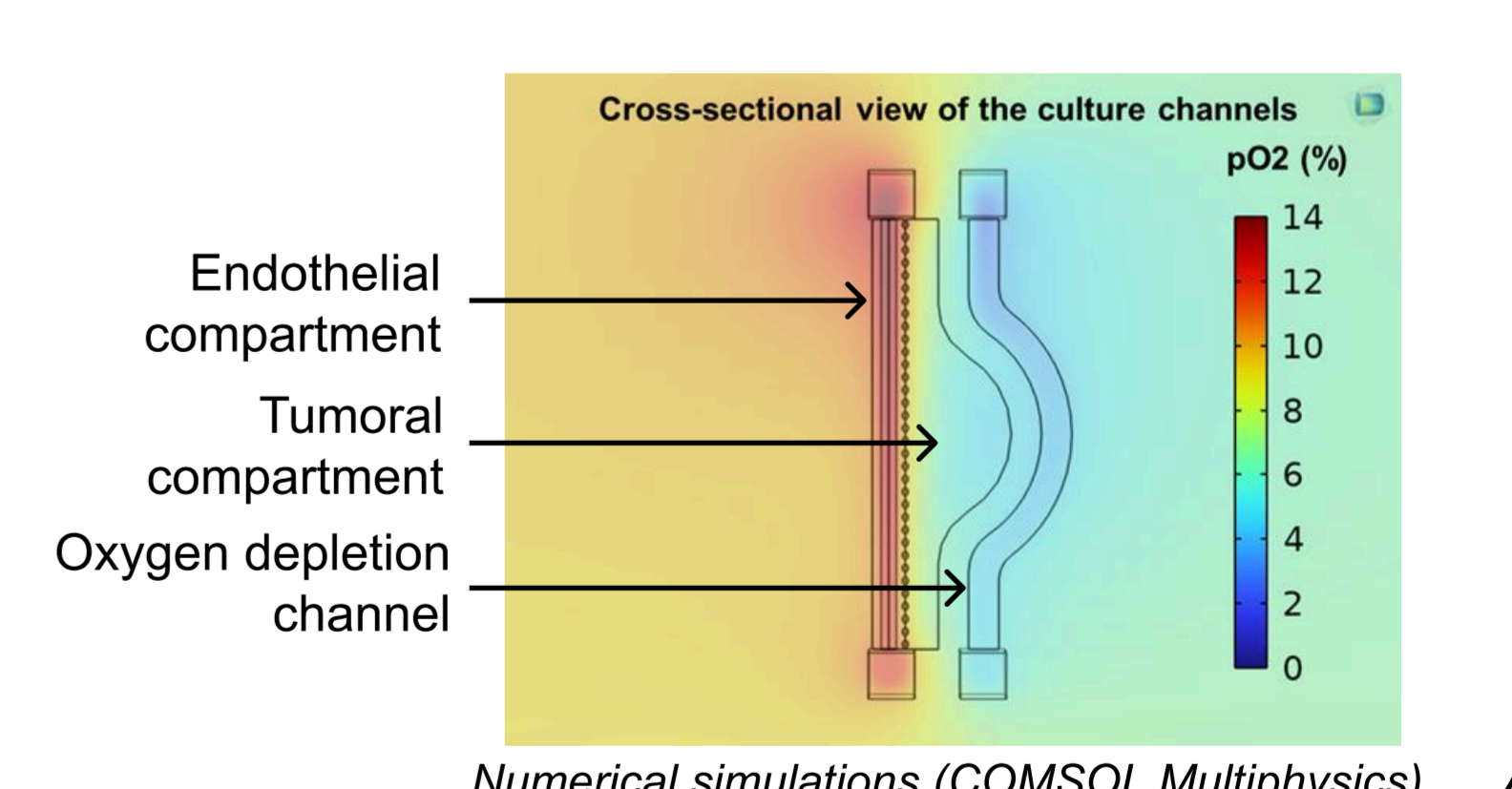
→ Endothelial cells self organization in capillaries has been obtained for 10 mg/mL fibrinogen, 1 U/mL thrombin gels.

4. OXYGEN LEVELS CONTROL

Casing to limit oxygen supply



Creation of an oxygen gradient



Conclusion and perspectives

- » In terms of chip microfabrication, photolithography was the most relevant method to obtain high resolution microstructures. However, reaching 400 μm height for blood vessel modelling is still a challenge, and an additional step of mold surface treatment is required to enable full PDMS removal from the microstructures.
- » A lumen in hydrogel-on-chip was successfully formed. The next step is to study its perfusability and seed liver endothelial cells to mimic a perfused liver sinusoid. Moreover, micro-vascularization has to be reproduced with liver endothelial cells and on-chip, in order to increase the CRC liver metastasis model biomimetism.
- » The design of the microfluidic chip will enable oxygen levels control by limiting gaseous exchange and by flowing an oxygen depletion solution near the cells.

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References

- [1] Z. Baka et al. *Prog. In Biomed. Eng.* 4, 032001 (2022)
- [2] S. Abdeljaoued et al. *Oncolmmunology* 14, 2455176 (2025).

