# MECHANICAL BEHAVIOUR OF HEMP FIBRES: STATE-OF-THE-ART

#### Vincent Placet<sup>(\*)</sup> and M. Lamine Boubakar

Department of Applied Mechanics, FEMTO-ST Institute, University of Franche-Comté, Besançon, France <sup>(\*)</sup>*Email:* <u>vincent.placet@univ-fcomte.fr</u>

### ABSTRACT

This work proposes a review of literature on the mechanical behaviour of hemp fibres. The paper is focused both on experimental results and modelling.

### STATE-OF-THE-ART

Cellulosic fibres originating from annual plant stems represent an interesting alternative to man-made fibres in composite applications and can be competitive with glass fibres in particular. Many types of natural fibre have been identified as having appropriate mechanical properties for structural applications. Sisal, flax and hemp fibres are examples of plants with such fibres, however many other suitable fibres exist, especially in emerging countries.

This work is focused on hemp fibres. Hemp has been cultivated and used by many civilizations for over thousand years. The possible use of the stem fibres in engineering materials, and particularly as reinforcement in organic matrices, goes back only a few years. Fig. 1, showing the evolution of the number of scientific papers from the seventies to this day, illustrates the recent and remarkable interest of the scientific community in hemp fibres for composite applications.



Fig.1 Number of scientific papers per year in peer-reviewed journal referenced in the SCOPUS database. Query words: "composite" and "hemp fibres".

At the present time, hemp fibres are used mainly in low performance applications, in the construction and automotive industries. Their specific mechanical properties, and full potential in composite applications, thus appear to be poorly exploited. However, before such fibres can be used for the reinforcement of organic matrices in high performance applications, it is essential to gain an accurate understanding of their micro-mechanical behaviour. This paper reviews the main knowledge about the mechanical behaviour of hemp fibres and emphasises the scientific and technological bottlenecks to overpass before achieving a massive and sustainable use.

The origin of the variability and of the non-linear behaviour (Placet et al., 2013) the relationship between the morphology, structure/ultrastructure and the mechanical properties Duval et al., 2011; Schäfer & Hornermeier, 2006; Nilsson & Gustafsson, 2007; Thygesen et al., 2007; Thygesen, 2006; Crônier et al., 2005; Placet et al., 2012; 2011), the influence of temperature and environmental relative-humiditiy on tensile and rotational properties (Placet et al. 2012; Placet 2009) are reviewed in this work.

## REFERENCES

Placet V, Cisse O, Boubakar L. Nonlinear tensile behavior of elementary hemp fibres. Part I: Investigation of the possible origins using Repeated Progressive Loading with in situ microscopic observations. Compo Part A, 2013, 2013.

Duval A, Bourmaud A, Augier L, Baley C. Influence of the sampling area of the stem on the mechanical properties of hemp fibers. Mater Lett, 2011;65:p.797-800.

Schäfer T, Hornermeier B. Effect of sowing date and plant density on the cell morphology of hemp (*Cannbis sativa L.*). Ind Crop Prod, 2006;23:p.88-98.

Nilsson T, Gustafsson PJ. Influence of dislocations and plasticity on the tensile behaviour of flax and hemp fibres. Compos: Part A, 2007;38:p.1722-1728.

Thygesen LG, Eder M, Burgert I. Dislocations in single hemp fibres - investigations into the relationship of structural distortions and tensile properties at the cell wall level. J Mater Sci, 2007;42:p.558-564.

Thygesen A. Properties of hemp fibre polymer composites- An optimisation of fibre properties using novel defibration methods and fibre characterisation. PhD thesis report, 2006,146p.

Crônier D, Monties B, Chabbert B. Structure and chemical composition of bast fibers isolated from developing hemp stem. J Agric Food Chem, 2005;53:p.8279-8289.

Placet V, Trivaudey F, Cisse O, Guicheret-Retel V, Boubakar L. Diameter dependence of the apparent tensile modulus of hemp fibres: a morphological, structural or ultrastructural effect? Compos Part A, 2012, 43(2):p.275-287.

Placet V, Bouali A, Perré P. The possible role of microfibril angle of Hemp fibre during fatigue tests and its determination using Wide-Angle X-ray diffraction. *Matériaux & Techniques*, 2011, 99(6):p.683-689.

Placet V, Cisse O, Boubakar L. Influence of environmental relative humidity on the tensile and rotational behavior of hemp fibres. J Mater Sci, 2012, 47(7):p.3435-3446.

Placet V. Characterization of the thermo-mechanical behaviour of Hemp fibres intended for the manufacturing oh high performance composites. *Compos Part A*, 2009,40:p.1111-1118.